UNITED STATES SECURITIES AND EXCHANGE COMMISSION Washington, D.C. 20549

FORM 8-K

CURRENT REPORT

Pursuant to Section 13 or 15(d) of the Securities Exchange Act of 1934

Date of Report (Date of earliest event reported): May 3, 2019

FORUM ENERGY TECHNOLOGIES, INC. (Exact name of registrant as specified in its charter)

Delaware (State or other jurisdiction of incorporation or organization) 001-35504 (Commission File Number) 61-1488595 (I.R.S. Employer Identification No.)

920 Memorial City Way, Suite 1000 Houston, Texas 77024 (Address of principal executive offices and zip code)

Registrant's telephone number, including area code: (281) 949-2500

(Former name or former address, if changed since last report)

Check the appropriate box below if the Form 8-K filing is intended to simultaneously satisfy the filing obligation of the registrant under any of the following provisions:

o Written communications pursuant to Rule 425 under the Securities Act (17 CFR 230.425)

o Soliciting material pursuant to Rule 14a-12 under the Exchange Act (17 CFR 240.14a-12)

o Pre-commencement communications pursuant to Rule 14d-2(b) under the Exchange Act (17 CFR 240.14d-2(b))

o Pre-commencement communications pursuant to Rule 13e-4(c) under the Exchange Act (17 CFR 240.13e-4(c))

Indicate by check mark whether the registrant is an emerging growth company as defined in Rule 405 of the Securities Act of 1933 (§230.405 of this chapter) or Rule 12b-2 of the Securities Exchange Act of 1934 (§240.12b-2 of this chapter).

Emerging growth company o

If an emerging growth company, indicate by check mark if the registrant has elected not to use the extended transition period for complying with any new or revised financial accounting standards provided pursuant to Section 13(a) of the Exchange Act. o

Item 8.01 Other Events.

Forum Energy Technologies, Inc. (the "*Company*") is filing this Current Report on Form 8-K to recast certain previously reported amounts to conform with the segment reporting changes made in connection with the realignment of our organization structure, with respect to the financial information contained in our Annual Report on Form 10-K for the year ended December 31, 2018 ("2018 Form 10-K").

In the first quarter 2019, we changed our reportable segments in order to align with business activity drivers and the manner in which management reviews and evaluates operating performance. Forum now operates in the following three reportable segments: Drilling & Downhole, Completions and Production. This move better aligns with the key phases of the well cycle and provides improved operating efficiencies. Historically, we operated in three reportable segments: Drilling & Subsea, Completions, and Production & Infrastructure. We have moved the Downhole product line from Completions to Drilling & Subsea to form the new Drilling & Downhole segment. Completions retains the Stimulation & Intervention and Coiled Tubing product lines. Finally, we renamed Production & Infrastructure as the Production segment. We provided a brief description of the new reporting structure in a press release issued on April 25, 2019, including a comprehensive summary of the effects of these changes, and the impact on the Company's historical segment results for fiscal years 2018.

The rules of the Securities and Exchange Commission require that when a registrant prepares, on or after the date a registrant reports an accounting change such as the change noted above, a new registration, proxy or information statement (or amends a previously filed registration, proxy, or information statement) that includes or incorporates by reference financial statements, the registrant must recast the prior period financial statements included or incorporated by reference in the registration, proxy or information statement to reflect these types of changes. Accordingly, the Company is filing this Form 8-K to recast our consolidated financial statements for each of the three years in the period ended December 31, 2018, to reflect the changes in segment reporting as described above. The updates do not represent a restatement of previously issued financial statements. The recast information of Items contained in the Company's 2018 Form 10-K is presented in Exhibit 99.1 to this Form 8-K.

This Form 8-K does not reflect events occurring after we filed our 2018 Form 10-K and does not modify or update the disclosures therein in any way, other than to illustrate the change of reporting segments as described above. For developments subsequent to the filing of the 2018 Form 10-K, refer to our Quarterly Report on Form 10-Q for the quarter ended March 31, 2019. In the future, references to the Company's historical financial information are expected to reflect the segment changes described above.

Item 9.01 Financial Statements and Exhibits.

(d) Exhibits.

The following exhibit is furnished as an exhibit to this Current Report on Form 8-K:

Exhibit No.	Exhibit Title or Description
23.1	Consent of Independent Registered Public Accounting Firm
<u>99.1</u>	Updates, where applicable, to Forum Energy Technologies, Inc.'s Annual Report on Form 10-K for the year ended December 31, 2018, as filed with the Securities and Exchange Commission on February 28, 2019
101.INS	XBRL Instance Document
101.SCH	XBRL Taxonomy Extension Schema
101.CAL	XBRL Taxonomy Extension Calculation Linkbase
101.DEF	XBRL Taxonomy Extension Definition Linkbase
101.LAB	XBRL Taxonomy Extension Label Linkbase
101.PRE	XBRL Taxonomy Extension Label Linkbase

SIGNATURES

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned hereunto duly authorized.

Date: May 3, 2019

FORUM ENERGY TECHNOLOGIES, INC.

/s/ John C. Ivascu John C. Ivascu Senior Vice President, General Counsel and Secretary

CONSENT OF INDEPENDENT REGISTERED PUBLIC ACCOUNTING FIRM

We hereby consent to the incorporation by reference in the Registration Statements on Forms S-8 (Nos. 333-180769, 333-188915, 333-213158, 333-218789) and Forms S-3 (No. 333-213266, 333-220814) of Forum Energy Technologies, Inc. of our report dated February 28, 2019, except for the change in composition of reportable segments discussed in Notes 4, 7, and 16 to the consolidated financial statements, as to which the date is May 3, 2019, relating to the financial statements and the effectiveness of internal control over financial reporting, which appears in this Current Report on Form 8-K.

/s/ PricewaterhouseCoopers LLP

Houston, Texas May 3, 2019

PART I

Item 1. Business

Forum Energy Technologies, Inc., a Delaware corporation ("Forum," the "Company," "we" or "us"), is a global oilfield products company, serving the drilling, subsea, completions, production and infrastructure sectors of the oil and natural gas industry. Our common shares are listed on the New York Stock Exchange ("NYSE") under the symbol "FET." Our principal executive offices are located at 920 Memorial City Way, Suite 1000, Houston, Texas 77024, our telephone number is (281) 949-2500, and our website is www.f-e-t.com. Our Annual Reports on Form 10-K, quarterly reports on Form 10-Q and current reports on Form 8-K, and all amendments thereto, are available free of charge on our website as soon as reasonably practicable after such reports are electronically filed with or furnished to the Securities and Exchange Commission ("SEC"). These reports are also available on the SEC's website at www.sec.gov. Information contained on or accessible from our website is not incorporated by reference into this Annual Report on Form 10-K and should not be considered part of this report or any other filing that we make with the SEC.

Overview

We are a global oilfield products company, serving the drilling, downhole, completions, and production sectors of the oil and natural gas industry. We design, manufacture and distribute products and engage in aftermarket services, parts supply and related services that complement our product offering. Our product offering includes a mix of frequently replaced consumable products and highly engineered capital products that are used in the exploration, development, production and transportation of oil and natural gas. Our consumable products are used in drilling, well construction and completions activities, within the supporting infrastructure, and at processing centers and refineries. Our engineered capital products are directed at: drilling rig equipment for new rigs, upgrades and refurbishment projects; subsea construction and development projects; the placement of production equipment on new producing wells; pressure pumping equipment; and downstream capital projects. In 2018, approximately 80% of our revenue was derived from consumable products and activity-based equipment, while the balance was primarily derived from capital products with a small amount from rental and other services.

We seek to design, manufacture and supply reliable high quality products that create value for our diverse customer base, which includes, among others, oil and natural gas operators, land and offshore drilling contractors, oilfield service companies, subsea construction and service companies, and pipeline and refinery operators.

In the first quarter 2019, we changed our reportable segments in order to align with business activity drivers and the manner in which management reviews and evaluates operating performance. Forum now operates in the following three reportable segments: Drilling & Downhole, Completions and Production. This move better aligns with the key phases of the well cycle and provides improved operating efficiencies. Historically, we operated in three reportable segments: Drilling & Subsea, Completions, and Production & Infrastructure. We have moved the Downhole product line from Completions to Drilling & Subsea to form the new Drilling & Downhole segment. Completions retains the Stimulation & Intervention and Coiled Tubing product lines. Finally, we renamed Production & Infrastructure as the Production segment. Our historical results of operations have been recast to retrospectively reflect these changes in accordance with accounting principles generally accepted in the United States ("GAAP").

The segment and geographic information for the last three years is set forth in Note 16 Business Segments and the information with respect to acquisitions is set forth in Note 4 Acquisitions & Dispositions.

Drilling & Downhole segment

In our Drilling & Downhole segment, we design, manufacture and supply products and provide related services to the drilling, downhole and subsea markets. Through this segment, we offer drilling technologies, including capital equipment and a broad line of products consumed in the drilling process; downhole technologies, including cementing and casing tools, completion products, and a range of downhole cable protection solutions; and subsea technologies, including robotic vehicles and other capital equipment, specialty components and tooling, a broad suite of complementary subsea technical services, and products used in pipeline infrastructure.

There are several factors that drive demand for our Drilling & Downhole segment. Our Drilling Technologies product line is influenced by global drilling activity; the level of capital investment in drilling rigs; rig upgrades and equipment replacement as drilling contractors modify their existing rigs to increase capability or improve efficiency and safety; and the number of rigs in use and the severity of the conditions under which they operate. Our Downhole Technologies product line is impacted by the level of well completion activity and complexity of well construction and completion. Demand for our subsea products is impacted by global offshore activity, defense spending, subsea equipment and pipeline installation, repair and maintenance spending, and growth in offshore resource development.

<u>Drilling Technologies</u>. We provide both drilling capital equipment and consumables, with a focus on products that enhance our customers' handling of tubulars and drilling fluids on the drilling rig. Our product offering includes powered and manual tubular handling equipment; customized offline crane systems; drilling data acquisition management systems; pumps, pump parts, valves, and manifolds; drilling fluid end components; a broad line of items consumed in the drilling process; and digital monitoring products.

Drilling capital equipment. We design and manufacture a range of powered and manual tubular handling tools used on onshore and offshore drilling rigs. Our Forum B+V Oil Tools and Wrangler[™] branded tools reduce direct human involvement in the handling of pipe during drilling operations, improving safety, speed and efficiency of operations. Our tubular handling tools include elevators, clamps, slip handles, tong handles, powered slips, spiders and kelly spinners. Our hydraulic catwalks mechanize the lifting and lowering of tubulars to and from the drill floor, eliminating or reducing the need for traditional drill pipe and casing "pick-up and lay-down" operations with associated personnel. In addition, our make-up and break-out tools, called Floorhand[™] and Wrangler Roughneck[™], automate a potentially dangerous rig floor task and improve rig drilling speed and safety. In addition, we design and manufacture a range of rig-based offline activity cranes and multi-purpose cranes.

In addition to powered tubular handling equipment, we design and manufacture drilling manifold systems and high pressure piping packages. Finally, we repair and service drilling equipment for both land and offshore rigs. Many of our service employees work in the field to address problems at the rig site.

Consumable products. We manufacture a range of consumable products used on drilling rigs, well servicing rigs, and hydraulic fracturing systems. Our consumable products include valves, centrifugal pumps, mud pump fluid end components, mud pump modules, rig sensors, inserts, and dies. We are also a supplier of oilfield bearings to original equipment manufacturers and repair businesses for use in drilling and well stimulation equipment.

<u>Downhole Technologies.</u> We manufacture a broad line of downhole products that are consumed during the well construction, completion and production phases of a well's lifecycle.

Downhole protection systems. We offer a full range of downhole protection solutions and artificial lift accessories products through our various brands such as Cannon Services[™] and Multilift. The Cannon Services clamp, Forum cast clamp and protection products are used to shield downhole control lines, cables and gauges during installation and to provide protection during production enhancement operations. We design and manufacture a full range of downhole protection solutions for electrical submersible pump ("ESP") cabling, encapsulated control lines, subsurface safety valves and permanent downhole gauges. We provide both standard and customized protection systems, and we utilize a range of materials in our products for various downhole environments. SandGuard[™] and Cyclone[™] completion tools extend the useful life of an ESP by protecting it against sand and other solids after shutdown.

Casing and cementing tools. Through our Davis-Lynch[™] branded downhole well construction operations, we design and manufacture products used in the construction of oil and natural gas wells. We design and manufacture a full range of centralizers, float equipment, stage cementing tools, inflatable packers, floation collars, cementing plugs, mudline suspension and surge reduction equipment. Our products are used globally in the construction of onshore and offshore wells.

Completion products. We manufacture a line of downhole composite plugs, which are primarily used for zonal isolation during multi-stage hydraulic fracturing in horizontal and vertical wells.

Our primary customers in this product line are oil and natural gas producers, and service companies providing completions, artificial lift and other intervention services to producers.

<u>Subsea Technologies.</u> We design and manufacture capital equipment and specialty components used in the subsea sector and provide a broad suite of complementary subsea technical services. We have a core focus on the design and manufacture of remotely operated vehicle ("ROV") systems, other specialty subsea vehicles, and rescue submarines, as well as critical components of these vehicles. Many of our related technical services complement our vehicle offerings.

Subsea vehicles. We are a leading designer and manufacturer of a wide range of ROVs that we supply to the offshore subsea construction, observation and related service markets. The market for subsea ROVs can be segmented into three broad classes of vehicles based on size and category of operations: (1) large work-class vehicles and trenchers for subsea construction and installation activities, (2) drilling-class vehicles deployed from and for use around an offshore rig and (3) observation-class vehicles for inspection and light manipulation. We are a leading provider of work-class and observation class vehicles.

We design and manufacture large work-class ROVs through our Perry[®] brand. These vehicles are principally used in deepwater construction applications with the largest vehicles providing up to 200 horsepower, exceeding 1,200 pounds of payload capacity and having the capability to work in depths up to 4,000 meters. In addition to work-class ROVs, we design and manufacture large subsea trenchers that travel along the sea floor for digging, installation and burial operations. The largest of these subsea trenchers provides up to 1,500 horsepower and is able to cut over three meters deep into the seafloor to lay pipelines, power cables or communications cables.

Our Forum Sub-Atlantic[®] branded observation-class vehicles are electrically powered and are principally used for inspection, survey and light manipulation, and serve a wide range of industries.

Our subsea vehicle customers are primarily large offshore construction companies, including non-oil and natural gas entities, such as a range of governmental organizations including navies, maritime science and geoscience research organizations, offshore wind power companies, and other industries operating in marine environments.

Subsea products and technical services. In addition to subsea vehicles, we are a leading manufacturer of subsea products and components. We design and manufacture a group of products that are used in and around the ROV. For example, we manufacture Dynacon[®] branded ROV launch and recovery systems, Syntech[®] branded syntactic foam buoyancy components, Sub-Atlantic[®] branded ROV thrusters, and a wide range of hydraulic power units and valve packs. We design and manufacture these ROV components for incorporation into our own vehicles as well as for sale to other ROV manufacturers. We also provide a broad suite of subsea tooling, both industry standard and custom designed. In addition to vehicle-related subsea products, we provide a broad suite of subsea technical services.

Subsea rental. On January 3, 2018, we contributed our Forum Subsea Rentals ("FSR") business into Ashtead Technology, in exchange for a 40% interest in the combined business. The transaction created a market leading independent provider of subsea survey and ROV equipment rental services. Our interest in the combined business is presented in our consolidated financial statements as an equity method investment in the Drilling and Subsea segment, for post-closing periods.

Completions segment

In our Completions segment, we design, manufacture and supply products and provide related services to the well completion, stimulation and intervention markets. Through this segment, we offer stimulation and intervention technologies, including pumps and well stimulation consumable products, premium industrial heat exchanger and cooling systems, and related recertification and refurbishment services. We also offer coiled tubing products, including coiled tubing strings and coiled line pipe.

There are several factors driving demand for our Completions segment. Our Stimulation & Intervention and Coiled Tubing product lines are impacted by the use of hydraulic fracturing to develop oil and natural gas reserves in shale or tight sand basins across North America and the level of workover and intervention activity.

Stimulation and Intervention. We provide a broad range of high pressure pumps and flow equipment used by well stimulation, or pressure pumping, companies during stimulation, intervention (principally plug and perforation activity) and flowback processes. We design and manufacture power end and fluid end assemblies, industrial heat exchanger and cooling systems, manifolds and manifold trailers, and treating iron. Frequent refurbishment and recertification of flow equipment is critical to ensuring the reliable and safe operation of a pressure pumping company's fleet. We perform these services at various locations as well as operating a fleet of mobile refurbishment and recertification tractor trailers, which can be deployed to the customer's yards. We serve many of the most active basins across North America and seek to position our stocking and service locations in proximity to our customers' operations.

We also manufacture pressure control products that are used for well intervention operations and sold to oilfield service companies and equipment rental companies both domestically and internationally including blowout preventers for wireline units and our Hydraulic Latch Assembly. In addition, we manufacture state of the art electro-mechanical wireline cables as well as EnviroLite (greaseless) cables. We also conduct aftermarket refurbishment and recertification services for pressure control equipment.

Our primary customers in the Stimulation and Intervention product line are pressure pumping and flowback service companies, although we also generate sales to original equipment manufacturers of pressure pumping units.

<u>Coiled Tubing.</u> We manufacture Global Tubing® branded coiled tubing strings and coiled line pipe and provide related services. Coiled tubing strings are consumable components of coiled tubing units that perform well completion and intervention activities. Our coiled line pipe offering serves as an alternative to the conventional line pipe in onshore and subsea applications.

We invested in Global Tubing, LLC ("Global Tubing") with a joint venture partner (with Global Tubing's management retaining a small interest) in 2013. In the fourth quarter of 2017, we acquired the remaining membership interests in Global Tubing. Additional details about the acquisition are included in Note 4 Acquisitions & Dispositions.

Our primary customers in the Coiled Tubing product line are service companies that provide coiled tubing services globally.

Production segment

In our Production segment, we design, manufacture and supply products and provide related equipment and services to the production market. Through this segment, we supply production equipment, including well site production and process equipment, and a broad range of industrial and process valves.

The level of spending to bring new wells on production, including the related infrastructure, is the primary driver for our Production segment. Our Production Equipment product line also has exposure to the amount of spending on midstream and downstream projects, as it offers products that go from the well site to inside the refinery fence. Our Valve Solutions product line is impacted by the level of infrastructure additions, upgrades and maintenance activities across the oil and natural gas industry, including the upstream, midstream and downstream sectors. In addition, our valves are used in the power, process, petrochemical and mining industries.

<u>Production Equipment</u>. Our Production Equipment product line provides engineered process systems and field services for capital equipment used at the wellsite and, for production processing, in the U.S. Once a well has been drilled, completed and brought on stream, we provide the well operator or producer with the process equipment necessary to make the oil or natural gas ready for transmission. We engineer, fabricate and install separators, packaged production systems and American Society of Mechanical Engineers ("ASME") and American Petroleum Institute ("API") coded pressure vessels, skidded vessels with gas measurement, modular process plants, header and manifold skids, process and flow control equipment and separators to help clean and process oil or natural gas as it travels from the wellhead and along the transmission line to the refinery. Our customers are principally oil and natural gas operators or producers.

We also design and provide process oil treatment equipment, including desalters and dehydrators, used in refineries worldwide. We have a team of technicians and field service engineers for repair and installation, and we supply a broad range of replacement parts for our equipment and other manufacturers. This equipment removes sand, water and suspended solids from hydrocarbons prior to their refining.

<u>Valve Solutions</u>. We design, manufacture and provide a wide range of industrial valves that principally serve the upstream, midstream and downstream markets of the oil and natural gas industry. To a lesser extent, our valves serve general industrial, power and process industry customers as well as the mining industry. We provide ball, gate, globe, check and butterfly valves across a range of sizes and applications.

We market our valves to our customers and end users through our recognized brands: PBV[®], DSI[®], Quadrant[®], Accuseal[®], Cooper Alloy[™], and ABZ[®]. Much of our production is sold through distribution supply companies, with our marketing efforts targeting end users for pull through of our valve products. Our global sales force and representatives cover approximately 30 countries, with local sales and distribution in Canada. Our Canadian operations provide significant exposure to the heavy oil projects.

Our manufacturing and supply chain systems enable us to design and produce high-quality engineered valves, as well as provide standardized products, while maintaining competitive pricing and minimizing capital requirements. We also utilize our international manufacturing partners to produce components and completed products for a number of our other valve brands.

Depending on the product, we manufacture our valves to conform to the standards of one or more of the API, American National Standards Institute, American Bureau of Shipping, and International Organization for Standardization and/or other relevant standards governing the design and manufacture of industrial valves. Through our Valve Solutions product line, we participate in the API's standard-setting process.

Business history

Forum was incorporated in 2005 and formed through a series of acquisitions. In August 2010, Forum Oilfield Technologies, Inc. was renamed Forum Energy Technologies, Inc., when four other companies were merged into Forum. On April 17, 2012, we completed our initial public offering.

Backlog

As we provide a mix of consumable products, capital goods, repair parts, and rental services, a majority of our business does not require lengthy lead times. The majority of the orders and commitments included in our backlog as of December 31, 2018 were scheduled to be delivered within six months. Our backlog was approximately \$276 million at December 31, 2018 and approximately \$222 million at December 31, 2017. Substantially all of the projects currently in our backlog are subject to change and/or termination at the option of the customer. In the case of a change or termination, the customer is generally required to pay us for work performed and other costs necessarily incurred as a result of the change or termination. It is difficult to predict how much of our current backlog will be delayed or terminated, or subject to changes, as well as our ability to collect termination or change fees.

Our consumable and repair products are predominantly off-the-shelf items requiring short lead-times, generally less than six months, and our related refurbishment or other services are also not contracted with significant lead time. The composition of our backlog is reflective of our mix of capital equipment, consumable products, aftermarket and other related items. Our bookings, which consist of written orders or commitments for our products or related services, during the years ended December 31, 2018 and 2017 were approximately \$1,116 million and \$870 million, respectively.

Customers

No customer represented more than 10% of consolidated revenue in any of the last three years.

Seasonality

A substantial portion of our business is not significantly impacted by seasonality. We do, however, generally experience lower sales and profitability in the fourth quarter due to a decrease in working days caused by calendar year-end holidays, and manufacturing and shipping delays caused by weather. In addition, given the geographic proximity of a number of our facilities to the Gulf Coast, we are subject to business interruptions caused by hurricanes and tropical storms. A small portion of the revenue we generate from select Canadian operations often benefits from higher first quarter activity levels, as operators take advantage of the winter freeze to gain access to remote drilling and production areas. Revenue exposed to this type of seasonality, however, comprised less than 5% of our overall revenue in 2018.

Competition

The markets in which we operate are highly competitive. We compete with a number of companies, some of which have greater financial and other resources than we do. The principal competitive factors in our markets are product quality and performance, price, breadth of product offering, availability of products and services, distribution capabilities, responsiveness to customer needs, reputation for service and intellectual property rights. We believe our products and services in each segment are at least comparable in price, quality, performance and dependability with our competitors' offerings. We seek to differentiate ourselves from our competitors by providing a rapid response to the needs of our customers, a high level of customer service, and innovative product development initiatives. Some of our competitors expend greater amounts of money on formal research and engineering efforts than we do. We believe, however, that our product development efforts are enhanced by the investment of management time we make to improve our customer service and to work with our customers on their specific product needs and challenges.

Although we have no single competitor across all of our product lines, the companies we compete with across the greatest number of our product lines include Cameron International Corporation (a subsidiary of Schlumberger), Gardner Denver Holdings, Inc., National Oilwell Varco, Inc., TechnipFMC plc, Tenaris S.A., Weatherford International, Ltd., and Weir SPM, a subsidiary of The Weir Group.

Patents, trademarks and other intellectual property

We currently hold multiple U.S. and international patents and trademarks and have a number of pending patent and trademark applications. Although in the aggregate our patents, trademarks and licenses are important to us, we do not regard any single patent, trademark or license as material to our business as a whole.

Raw materials

We acquire component parts, products and raw materials from suppliers, including foundries, forge shops, and original equipment manufacturers. The prices we pay for our raw materials may be affected by, among other things, energy, steel and other commodity prices, tariffs and duties on imported materials and foreign currency exchange rates. Certain of our component parts, products or raw materials, such as bearings, are only available from a limited number of suppliers. Please see "Risk factors—Risks related to our business—We are subject to the risk of supplier concentration."

We may not be able to continue to purchase raw materials on a timely basis or at acceptable prices. We generally try to purchase raw materials from multiple suppliers so that we are not dependent on any one supplier, but this is not always possible.

Working capital

We fund our business operations through a combination of available cash and cash equivalents, short-term investments, and cash flow generated from operations. In addition, our senior secured revolving credit facility (the "Credit Facility") is available for working capital needs. For a summary of our Credit Facility, please read "Management's Discussion and Analysis of Financial Condition and Results of Operations— Liquidity and Capital Resources."

Inventory

An important consideration for many of our customers in selecting a vendor is timely availability of the product. Customers may pay a premium for earlier or immediate availability because of the cost of delays in critical operations. We stock our consumable products in regional warehouses around the world so that these products are available for our customers when needed. This availability is especially critical for certain consumable products, causing us to carry substantial inventories for these products. For critical capital items in which demand is expected to be strong, we often build certain items before we have a firm order. Our having such goods available on short notice can be of great value to our customers. We also stock raw materials and components in order to be in a position to build products in response to market demand.

We typically offer our customers payment terms of 30 days, although during downturns in activity such as our industry experienced in the fourth quarter of 2018, customers often take 60 days or more to settle accounts. For sales into certain countries or for select customers, we might require payment upfront or credit support through a letter of credit. For longer term projects, we typically require progress payments as important milestones are reached. On average, we collect our receivables in about 60 days from shipment resulting in a substantial investment in accounts receivable. Likewise, standard terms with our vendors are 60 days. For critical items sourced from significant vendors, we have settled accounts more quickly, sometimes in exchange for early payment discounts.

Environmental, transportation, health and safety regulation

Our operations are subject to numerous stringent and complex laws and regulations governing the discharge of materials into the environment, health and safety aspects of our operations, or otherwise relating to human health and environmental protection. We also operate vehicles that are subject to federal and state transportation regulations. Failure to comply with these laws or regulations or to obtain or comply with permits may result in the assessment of administrative, civil and criminal penalties, imposition of remedial or corrective action requirements, and the imposition of injunctions to prohibit certain activities or force future compliance.

The trend in environmental regulation has been to impose increasingly stringent restrictions and limitations on activities that may impact the environment, and thus, any changes in environmental laws and regulations or in enforcement policies that result in more stringent and costly waste handling, storage, transport, disposal, or remediation requirements could have a material adverse effect on our operations and financial position. Moreover, accidental releases or spills of regulated substances may occur in the course of our operations, and if so, we may incur significant costs and liabilities as a result of such releases or spills, including any third party claims for damage to property, natural resources or persons.

The following is a summary of the more significant existing environmental, health and safety laws and regulations to which our business operations are subject and for which compliance may have a material adverse impact on our capital expenditures, results of operations or financial position.

Hazardous substances and waste

The Resource Conservation and Recovery Act (the "RCRA") and comparable state statutes, regulate the generation, transportation, treatment, storage, disposal and cleanup of hazardous and non-hazardous wastes. Under the auspices of the Environmental Protection Agency (the "EPA"), the individual states administer some or all of the provisions of the RCRA, sometimes in conjunction with their own, more stringent requirements. We are required to manage the transportation, storage and disposal of hazardous and non-hazardous wastes in compliance with the RCRA.

The Comprehensive Environmental Response, Compensation, and Liability Act (the "CERCLA"), also known as the Superfund law, imposes joint and several liability, without regard to fault or legality of conduct, on classes of persons who are considered to be responsible for the release of a hazardous substance into the environment. These persons include the owner or operator of the site where the release occurred, and anyone who disposed or arranged for the disposal of a hazardous substance released at the site. We currently own, lease, or operate numerous properties that have been used for manufacturing and other operations for many years. We also contract with waste removal services and landfills. These properties and the substances disposed or released on them may be subject to the CERCLA, RCRA and analogous state laws. Under such laws, we could be required to remove previously disposed substances and wastes, remediate contaminated property, or perform remedial operations to prevent future contamination. In addition, it is not uncommon for neighboring landowners and other third-parties to file claims for personal injury and property damage allegedly caused by hazardous substances released into the environment.

Water discharges

The Federal Water Pollution Control Act (the "Clean Water Act") and analogous state laws impose restrictions and strict controls with respect to the discharge of pollutants, including spills and leaks of oil and other substances, into waters of the U.S. The discharge of pollutants into regulated waters is prohibited, except in accordance with the terms of a permit issued by the EPA or an analogous state agency. A responsible party includes the owner or operator of a facility from which a discharge occurs. The Clean Water Act and analogous state laws provide for administrative, civil and criminal penalties for unauthorized discharges and, together with the Oil Pollution Act of 1990, impose rigorous requirements for spill prevention and response planning, as well as substantial potential liability for the costs of removal, remediation, and damages in connection with any unauthorized discharges.

Air emissions

The Federal Clean Air Act (the "Clean Air Act") and comparable state laws regulate emissions of various air pollutants through air emissions permitting programs and the imposition of other emission control requirements. In addition, the EPA has developed, and continues to develop, stringent regulations governing emissions of toxic air pollutants at specified sources. Non-compliance with air permits or other requirements of the Clean Air Act and associated state laws and regulations can result in the imposition of administrative, civil and criminal penalties, as well as the issuance of orders or injunctions limiting or prohibiting non-compliant operations.

Climate change

In December 2009, the EPA determined that emissions of carbon dioxide, methane and other "greenhouse gases" ("GHGs") present an endangerment to public health and the environment because emissions of such gases are, according to the EPA, contributing to warming of the earth's atmosphere and other climatic changes. Based on these findings, the EPA has begun adopting and implementing regulations to restrict emissions of greenhouse gases under existing provisions of the Clean Air Act.

In addition, the U.S. Congress has from time to time considered adopting legislation to reduce emissions of greenhouse gases and almost onehalf of the states have already taken legal measures to reduce emissions of greenhouse gases primarily through the planned development of greenhouse gas emission inventories and/or regional greenhouse gas cap and trade programs. Most of these cap and trade programs work by requiring major sources of emissions, such as electric power plants, or major producers of fuels, such as refineries and gas processing plants, to acquire and surrender emission allowances. The number of allowances available for purchase is reduced each year in an effort to achieve the overall greenhouse gas emission reduction goal. In April 2016, the U.S. signed the Paris Agreement, which requires member countries to review and "represent a progression" in their nationally determined contributions, which set GHG emission reduction goals, every five years. In June 2017, President Trump announced that the U.S. will withdraw from the Paris Agreement unless it is renegotiated. The State Department informed the United Nations of the U.S. withdrawal in August 2017. However, the earliest effective date of this withdrawal pursuant to the terms of the Paris Agreement is November 2020. The adoption of legislation or regulatory programs to reduce emissions of greenhouse gases could require us to incur increased operating costs, such as costs to purchase and operate emissions control systems, to acquire emissions allowances or comply with new regulatory or reporting requirements. Any such legislation or regulatory programs could also increase the cost of consuming, and thereby reduce demand for, the oil and natural gas produced by our customers. Consequently, legislation and regulatory programs to reduce emissions of greenhouse gases could have an adverse effect on our business, financial condition and results of operations. Finally, it should be noted that some scientists have concluded that increasing concentrations of greenhouse gases in the earth's atmosphere may produce climate changes that have significant physical effects, such as increased frequency and severity of storms, droughts, and floods and other climatic events. If any such effects were to occur, they could have an adverse effect on our business, financial conditions restricting emissions of greenhouse gases could increase our operation, please read "Risk Factors-Climate change legislation or regulations restricting emissions of greenhouse gases could increase our operating costs or reduce demand for our products."

Hydraulic fracturing

A significant percentage of our customers' oil and natural gas production is being developed from unconventional sources, such as hydrocarbon shales. These formations require hydraulic fracturing completion processes to release the oil or natural gas from the rock so that it can flow through the formations. Hydraulic fracturing involves the injection of water, sand and chemicals under pressure into the formation to stimulate production. A number of federal agencies, including the EPA and the U.S. Department of Energy, are analyzing, or have been requested to review, a variety of environmental issues associated with shale development, including hydraulic fracturing. In addition, some states have adopted, and other states are considering adopting, regulations that could impose more stringent disclosure and/or well construction requirements on hydraulic fracturing operations. Local governments may also seek to adopt ordinances within their jurisdictions regulating the time, place and manner of drilling activities in general or hydraulic fracturing activities in particular, in some cases banning hydraulic fracturing entirely. We cannot predict whether any such legislation will ever be enacted and if so, what its provisions would be. If additional levels of regulation and permits were required through the adoption of new laws and regulations at the federal or state level, that could lead to delays, increased operating costs and process prohibitions for our customers that could reduce demand for our products and services, which would have a material adverse impact on our revenues, results of operations and cash flows. For more information, please read "Risk Factors-Potential legislation or regulations restricting the use of hydraulic fracturing could reduce demand for our products."

Employee health and safety

We are subject to a number of federal and state laws and regulations, including the federal Occupational Safety and Health Act ("OSHA") and comparable state statutes, establishing requirements to protect the health and safety of workers. In addition, the OSHA hazard communication standard, the EPA community right-to-know regulations under Title III of the federal Superfund Amendment and Reauthorization Act and comparable state statutes require that information be maintained concerning hazardous materials used or produced in our operations and that this information be provided to employees, state and local government authorities and the public. Substantial fines and penalties can be imposed and orders or injunctions limiting or prohibiting certain operations may be issued in connection with any failure to comply with laws and regulations relating to worker health and safety. For more information, please read "Risk Factors-Potential legislation or regulations restricting the use of hydraulic fracturing could reduce demand for our products."

Offshore regulation

Events in recent years have heightened environmental and regulatory concerns about the offshore oil and natural gas industry. From time to time, governing bodies may propose and have enacted legislation or regulations that may materially limit or prohibit offshore drilling in certain areas. If laws are enacted or other governmental actions are taken that delay, restrict or prohibit offshore operations in our customers' expected areas of operation, our business could be materially adversely affected. New or newly interpreted regulations and other regulatory initiatives by U.S. governmental agencies have created significant uncertainty regarding the outlook for offshore activity in the U.S. Gulf of Mexico and possible implications for regions outside of the U.S. Gulf of Mexico. Third party challenges to industry operations in the U.S. Gulf of Mexico may also serve to further delay or restrict activities. If the new regulations, operating procedures and possibility of increased legal liability are viewed by our current or future customers as a significant impairment to expected profitability on projects, then they could discontinue or curtail their offshore operations thereby reducing demand for our offshore products and services.

We also operate in non-U.S. jurisdictions, which may impose similar regulations, prohibitions or liabilities.

Operating risk and insurance

We maintain insurance coverage of types and amounts that we believe to be customary and reasonable for companies of our size and with similar operations. In accordance with industry practice, however, we do not maintain insurance coverage against all of the operating risks to which our business is exposed. Therefore, there is a risk our insurance program may not be sufficient to cover any particular loss or all losses. Currently, our insurance program includes coverage for, among other things, general liability, umbrella liability, sudden and accidental pollution, personal property, vehicle, workers' compensation, and employer's liability coverage.

Employees

As of December 31, 2018, we had approximately 2,500 employees. Of our total employees, approximately 2,000 were in the U.S., 200 were in the United Kingdom, 100 were in Germany, 100 were in Canada and 100 were in all other locations. We are not a party to any collective bargaining agreements, other than in our Hamburg, Germany and Monterrey, Mexico facilities. We consider our relations with our employees to be satisfactory.

Item 2. Properties

The following table describes the significant facilities owned or leased by us as of December 31, 2018 for our Drilling & Downhole ("D&D"), Completions ("C") and Production ("P") segments:

CanadaAlberta2ServiceLeasedbåb and CCalgary2Service/DistributionLeasedShared with allEdmonton2Service/DistributionLeasedDåD and CGermanyHanburg1ManufacturingLeasedDåD and CMexicoMontergy1ManufacturingLeasedDåD and CSingaporeSingapore1Manufacturing/Service/DistributionLeasedDåD and CSingaporeSingapore1Manufacturing/Service/DistributionLeasedDåD and CUAEDubai1Service/DistributionLeasedDåD and CUnitedAberdeen3DistributionLeasedDåDKindymoorside1ManufacturingOwnedDåDBrownsville, PA1ManufacturingOwnedDåD and CUnited StatesBrownsville, PA1ManufacturingOwnedDåDDavis, OK1ManufacturingOwnedDåD and CDavis, OK1ManufacturingOwnedDåD and CDavis, OK1ManufacturingOwnedDåD and CEmore City, OK1ManufacturingOwnedDåD and CEmore City, OK1ManufacturingLeasedCGuthrie, OK1ManufacturingLeasedPHouston, TX2Service/Distribution/ManufacturingLeasedPMadison, KS5ManufacturingLeasedPMadison, KS <th>Country</th> <th>Location</th> <th>Number of facilities</th> <th>Description</th> <th>Leased or Owned</th> <th>Segments</th>	Country	Location	Number of facilities	Description	Leased or Owned	Segments
Calgary2 6Service/DistributionLeasedShared with allGermanyHamburg2Service/DistributionLeasedD&D and CMexicoMonterrey1ManufacturingLeasedD&D and CSaudi ArabiaBommarn1Manufacturing/Service/DistributionLeasedD&D and CSingaporSingaporeSingaporeSingaporeService/DistributionLeasedD&D and CUAEDubai1Service/DistributionLeasedD&D and CViritedAberdeen3Service/DistributionLeasedD&D and CNinted StatesFindon1ManufacturingOwnedD&D and CBrowsard, LA3ManufacturingOwnedDAD and CBrowsard, LA1Manufacturing/Service/DistributionOwnedDAD and CBrowsard, LA1Manufacturing/Service/DistributionOwnedDAD and CDavis, OKA1Manufacturing/Service/DistributionOwnedDAD and CDavis, OKA1Manufacturing/Service/DistributionOwnedDAD and CDavis, OKA1ManufacturingCeasedPFort Worth, TX1ManufacturingLeasedDAD and CGuthrie, OK1ManufacturingLeasedPHouston, TX2ManufacturingLeasedPHouston, TX1ManufacturingLeasedDAD and CMating, TX1ManufacturingLeasedDAD and CHouston,						
Edmonton2Service/DistributionLeasedD&D and CGermanyHamburg1ManufacturingLeasedD&D and CMexicoMonterrey1ManufacturingLeasedD&D and CSingaporeSingaporeSingapore1Manufacturing/Service/DistributionLeasedD&D and CSingaporeSingaporeSingapore1Manufacturing/Service/DistributionLeasedD&D and CUAEDubal1Service/DistributionLeasedD&D and CUnitedAberdeen3DistributionLeasedD&D and CFindon1ManufacturingOwnedD&D and CUnited StatesBrownsville, PA1ManufacturingCeasedCBryan, TX1ManufacturingOwnedP and CClearfield, PA1ManufacturingOwnedP and CDavis, OK1ManufacturingOwnedP and CDavis, OK1ManufacturingOwnedP and CDavis, OK1ManufacturingCeasedCDavis, OK1ManufacturingLeasedCDavis, OK1ManufacturingLeasedCGuthrie, OK1ManufacturingLeasedCGuthrie, OK1ManufacturingLeasedPHouston, TX4Corporate/Distribution/ManufacturingLeasedCMalidand, TX2Service/DistributionLeasedDMidland, TX1	Canada	Alberta	2	Service	Leased	D&D and C
Germany MexicoHamburg1ManufacturingLeasedD&D and CSaudi Arabia Singapore1Manufacturing/Service/DistributionLeasedD&D and CUAEDubai1Manufacturing/Service/DistributionLeasedD&D and CUAEDubai1Service/DistributionLeasedD&D and CUnited KingdomAberdeen3DistributionLeasedD&D and CUnited StatesFindon1Manufacturing/Service/DistributionOwnedD&D and CUnited StatesBrownsville, PA1ManufacturingOwnedD&D and CUnited StatesBrownsville, PA1ManufacturingOwnedD&D and CBryan, TX1Manufacturing/Service/DistributionOwnedD&D and CDavis, OK1Manufacturing/Service/DistributionOwnedDAD and CDavis, OK1ManufacturingOwnedDAD and CDavis, OK1ManufacturingOwnedDAD and CEinore City, OK1ManufacturingLeasedPFort Worth, TX1ManufacturingLeasedDAD and CMakisour, City, TX1ManufacturingLeased <t< td=""><td></td><td>Calgary</td><td>2</td><td>Service/Distribution</td><td>Leased</td><td>Shared with all</td></t<>		Calgary	2	Service/Distribution	Leased	Shared with all
MexicoMonterey1ManufacturingLeasedD&D and CSaudi ArabiaDamman1ManufacturingOwnedPSingaporeSingapore1Manufacturing/Service/DistributionLeasedD&D and CUAEDubai1Service/DistributionLeasedD&D and CUnitedAberdeen3DistributionLeasedD&DKirkbymoorside1ManufacturingOwnedD&DFindon1ManufacturingLeasedD&DUnited StatesBrownsville, PA1ManufacturingLeasedD&DBryan, TX1ManufacturingLeasedCD&DClearfield, PA1ManufacturingOwnedD&DDavis, OK1ManufacturingOwnedD&DCDavis, OK1ManufacturingOwnedD&D and CDDavis, OK1ManufacturingOwnedPCFort Worth, TX1ManufacturingOwnedPDFort Worth, TX1ManufacturingLeasedCCHouston, TX2Service/Distribution/ManufacturingLeasedPDHouston, TX1ManufacturingLeasedPDMidland, TX2Service/DistributionLeasedD&D and CMasion, KS5ManufacturingLeasedD&D and COdessa, TX1Service/DistributionLeasedDOdessa, TX1 <td< td=""><td></td><td>Edmonton</td><td>2</td><td>Service/Distribution</td><td>Leased</td><td>D&D and C</td></td<>		Edmonton	2	Service/Distribution	Leased	D&D and C
Saudi ArabiaDammam1ManufacturingOwnedPSingaporeSingapore1Manufacturing/Service/DistributionLeasedD&D and CUAEDubai1Service/DistributionLeasedD&D and CUnitedAberdeen3DistributionLeasedD&DKingdomAberdeen1ManufacturingOwnedD&DFindon1ManufacturingCwnedShared with allUnited StatesBroussard, LA3ManufacturingOwnedD&DBrownsville, PA1ManufacturingOwnedD&DClearlield, PA1ManufacturingOwnedD&DDavis, OK1ManufacturingOwnedPDavis, OK1ManufacturingOwnedPDavis, OK1ManufacturingOwnedPFort Worth, TX1ManufacturingLeasedPGuthrie, OK1ManufacturingLeasedPHouston, TX4Corporate/Distribution/ManufacturingLeasedPHouston, KS5ManufacturingLeasedD&DMidland, TX2Service/DistributionLeasedD&D and COdessa, TX1ManufacturingLeasedD&DOdessa, TX1ManufacturingLeasedD&DOdessa, TX1ManufacturingLeasedD&DOdessa, TX1Service/DistributionLeasedD&DPearland, TX1 <t< td=""><td>Germany</td><td>Hamburg</td><td>1</td><td>Manufacturing</td><td>Leased</td><td>D&D and C</td></t<>	Germany	Hamburg	1	Manufacturing	Leased	D&D and C
SingaporeSingapore1Manufacturing/Service/DistributionLeasedD&D and CUAEDubai1Service/DistributionLeasedD&D and CUnited KingdomAberdeen3DistributionLeasedD&DKirkbymoorside1ManufacturingOwnedD&DFindon1ManufacturingOwnedShared with allUnited StatesBroussard, LA3ManufacturingOwnedShared with allBrounsville, PA1ManufacturingOwnedD&DBryan, TX1ManufacturingOwnedPand CClearfield, PA1ManufacturingOwnedD&DDavis, OK1ManufacturingOwnedPand CDavis, OK1ManufacturingOwnedPand CElmore City, OK1ManufacturingOwnedPand CGuthrie, OK1ManufacturingLeasedPHouston, TX1ManufacturingLeasedPHouston, TX1ManufacturingLeasedPMidland, TX2Service/Distribution/ManufacturingLeasedD&D and COdessa, TX1ManufacturingLeasedD&D and COdessa, TX1ManufacturingLeasedD&D and COdessa, TX1Service/DistributionLeasedD&D and COdessa, TX1ManufacturingOwnedD&D and COdessa, TX1Distribution/SalesOwnedD&D and C	Mexico	Monterrey	1	Manufacturing	Leased	D&D and C
UAEDubai1Service/DistributionLeasedD&D and CUnited KingdomAberdeen3DistributionLeasedD&DKirkbymoorside1ManufacturingQwnedD&DFindon1ManufacturingLeasedD&DUnited StatesBroussard, LA3ManufacturingLeasedCBryan, TX1ManufacturingQwnedD&DClearfield, PA1Manufacturing/Service/DistributionOwnedP and CDayton, TX1ManufacturingOwnedP and CDayton, TX1ManufacturingOwnedP and CDayton, TX1ManufacturingOwnedP and CElmore City, OK1ManufacturingLeasedCGuthrie, OK1ManufacturingLeasedPHouston, TX4Corporate/Distribution/ManufacturingLeasedPHouston, TX2Service/DistributionLeasedPMidland, TX2Service/DistributionLeasedD&DMadison, KS5ManufacturingLeasedD&DOdessa, TX1Service/DistributionLeasedPOdessa, TX1ManufacturingQwnedD&D and CPearland, TX1ManufacturingOwnedD&DPearland, TX1DistributionLeasedPPlantersville, TX1ManufacturingOwnedD&DPearland, TX1Distribution <td>Saudi Arabia</td> <td>Dammam</td> <td>1</td> <td>Manufacturing</td> <td>Owned</td> <td>Р</td>	Saudi Arabia	Dammam	1	Manufacturing	Owned	Р
United KingdomAberdeen3DistributionLeasedD&DKirkbymoorside1ManufacturingOwnedD&D and CIndon1ManufacturingOwnedShared with allUnited StatesBrownsville, PA1ManufacturingOwnedD&D and CBryan, TX1Manufacturing/Service/DistributionOwnedD&D and CClearlield, PA1Manufacturing/Service/DistributionOwnedD&D and CDavis, OK1ManufacturingOwnedD&D and CDavis, OK1ManufacturingOwnedD&D and CElmore City, OK1ManufacturingOwnedPardCElmore City, OK1ManufacturingLeasedCGuthrie, OK1ManufacturingLeasedPardCHumble, TX1ManufacturingLeasedPardCMidiaon, KS5ManufacturingLeasedD&D and CMissouri City, TX1ManufacturingLeasedD&D and CMissouri City, TX1ManufacturingLeasedD&D and COdessa, TX1Service/DistributionLeasedPAD and COdessa, TX1ManufacturingOwnedD&D and CPearland, TX1ManufacturingOwnedD&D and CPearland, TX1ManufacturingOwnedD&D and CPearland, TX1Service/DistributionLeasedPPlantersville, TX1ManufacturingOwned <t< td=""><td>Singapore</td><td>Singapore</td><td>1</td><td>Manufacturing/Service/Distribution</td><td>Leased</td><td>D&D and C</td></t<>	Singapore	Singapore	1	Manufacturing/Service/Distribution	Leased	D&D and C
KingdomAderideen3DistributionLeasedD&DKingdomKirkbymoorside1ManufacturingOwnedD&DFindon1ManufacturingCwnedShared with allBroussard, LA3ManufacturingOwnedShared with allBrownsville, PA1ManufacturingOwnedD&DClearfield, PA1Manufacturing/Service/DistributionOwnedP and CDavis, OK1ManufacturingOwnedD&D and CDavis, OK1ManufacturingOwnedD&D and CDayton, TX1ManufacturingOwnedPElmore City, OK1ManufacturingCeasedCGuthrie, OK1ManufacturingLeasedShared with allHouston, TX1ManufacturingLeasedPand CGuthrie, OK1ManufacturingLeasedPHouston, TX4Corporate/Distribution/ManufacturingLeasedPHouston, TX2Service/DistributionLeasedD&D and CMatison, KS5ManufacturingLeasedD&D and COdessa, TX1Service/DistributionLeasedP&D and COdessa, TX1Service/DistributionLeasedP&D and CPearland, TX1ManufacturingOwnedD&D and CPearland, TX1Distribution/SalesOwnedD&D and CPearland, TX1Service/DistributionLeasedP <t< td=""><td>UAE</td><td>Dubai</td><td>1</td><td>Service/Distribution</td><td>Leased</td><td>D&D and C</td></t<>	UAE	Dubai	1	Service/Distribution	Leased	D&D and C
Findon1ManufacturingLeasedD&D and CUnited StatesBroussard, LA3ManufacturingOwnedShared with allBrownsville, PA1ManufacturingLeasedCBryan, TX1ManufacturingOwnedD&DClearfield, PA1Manufacturing/Service/DistributionOwnedP and CDavis, OK1ManufacturingOwnedCCDayton, TX1ManufacturingOwnedPaceElmore City, OK1ManufacturingLeasedPaceGuthrie, OK1ManufacturingLeasedPaceFort Worth, TX1ManufacturingLeasedShared with allHumble, TX2ManufacturingLeasedPaceHouston, TX1ManufacturingLeasedPaceHouston, TX1ManufacturingLeasedD&D and CMadison, KS5ManufacturingLeasedD&D and CMidland, TX2Service/Distribution/ManufacturingLeasedD&D and COdessa, TX1ManufacturingLeasedD&D and COdessa, TX1ManufacturingOwnedD&D and CPearland, TX1ManufacturingOwnedD&D and CPearland, TX1ManufacturingOwnedD&D and CPearland, TX1ManufacturingOwnedD&D and CPearland, TX1ManufacturingOwnedD&D and CPanando, TX1<		Aberdeen	3	Distribution	Leased	D&D
United StatesBroussard, LA3ManufacturingOwnedShared with allBrownsville, PA1ManufacturingLeasedCBryan, TX1Manufacturing/Service/DistributionOwnedD&DClearfield, PA1Manufacturing/Service/DistributionOwnedP and CDavis, OK1ManufacturingOwnedD&D and CDayton, TX1ManufacturingOwnedD&D and CElmore City, OK1ManufacturingOwnedPFort Worth, TX1ManufacturingLeasedCGuthrie, OK1ManufacturingLeasedPHouston, TX4Corporate/Distribution/ManufacturingLeasedPMadison, KS5ManufacturingLeasedD&D and CMidland, TX2Service/DistributionLeasedD&D and CMidsour, City, TX1ManufacturingLeasedD&D and COdessa, TX1Service/DistributionLeasedD&D and CPearland, TX1ManufacturingOwnedD&D and CPearland, TX1Distribution/SalesOwnedD&D and CPearland, TX1ManufacturingOwnedD&D and CPearland, TX1DistributionLeasedPPlantersville, TX1Manufacturing/DistributionD&D and CSafford, TX1Service/DistributionLeasedPStafford, TX3Manufacturing/DistributionLeased		Kirkbymoorside	1	Manufacturing	Owned	D&D
Brownsville, PA1ManufacturingLeasedCBryan, TX1ManufacturingOwnedD&DClearfield, PA1Manufacturing/Service/DistributionOwnedP and CDavis, OK1ManufacturingOwnedCDayton, TX1ManufacturingOwnedPElmore City, OK1ManufacturingOwnedPFort Worth, TX1ManufacturingLeasedCGuthrie, OK1ManufacturingLeasedPHouston, TX4Corporate/Distribution/ManufacturingLeasedPHouston, TX2ManufacturingLeasedPMadison, KS5ManufacturingLeasedD&D and CMidland, TX2Service/DistributionLeasedD&D and CMidland, TX1ManufacturingLeasedD&D and COdessa, TX1Service/DistributionLeasedD&D and CPearland, TX1Distribution/SalesOwnedD&D and CPearland, TX1DistributionLeasedPPlantersville, TX1ManufacturingOwnedD&D and CSan Antonio, TX1Service/DistributionLeasedPPlantersville, TX1ManufacturingOwnedD&D and CStafford, TX1Service/DistributionLeasedPStafford, TX1Manufacturing/DistributionLeasedPStafford, TX1Manufacturing/Distri		Findon	1	Manufacturing	Leased	D&D and C
Bryan, TX1ManufacturingOwnedD&DClearfield, PA1Manufacturing/Service/DistributionOwnedP and CDavis, OK1ManufacturingOwnedCDayton, TX1ManufacturingOwnedPElmore City, OK1ManufacturingOwnedPFort Worth, TX1ManufacturingLeasedCGuthrie, OK1ManufacturingLeasedPHouston, TX1ManufacturingLeasedPHouston, TX2ManufacturingLeasedCMadison, KS5ManufacturingLeasedPMidland, TX2Service/Distribution/ManufacturingLeasedPMidland, TX1ManufacturingLeasedD&D and COdessa, TX1Service/DistributionLeasedD&D and COdessa, TX1Distribution/SalesOwnedD&D and CPearland, TX1ManufacturingOwnedD&D and CPearland, TX1DistributionLeasedPPlantersville, TX1ManufacturingOwnedD&D and CSan Antonio, TX1Service/DistributionLeasedPPlantersville, TX1Manufacturing/DistributionDwnedD&D and CStafford, TX3Manufacturing/DistributionLeasedPStafford, TX1Service/DistributionLeasedPStafford, TX1Manufacturing/Distribution <td>United States</td> <td>Broussard, LA</td> <td>3</td> <td>Manufacturing</td> <td>Owned</td> <td>Shared with all</td>	United States	Broussard, LA	3	Manufacturing	Owned	Shared with all
Clearfield, PA1Manufacturing/Service/DistributionOwnedP and CDavis, OK1ManufacturingOwnedCDayton, TX1ManufacturingOwnedD&D and CElmore City, OK1ManufacturingOwnedPFort Worth, TX1ManufacturingLeasedCGuthrie, OK1ManufacturingLeasedPHouston, TX4Corporate/Distribution/ManufacturingLeasedShared with allHumble, TX2ManufacturingLeasedCMadison, KS5ManufacturingLeasedD&D and CMidland, TX2Service/DistributionLeasedD&D and CMissouri City, TX1ManufacturingLeasedD&D and COdessa, TX1Distribution/SalesOwnedD&D and CPearland, TX1DistributionLeasedPPlantersville, TX1ManufacturingOwnedD&D and CPearland, TX1DistributionLeasedPPlantersville, TX1ManufacturingOwnedD&D and CSan Antonio, TX1Service/DistributionLeasedPStafford, TX3Manufacturing/DistributionLeasedPStafford, TX1Manufacturing/DistributionLeasedPStafford, TX1Manufacturing/DistributionLeasedPStafford, TX1Manufacturing/DistributionLeasedPStafford,		Brownsville, PA	1	Manufacturing	Leased	С
Davis, OK1ManufacturingOwnedCDayton, TX1ManufacturingOwnedD&D and CElmore City, OK1ManufacturingOwnedPFort Worth, TX1ManufacturingLeasedCGuthrie, OK1ManufacturingLeasedPHouston, TX4Corporate/Distribution/ManufacturingLeasedShared with allHumble, TX2ManufacturingLeasedCMadison, KS5ManufacturingLeasedD&D and CMidland, TX2Service/DistributionLeasedD&D and CMissouri City, TX1ManufacturingLeasedCOdessa, TX1Service/DistributionLeasedCOdessa, TX1Distribution/SalesOwnedD&D and CPearland, TX1ManufacturingOwnedD&D and CPearland, TX1DistributionLeasedPPlantersville, TX1ManufacturingOwnedD&D and CSan Antonio, TX1Service/DistributionLeasedPStafford, TX1Service/DistributionLeasedPStafford, TX1ManufacturingOwnedD&D and CStafford, TX1Manufacturing/DistributionLeasedPStafford, TX1Manufacturing/DistributionLeasedPStafford, TX1Manufacturing/DistributionLeasedPStafford, TX1Manufacturin		Bryan, TX	1	Manufacturing	Owned	D&D
Dayton, TX1ManufacturingOwnedD&D and CElmore City, OK1ManufacturingOwnedPFort Worth, TX1ManufacturingLeasedCGuthrie, OK1ManufacturingLeasedPHouston, TX4Corporate/Distribution/ManufacturingLeasedShared with allHumble, TX2ManufacturingLeasedCMadison, KS5ManufacturingLeasedD&D and CMidland, TX2Service/DistributionLeasedD&D and CMissouri City, TX1ManufacturingLeasedD&D and COdessa, TX1Service/DistributionLeasedD&D and COdessa, TX1Distribution/SalesOwnedD&D and CPearland, TX1ManufacturingOwnedD&D and CPearland, TX1DistributionLeasedPPlantersville, TX1ManufacturingOwnedD&D and CSan Antonio, TX1Service/DistributionLeasedPStafford, TX3Manufacturing/DistributionDwnedD&D and CStafford, TX1Manufacturing/DistributionLeasedPStafford, TX1Manufacturing/DistributionLeasedPStafford, TX1Manufacturing/DistributionLeasedPStafford, TX1Manufacturing/DistributionLeasedPStafford, TX1Manufacturing/DistributionLeasedD&D </td <td></td> <td>Clearfield, PA</td> <td>1</td> <td>Manufacturing/Service/Distribution</td> <td>Owned</td> <td>P and C</td>		Clearfield, PA	1	Manufacturing/Service/Distribution	Owned	P and C
Elmore City, OK1ManufacturingOwnedPFort Worth, TX1ManufacturingLeasedCGuthrie, OK1ManufacturingLeasedPHouston, TX4Corporate/Distribution/ManufacturingLeasedShared with allHumble, TX2ManufacturingLeasedCMadison, KS5ManufacturingLeasedPMidland, TX2Service/DistributionLeasedD&D and CMissouri City, TX1ManufacturingLeasedCOdessa, TX1Service/DistributionLeasedCOdessa, TX1Distribution/SalesOwnedD&D and CPearland, TX1ManufacturingOwnedD&D and CPearland, TX1DistributionLeasedPPlantersville, TX1ManufacturingOwnedD&D and CSan Antonio, TX1Service/DistributionOwnedD&D and CStafford, TX3Manufacturing/DistributionLeasedPStafford, TX1Manufacturing/DistributionD&D and CStafford, TX1Manufacturing/DistributionD&DTyler, TX1Manufacturing/DistributionLeasedPStafford, TX1Manufacturing/DistributionLeasedD&DTyler, TX1Manufacturing/DistributionLeasedD&DTyler, TX1DistributionLeasedD&D		Davis, OK	1	Manufacturing	Owned	С
Fort Worth, TX1ManufacturingLeasedCGuthrie, OK1ManufacturingLeasedPHouston, TX4Corporate/Distribution/ManufacturingLeasedShared with allHumble, TX2ManufacturingLeasedCMadison, KS5ManufacturingLeasedPMidland, TX2Service/DistributionLeasedD&D and CMissouri City, TX1ManufacturingLeasedD&D and COdessa, TX1Service/DistributionLeasedD&D and CPearland, TX1Service/DistributionLeasedPPearland, TX1Distribution/SalesOwnedD&D and CPearland, TX1DistributionLeasedPPlantersville, TX1Service/DistributionDwnedD&D and CSan Antonio, TX1Service/DistributionOwnedD&D and CStafford, TX3Manufacturing/DistributionLeasedPStafford, TX1Manufacturing/DistributionDwnedD&D and CStafford, TX1Manufacturing/DistributionLeasedPStafford, TX1Manufacturing/DistributionLeasedPStafford, TX1Manufacturing/DistributionLeasedD&D and CTyler, TX1DistributionLeasedD&D and C		Dayton, TX	1	Manufacturing	Owned	D&D and C
Guthrie, OK1ManufacturingLeasedPHouston, TX4Corporate/Distribution/ManufacturingLeasedShared with allHumble, TX2ManufacturingLeasedCMadison, KS5ManufacturingLeasedPMidland, TX2Service/DistributionLeasedD&D and CMissouri City, TX1ManufacturingLeasedD&DOdessa, TX1Service/DistributionLeasedCOdessa, TX1Service/DistributionLeasedD&DOdessa, TX1Distribution/SalesOwnedD&D and CPearland, TX1DistributionLeasedPPearland, TX1DistributionLeasedPPearland, TX1Service/DistributionLeasedPPlantersville, TX1ManufacturingOwnedD&D and CSan Antonio, TX1Service/DistributionLeasedPStafford, TX3Manufacturing/DistributionLeasedPStafford, TX1Manufacturing/DistributionLeasedPStafford, TX1ManufacturingOwnedD&D and CStafford, TX1ManufacturingOwnedD&DTyler, TX1DistributionLeasedPHanufacturingStafford, TX1ManufacturingDwnedD&DHanufacturingDistributionLeasedD&DDManufacturingStafford, TX1 </td <td></td> <td>Elmore City, OK</td> <td>1</td> <td>Manufacturing</td> <td>Owned</td> <td>Р</td>		Elmore City, OK	1	Manufacturing	Owned	Р
Houston, TX4Corporate/Distribution/ManufacturingLeasedShared with allHumble, TX2ManufacturingLeasedCMadison, KS5ManufacturingLeasedPMidland, TX2Service/DistributionLeasedD&D and CMissouri City, TX1ManufacturingLeasedCOdessa, TX1Service/DistributionLeasedCOdessa, TX1Distribution/SalesOwnedD&D and CPearland, TX1ManufacturingOwnedD&DPearland, TX1DistributionLeasedPPlantersville, TX1DistributionLeasedPPlantersville, TX1Service/DistributionDeasedPStafford, TX3Manufacturing/DistributionOwnedD&D and CStafford, TX1Service/DistributionLeasedPStafford, TX1Manufacturing/DistributionDeasedPStafford, TX1Manufacturing/DistributionLeasedPStafford, TX1Manufacturing/DistributionLeasedPStafford, TX1ManufacturingOwnedD&DTyler, TX1DistributionLeasedD&DTyler, TX1DistributionLeasedD&D		Fort Worth, TX	1	Manufacturing	Leased	С
Humble, TX2ManufacturingLeasedCMadison, KS5ManufacturingLeasedPMidland, TX2Service/DistributionLeasedD&D and CMissouri City, TX1ManufacturingLeasedD&DOdessa, TX1Service/DistributionLeasedCOdessa, TX1Distribution/SalesOwnedD&D and CPearland, TX1ManufacturingOwnedD&DPearland, TX1DistributionLeasedPPlantersville, TX1DistributionLeasedPSan Antonio, TX1Service/DistributionOwnedD&D and CStafford, TX3Manufacturing/DistributionLeasedPStafford, TX1Service/DistributionDwnedD&D and CStafford, TX1Manufacturing/DistributionLeasedPStafford, TX1Manufacturing/DistributionLeasedPStafford, TX1ManufacturingOwnedD&DTyler, TX1DistributionLeasedP		Guthrie, OK	1	Manufacturing	Leased	Р
Madison, KS5ManufacturingLeasedPMidland, TX2Service/DistributionLeasedD&D and CMissouri City, TX1ManufacturingLeasedD&DOdessa, TX1Service/DistributionLeasedCOdessa, TX1Distribution/SalesOwnedD&D and CPearland, TX1ManufacturingOwnedD&DPearland, TX1DistributionLeasedPPlantersville, TX1ManufacturingOwnedD&D and CSan Antonio, TX1Service/DistributionOwnedD&D and CStafford, TX3Manufacturing/DistributionDestedPStafford, TX1Service/DistributionDestedPTyler, TX1Manufacturing/DistributionD&D and CD&DDestefford, TX3Manufacturing/DistributionDestedPStafford, TX1Manufacturing/DistributionLeasedPStafford, TX1ManufacturingOwnedD&DTyler, TX1DistributionLeasedD&DTyler, TX1DistributionLeasedD&D and C		Houston, TX	4	Corporate/Distribution/Manufacturing	Leased	Shared with all
Midland, TX2Service/DistributionLeasedD&D and CMissouri City, TX1ManufacturingLeasedD&DOdessa, TX1Service/DistributionLeasedCOdessa, TX1Distribution/SalesOwnedD&D and CPearland, TX1ManufacturingOwnedD&DPearland, TX1DistributionLeasedPPearland, TX1ManufacturingOwnedD&D and CPearland, TX1ManufacturingOwnedD&D and CPlantersville, TX1Service/DistributionOwnedD&D and CSan Antonio, TX1Service/DistributionOwnedD&D and CStafford, TX3Manufacturing/DistributionLeasedPStafford, TX1Manufacturing/DistributionLeasedDTyler, TX1DistributionLeasedD&DTyler, TX1DistributionLeasedD&D		Humble, TX	2	Manufacturing	Leased	С
Missouri City, TX1ManufacturingLeasedD&DOdessa, TX1Service/DistributionLeasedCOdessa, TX1Distribution/SalesOwnedD&D and CPearland, TX1ManufacturingOwnedD&DPearland, TX1DistributionLeasedPPlantersville, TX1ManufacturingOwnedD&D and CSan Antonio, TX1Service/DistributionOwnedD&D and CStafford, TX3Manufacturing/DistributionLeasedPStafford, TX1Manufacturing/DistributionD&D and CStafford, TX1Manufacturing/DistributionD&D and CTyler, TX1DistributionLeasedPManufacturingOwnedD&D and CDStafford, TX1ManufacturingOwnedD&DStafford, TX1DistributionLeasedD&DTyler, TX1DistributionLeasedD&D and C		Madison, KS	5	Manufacturing	Leased	Р
Odessa, TX1Service/DistributionLeasedCOdessa, TX1Distribution/SalesOwnedD&D and CPearland, TX1ManufacturingOwnedD&DPearland, TX1DistributionLeasedPPlantersville, TX1ManufacturingOwnedD&D and CSan Antonio, TX1Service/DistributionOwnedD&D and CStafford, TX3Manufacturing/DistributionLeasedPStafford, TX1Manufacturing/DistributionLeasedPStafford, TX1ManufacturingOwnedD&D and CTyler, TX1DistributionLeasedPTyler, TX1DistributionLeasedD&D		Midland, TX	2	Service/Distribution	Leased	D&D and C
Odessa, TX1Distribution/SalesOwnedD&D and CPearland, TX1ManufacturingOwnedD&DPearland, TX1DistributionLeasedPPlantersville, TX1ManufacturingOwnedD&D and CSan Antonio, TX1Service/DistributionOwnedD&D and CStafford, TX3Manufacturing/DistributionLeasedPStafford, TX1Manufacturing/DistributionLeasedPTyler, TX1DistributionLeasedD&D and C		Missouri City, TX	1	Manufacturing	Leased	D&D
Pearland, TX1ManufacturingOwnedD&DPearland, TX1DistributionLeasedPPlantersville, TX1ManufacturingOwnedD&D and CSan Antonio, TX1Service/DistributionOwnedD&D and CStafford, TX3Manufacturing/DistributionLeasedPStafford, TX1Manufacturing/DistributionLeasedD&D and CTyler, TX1DistributionLeasedD&D and C		Odessa, TX	1	Service/Distribution	Leased	С
Pearland, TX1DistributionLeasedPPlantersville, TX1ManufacturingOwnedD&D and CSan Antonio, TX1Service/DistributionOwnedD&D and CStafford, TX3Manufacturing/DistributionLeasedPStafford, TX1Manufacturing/DistributionLeasedPTyler, TX1DistributionLeasedD&DTyler, TX1DistributionLeasedD&D and C		Odessa, TX	1	Distribution/Sales	Owned	D&D and C
Plantersville, TX1ManufacturingOwnedD&D and CSan Antonio, TX1Service/DistributionOwnedD&D and CStafford, TX3Manufacturing/DistributionLeasedPStafford, TX1ManufacturingOwnedD&DTyler, TX1DistributionLeasedD&D		Pearland, TX	1	Manufacturing	Owned	D&D
San Antonio, TX1Service/DistributionOwnedD&D and CStafford, TX3Manufacturing/DistributionLeasedPStafford, TX1ManufacturingOwnedD&DTyler, TX1DistributionLeasedD&D and C		Pearland, TX	1	Distribution	Leased	Р
San Antonio, TX1Service/DistributionOwnedD&D and CStafford, TX3Manufacturing/DistributionLeasedPStafford, TX1ManufacturingOwnedD&DTyler, TX1DistributionLeasedD&D and C		Plantersville, TX	1	Manufacturing	Owned	D&D and C
Stafford, TX3Manufacturing/DistributionLeasedPStafford, TX1ManufacturingOwnedD&DTyler, TX1DistributionLeasedD&D and C			1		Owned	D&D and C
Stafford, TX1ManufacturingOwnedD&DTyler, TX1DistributionLeasedD&D and C		Stafford, TX	3	Manufacturing/Distribution	Leased	Р
Tyler, TX 1 Distribution Leased D&D and C		Stafford, TX			Owned	D&D
-			1	_	Leased	D&D and C
Williston, ND 3 Service/Distribution Leased D&D and C		Williston, ND	3	Service/Distribution	Leased	D&D and C



We believe our facilities are suitable for their present and intended purposes, and are adequate for our current and anticipated level of operations.

We incorporate by reference the information set forth in Item 1 and Item 7 of this Annual Report on Form 10-K and the information set forth in Note 6 *Property and Equipment* and Note 11 *Commitments and Contingencies*.

Item 7. Management's Discussion and Analysis of Financial Condition and Results of Operations

The following discussion and analysis of our financial condition and results of operations should be read in conjunction with "Selected historical consolidated financial data" included under Item 6 of this Annual Report on Form 10-K and our financial statements and related notes included under Item 8 of this Annual Report on Form 10-K. This discussion contains forward-looking statements based on our current expectations, estimates and projections about our operations and the industry in which we operate. Our actual results may differ materially from those anticipated in these forward-looking statements as a result of a variety of risks and uncertainties, including those described in "Risk Factors" and "Cautionary note regarding forward-looking statements" and elsewhere in this Annual Report on Form 10-K. We assume no obligation to update any of these forward-looking statements.

Overview

We are a global oilfield products company, serving the drilling, downhole, completions, and production sectors of the oil and natural gas industry. We design, manufacture and distribute products and engage in aftermarket services, parts supply and related services that complement our product offering. Our product offering includes a mix of frequently replaced consumable products and highly engineered capital products that are used in the exploration, development, production and transportation of oil and natural gas. Our consumable products are used in drilling, well construction and completions activities, within the supporting infrastructure, and at processing centers and refineries. Our engineered capital products are directed at: drilling rig equipment for new rigs, upgrades and refurbishment projects; subsea construction and development projects; the placement of production equipment on new producing wells; pressure pumping equipment; and downstream capital projects. In 2018, approximately 80% of our revenue was derived from consumable products and activity-based equipment, while the balance was primarily derived from capital products with a small amount from rental and other services.

We seek to design, manufacture and supply high quality reliable products that create value for our diverse customer base, which includes, among others, oil and natural gas operators, land and offshore drilling contractors, oilfield service companies, subsea construction and service companies, and pipeline and refinery operators.

In the first quarter 2019, we changed our reportable segments in order to align with business activity drivers and the manner in which management reviews and evaluates operating performance. Forum now operates in the following three reportable segments: Drilling & Downhole, Completions and Production. This move better aligns with the key phases of the well cycle and provides improved operating efficiencies. Historically, we operated in three reportable segments: Drilling & Subsea, Completions, and Production & Infrastructure. We have moved the Downhole product line from Completions to Drilling & Subsea to form the new Drilling & Downhole segment. Completions retains the Stimulation & Intervention and Coiled Tubing product lines. Finally, we renamed Production & Infrastructure as the Production segment. Our historical results of operations have been recast to retrospectively reflect these changes in accordance with GAAP.

We operate three business segments that cover all stages of the well cycle. A summary of the products and services offered by each segment is as follows:

- Drilling & Downhole segment. This segment designs and manufactures products and provides related services to the drilling, well construction, artificial lift and subsea energy construction and services markets as well as other markets such as alternative energy, defense and communications. The products and related services consist primarily of: (i) capital equipment and a broad line of expendable drilling products consumed in the drilling process; (ii) well construction casing and cementing equipment, protectors for artificial lift equipment and cables used in completions, and composite plugs used for zonal isolation in hydraulic fracturing; and (iii) subsea remotely operated vehicles and trenchers, specialty components and tooling, products used in subsea pipeline infrastructure, and a broad suite of complementary subsea technical services and rental items.
- Completions segment. This segment designs, manufactures and supplies products and provides related services to the completion, stimulation and intervention markets. The products and related services consist primarily of: (i) capital and consumable products sold to the pressure pumping, hydraulic fracturing and flowback services markets, including hydraulic fracturing pumps, pump consumables, cooling systems and flow iron as

well as wireline cable, and pressure control equipment used in the well completion and intervention service markets; and (ii) coiled tubing strings and coiled line pipe and related services.

• *Production segment*. This segment designs, manufactures and supplies products and provides related equipment and services for production and infrastructure markets. The products and related services consist primarily of: (i) engineered process systems, production equipment and related field services, as well as specialty separation equipment; and (ii) a wide range of industrial valves focused on serving upstream, midstream, and downstream oil and natural gas customers as well as power and other general industries.

Market Conditions

The level of demand for our products is directly related to activity levels and the capital and operating budgets of our customers, which in turn are heavily influenced by energy prices and expectations as to future price trends. In addition, the availability of existing capital equipment adequate to serve exploration and production requirements, or lack thereof, drives demand for our capital equipment products.

The probability of any cyclical change in energy prices and the extent and duration of such a change are difficult to predict. Oil prices strengthened in 2017 and through much of 2018, giving rise to higher drilling and completions activity and spending by our customers, primarily in North America. The volume of rigs drilling for oil and natural gas in North America and the level of hydraulic fracturing and other well completion activities are drivers for our revenue from this region. The heightened level of activity led to increased revenues and orders in 2017 and 2018, principally from the sale of consumable products. More recently, these favorable results have been tempered due to the decline in oil prices resulting from slowing growth in global oil demand and a surge in U.S. oil production. In addition, pipeline capacity constraints in the Permian basin have limited the ability of operators to transport additional production from this basin, causing a reduction in completion activity in the fourth quarter of 2018. Additional pipeline capacity is projected to come online sometime in 2019.

Drilling and completions activity for the U.S. onshore market was strong through much of 2018, before falling off late in the year. Activity in regions with higher costs for the production of energy, especially offshore and in some international regions, has lagged the U.S. onshore activity recovery. Early signs of an increase in activity in these areas began to emerge in 2018, but the timing and pace of any such recovery has been thrown into doubt by the recent decrease in oil prices. Higher onshore activity levels drive increased demand for our drilling and completion consumable products, and our engineered process systems and production equipment. Demand for the construction of new capital equipment by our customers remains restrained, however, by the oversupply of relatively new or recently upgraded equipment, especially onshore and offshore drilling rigs. Demand for our drilling and completions capital equipment offerings remains far below the level achieved during the last newbuild cycle. Global offshore and subsea activity remain at historically low levels, limiting demand for our product offerings in that market.

The revenue of our Valve Solutions product line is also influenced by energy prices, but to a lesser extent than the remainder of our business, resulting in more stable operating and financial results over time. The outlook for an increase in demand for valves from the oil and natural gas industry worldwide has been positive due to planned investments in global refinery and petrochemical projects, as well as the construction of additional pipeline capacity in North America. However, the imposition of steel tariffs on valves imported into the U.S. has clouded this picture to some extent.

The President of the United States has issued proclamations imposing tariffs on imports of selected products, including those sourced from China. In particular, the U.S. government has imposed global tariffs on certain imported steel and aluminum products pursuant to Section 232 of the Trade Expansion Act of 1962, as well as tariffs on \$250 billion worth of Chinese imports pursuant to Section 301 of the Trade Act of 1974. In response, China and other countries have imposed retaliatory tariffs on a wide range of U.S. products, including those containing steel and aluminum. These tariffs have caused our cost of raw materials to increase and their ultimate impact on our business and operations is uncertain. However, in response, we are taking actions to mitigate the impact, including through the diversification of our supply chain.

The table below shows average crude oil and natural gas prices for West Texas Intermediate crude oil (WTI), United Kingdom Brent crude oil (Brent), and Henry Hub natural gas:

	2018	2017	2016
Average global oil, \$/bbl			
West Texas Intermediate	\$ 65.07	\$ 50.80	\$ 43.29
United Kingdom Brent	\$ 71.11	\$ 54.12	\$ 43.67
Average North American Natural Gas, \$/Mcf			
Henry Hub	\$ 3.16	\$ 2.99	\$ 2.52

Average WTI and Brent oil prices were 28% and 31% higher, respectively, for the year ended December 31, 2018 compared to 2017. However, oil prices declined sharply in the fourth quarter of 2018 due to concerns over slowing global oil demand and increases in U.S. oil production. The spot WTI oil price closed at \$45.15 per barrel as of December 31, 2018 versus \$60.46 as of December 31, 2017. Average natural gas prices were 6% higher in 2018 than 2017.

The table below shows the average number of active drilling rigs operating by geographic area and drilling for different purposes based on the weekly rig count information published by Baker Hughes, a GE Company.

	2018	2017	2016
Active Rigs by Location			
United States	1,032	877	509
Canada	191	206	130
International	989	948	955
Global Active Rigs	2,212	2,031	1,594
Land vs. Offshore Rigs			
Land	1,987	1,812	1,348
Offshore	225	219	246
Global Active Rigs	2,212	2,031	1,594
U.S. Commodity Target, Land			
Oil/Gas	841	704	408
Gas	190	172	100
Unclassified	1	1	1
Total U.S. Land Rigs	1,032	877	509
U.S. Well Path, Land			
Horizontal	900	737	400
Vertical	63	70	60
Directional	69	70	49
Total U.S. Active Land Rigs	1,032	877	509

As a result of higher oil and natural gas prices, the average U.S. and international rig counts in 2018 increased 18% and 4%, respectively, as compared to 2017, while the Canadian rig count decreased 7% compared to 2017. The U.S. rig count reached a trough of 404 rigs in the second quarter of 2016. Since then, the number of working rigs in the U.S. has increased steadily with 1,083 active rigs as of December 31, 2018. A substantial portion of our revenue is impacted by the level of rig activity and the number of wells completed.

The table below shows the amount of total inbound orders by segment for the years ended December 31, 2018, 2017 and 2016:

(in millions of dollars)		2018	 2017	 2016
Orders:				
Drilling & Downhole	\$	371.7	\$ 299.3	\$ 272.0
Completions		373.8	212.3	74.0
Production		370.8	358.3	250.8
Total Orders	\$	1,116.3	\$ 869.9	\$ 596.8

Acquisitions

On October 5, 2018, we acquired 100% of the stock of Houston Global Heat Transfer LLC ("GHT") for total aggregate consideration of \$57.3 million, net of cash acquired. The aggregate consideration includes the estimated fair value of certain contingent cash payments due to the former owners of GHT if certain conditions are met in 2019 and 2020. Based in Houston, Texas, GHT designs, engineers, and manufactures premium industrial heat exchanger and cooling systems used primarily on hydraulic fracturing equipment. This acquisition is included in the Completions segment.

On July 2, 2018, we acquired certain assets of ESP Completion Technologies LLC, a subsidiary of C&J Energy Services, for cash consideration of \$8.0 million. ESPCT consists of a portfolio of early stage technologies that maximize the run life of artificial lift systems, primarily electric submersible pumps. This acquisition is included in the Drilling & Downhole segment.

On October 2, 2017, we acquired all the remaining membership interests in Global Tubing, LLC ("Global Tubing") from our joint venture partner and management for total consideration of approximately \$290.3 million, including approximately \$116.8 million in cash and approximately 11.5 million shares of our common stock. We originally invested in Global Tubing with a joint venture partner in 2013. Prior to acquiring the remaining ownership interest in Global Tubing, we reported this investment using the equity method of accounting. Located in Dayton, Texas, Global Tubing provides coiled tubing, coiled line pipe and related services to customers worldwide. Global Tubing is included in the Completions segment.

On July 3, 2017, we acquired Multilift Welltec, LLC and Multilift Wellbore Technology Limited (collectively, "Multilift") for approximately \$39.2 million in cash consideration. Based in Houston, Texas, Multilift manufactures the patented SandGuard[™] and Cyclone[™] completion tools. This acquisition increased our product offering related to artificial lift to our completions customers. Multilift is included in the Drilling & Downhole Segment.

On January 9, 2017, we acquired substantially all of the assets of Cooper Valves, LLC as well as 100% of the general partnership interests of Innovative Valve Components (collectively, "Cooper") for total aggregate consideration of \$14.0 million. The aggregate consideration includes the issuance of stock valued at \$4.5 million and certain contingent stock issuances. These acquisitions are included in the Production segment.

There are factors related to the businesses we have acquired that may result in lower net profit margins on a go-forward basis, primarily the federal income tax status of the legal entity and the level of depreciation and amortization charges arising out of the accounting for the purchase.

For additional information regarding our acquisitions, refer to Note 4 Acquisitions & Dispositions.

Factors affecting the comparability of our future results of operations to our historical results of operations

Our future results of operations may not be comparable to our historical results of operations for the periods presented, primarily for the following reasons:

- Since our initial public offering in 2012, we have grown our business both organically and through strategic acquisitions. We have expanded and diversified our product portfolio and business lines with the acquisition of two businesses in 2018 and three businesses in 2017. The historical financial data for periods prior to the acquisitions does not include the results of any of the acquired companies for the periods presented and, as such, does not provide an accurate indication of our future results.
- As we integrate acquired companies and further implement internal controls, processes and infrastructure to operate in compliance with the
 regulatory requirements applicable to companies with publicly traded shares, it is likely that we will incur incremental selling, general and
 administrative expenses relative to historical periods.

Our future results will depend on our ability to efficiently manage our combined operations and execute our business strategy.

Results of operations Year ended December 31, 2018 compared with year ended December 31, 2017

		Year ended	Dece	mber 31,	 Chan	ige
(in thousands of dollars, except per share information)		2018		2017	 \$	%
Revenue:						
Drilling & Downhole	\$	334,019	\$	310,523	\$ 23,496	7.6 %
Completions		373,107		184,182	188,925	102.6 %
Production		361,407		327,287	34,120	10.4 %
Eliminations		(4,314)	_	(3,372)	 (942)	*
Total revenue	\$	1,064,219	\$	818,620	245,599	30.0 %
Cost of sales:						
Drilling & Downhole	\$	256,208	\$	241,263	\$ 14,945	6.2 %
Completions		272,280		140,118	132,162	94.3 %
Production		283,673		251,823	31,850	12.6 %
Eliminations		(4,314)		(3,372)	(942)	*
Total cost of sales	\$	807,847	\$	629,832	\$ 178,015	28.3 %
Gross profit:						
Drilling & Downhole	\$	77,811	\$	69,260	\$ 8,551	12.3 %
Completions		100,827		44,064	56,763	128.8 %
Production		77,734		75,464	2,270	3.0 %
Total gross profit	\$	256,372	\$	188,788	\$ 67,584	35.8 %
Selling, general and administrative expenses:						
Drilling & Downhole	\$	111,286	\$	116,366	\$ (5,080)	(4.4)%
Completions		68,903		36,267	32,636	90.0 %
Production		71,712		67,653	4,059	6.0 %
Corporate		35,079		33,427	1,652	4.9 %
Total selling, general and administrative expenses	\$	286,980	\$	253,713	\$ 33,267	13.1 %
Segment operating income (loss):						
Drilling & Downhole	\$	(33,335)	\$	(47,106)	\$ 13,771	29.2 %
Operating margin %		(10.0)%		(15.2)%	- 1	
Completions		31,924		8,797	23,127	262.9 %
Operating margin %		8.6 %		4.8 %		
Production		6,022		7,811	(1,789)	(22.9)%
Operating margin %		1.7 %		2.4 %	(_,::::)	()//0
Corporate		(35,079)		(33,427)	(1,652)	(4.9)%
Total segment operating loss	\$	(30,468)	\$	(63,925)	\$ 33,457	52.3 %
Operating margin %	Ŷ	(00,400) (2.9)%		(00,323) (7.8)%	00,401	02.0 70
Goodwill and intangible asset impairments		363,522		69,062	294,460	*
Transaction expenses		3,446		6,511	(3,065)	*
Loss (gain) on disposal of assets and other		(438)		2,097	(2,535)	*
Operating loss		(396,998)		(141,595)	 (255,403)	(180.4)%
Interest expense		(390,998) 32,532		26,808	5,724	(180.4)%
						×
Foreign exchange losses (gains) and other, net		(6,270)		7,268	(13,538)	*
Gain on contribution of subsea rentals business		(33,506)		(120,202)	(33,506)	
Gain realized on previously held equity investment		(7.0.4.1)		(120,392)	 120,392	*
Total other income		(7,244)		(86,316)	 79,072	
Loss before income taxes		(389,754)		(55,279)	(334,475)	(605.1)%
Income tax expense (benefit)	<u> </u>	(15,674)		4,121	 (19,795)	
Net loss		(374,080)		(59,400)	(314,680)	(529.8)%
Weighted average shares outstanding						
Basic		108,771		98,689		
Diluted		108,771		98,689		
Loss per share						
Basic	\$	(3.44)	\$	(0.60)		
Diluted	\$	(3.44)	\$	(0.60)		
* not meaningful						

* not meaningful

Revenue

Our revenue for the year ended December 31, 2018 was \$1,064.2 million, an increase of \$245.6 million, or 30.0%, compared to the year ended December 31, 2017. In general, the increase in revenue is due to higher market activity resulting from higher oil prices. For the year ended December 31, 2018, our Drilling & Downhole segment, Completions segment, and Production segment comprised 31.4%, 34.6% and 34.0% of our total revenue, respectively, compared to 37.9%, 22.1% and 40.0%, respectively, for the year ended December 31, 2017. The changes in revenue by operating segment consisted of the following:

Drilling & Downhole segment — Revenue was \$334.0 million for the year ended December 31, 2018, an increase of \$23.5 million, or 7.6%, compared to the year ended December 31, 2017. Revenue from sales of our Downhole products increased \$29.0 million, primarily due to incremental revenue from Multilift and ESPCT which were acquired in the second quarter of 2017 and third quarter of 2018, respectively. Refer to Note 4 *Acquisitions & Dispositions* for additional information. Revenue from sales of our drilling products increased \$9.4 million, primarily due to higher sales of capital equipment to international markets in 2018. These increases were partially offset by a \$14.9 million decline in revenue for our subsea product line primarily due to the contribution of our subsea rentals business to Ashtead in exchange for a 40% interest in the combined business.

Completions segment — Revenue was \$373.1 million for the year ended December 31, 2018, an increase of \$188.9 million, or 102.6%, compared to the year ended December 31, 2017. This change includes a \$108.8 million increase in revenue from Global Tubing which was acquired and fully consolidated in our financial statements beginning in the fourth quarter of 2017. The remaining increase was driven by an \$80.1 million increase in sales of our well stimulation and intervention products due to higher sales volumes of pressure pumping products attributable to higher completions spending by exploration and production companies in the U.S. market and revenue contributed by the acquisition of GHT in the fourth quarter of 2018.

Production segment — Revenue was \$361.4 million for the year ended December 31, 2018, an increase of \$34.1 million, or 10.4%, compared to the year ended December 31, 2017. The increase in oil and natural gas operators budgets and resulting infrastructure spending have led to increased sales of our valve products and surface production equipment. Approximately \$17.3 million of the increase is due to higher sales volumes of valve products, particularly sales into the North America oil and natural gas market. The remaining \$16.8 million increase is attributable to higher sales volumes of our activity-based surface production equipment to exploration and production operators.

Segment operating loss and segment operating margin percentage

Segment operating loss for the year ended December 31, 2018 improved \$33.5 million to a loss of \$30.5 million from a loss of \$63.9 million for the year ended December 31, 2017. The operating margin percentage improved to (2.9)% for the year ended December 31, 2018 from (7.8)% for the year ended December 31, 2017. The segment operating margin percentage is calculated by dividing segment operating loss by revenue for the period. The change in operating margin percentage for each segment is explained as follows:

Drilling & Downhole segment — The operating margin percentage was (10.0)% for the year ended December 31, 2018 compared to (15.2)% for the year ended December 31, 2017. The improvement in operating margin percentage is due to a more favorable sales mix and a decrease in employee related costs resulting from cost reduction actions. This improvement was partially offset by an increase in restructuring charges and inventory write downs totaling approximately \$18.5 million and \$12.9 million for the years ended December 31, 2018 and 2017, respectively.

Completions segment — The operating margin percentage improved to 8.6% for the year ended December 31, 2018 from 4.8% for the year ended December 31, 2017. The improvement in operating margin percentage is due to increased operating leverage on higher volumes, especially on higher sales of our well stimulation and intervention products as discussed above. In addition, operating margin was positively impacted by the late 2017 acquisition of the remaining ownership interest of Global Tubing, which was previously reported as an equity method investment for the first nine months of 2017 and was fully consolidated in our financial statements beginning in the fourth quarter of 2017. The improvement in operating margins was partially offset by \$12.5 million of charges to write-down inventory for the year ended December 31, 2018.

Production segment — The operating margin percentage was 1.7% for the year ended December 31, 2018 compared to 2.4% for the year ended December 31, 2017. The slight decline in operating margin percentage was driven by \$9.9 million of charges to write-down inventory for the year ended December 31, 2018 compared to \$4.3 million for the year ended December 31, 2017.

Corporate — Selling, general and administrative expenses for Corporate increased \$1.7 million, or 4.9%, for the year ended December 31, 2018 compared to the year ended December 31, 2017, primarily due to an increase in employee severance and payroll costs, partially offset by a decrease in share based compensation expense. Corporate costs

include, among other items, payroll related costs for general management and management of finance and administration, legal, human resources; professional fees for legal, accounting and related services; and marketing costs.

Other items not included in segment operating loss

Several items are not included in segment operating loss, but are included in total operating loss. These items include goodwill and intangible asset impairments, transaction expenses, and loss (gain) on the disposal of assets. Transaction expenses relate to legal and other advisory costs incurred in acquiring businesses and are not considered to be part of segment operating loss. These costs were \$3.4 million and \$6.5 million for the years ended December 31, 2018 and 2017, respectively, with these costs primarily related to the acquisitions of GHT and ESPCT in 2018 and Global Tubing and Multilift in 2017.

In the fourth quarter of 2018, there was a significant decline in oil prices, lowered industry expectations for U.S. drilling and completions activities and a substantial decline in the quoted market prices of our common stock. As a result, we determined that the carrying value of our Drilling and Downhole reporting units exceeded their estimated fair values and recorded non-cash impairment charges of \$245.4 million and \$53.4 million to write-off goodwill in our Drilling and Downhole reporting units, respectively. In addition, we determined that certain intangible assets in our Downhole reporting unit were impaired and recognized \$50.2 million of impairment losses on these intangible assets (primarily customer relationships and trade names) in the fourth quarter of 2018. In the second quarter 2018, impairment losses totaling \$14.5 million were recorded on certain intangible assets (primarily customer relationships) within the Subsea and Downhole reporting units related to management's decision to abandon specific product lines. See Note 7 *Goodwill and Intangible Assets* for further information related to these charges.

In the second quarter 2017, there was a decline in oil prices and a developing consensus view that production from lower cost oil basins would be sufficient to meet anticipated demand for a longer period, delaying the need for production from higher cost basins. With this indication of further delays in the recovery of the offshore market, we performed an impairment test and determined that the carrying value of the goodwill in our Subsea reporting unit was impaired resulting in a \$68.0 million charge in the second quarter 2017. Also in 2017, impairment losses totaling \$1.1 million were recorded on certain intangible assets within the Subsea and Downhole reporting units related to management's decision to abandon specific product lines. See Note 7 *Goodwill and Intangible Assets* for further information related to these charges.

Other income and expense

Other income and expense includes interest expense, foreign exchange losses (gains), a gain recognized on the contribution of our subsea rentals business and a gain realized on the previously held equity investment in Global Tubing. We incurred \$32.5 million of interest expense during the year ended December 31, 2018, an increase of \$5.7 million compared to the year ended December 31, 2017 primarily due to an increase in outstanding borrowings under our revolving line of credit. The foreign exchange gain was \$6.3 million for the year ended December 31, 2018 compared to a loss of \$7.3 million for the year ended December 31, 2017. The foreign exchange losses (gains) are primarily the result of movements in the British pound and the Euro relative to the U.S. dollar. These movements in exchange rates create foreign exchange gains or losses when applied to monetary assets or liabilities denominated in currencies other than the location's functional currency, primarily U.S. dollar denominated cash, trade account receivables and net intercompany receivable balances for our entities using a functional currency other than the U.S. dollar. In 2018, we recognized a gain of \$33.5 million as a result of the deconsolidation of our Forum Subsea Rentals business. In 2017, we recognized a gain of \$120.4 million on the previously held equity investment in Global Tubing upon acquiring the remaining interest in the fourth quarter of 2017. Refer to Note 4 *Acquisitions & Dispositions* for additional information.

Taxes

The effective tax rate, calculated by dividing total tax expense (benefit) by income before income taxes, was (4.0)% and 7.5% for the years ended December 31, 2018 and 2017, respectively. The tax rate for 2018 is significantly different than 2017 primarily due to higher goodwill impairments, increases in our valuation allowance related to our deferred tax assets, the reduction in the U.S. corporate income tax rate as a result of U.S. tax reform and the tax effects of tax reform recorded in 2018 as compared to those recorded in 2017. Items impacting the effective tax rate for the year ended December 31, 2018 include \$46.1 million of tax expense associated with the impairment of non-tax deductible goodwill for our Drilling and Downhole reporting units, \$50.0 million of tax expense for a partial valuation allowance in the U.S. and a full valuation allowance in the U.K., Germany and Singapore writing down our deferred tax assets to what is more likely than not realizable, and \$15.6 million of tax benefit from adjusting the provisional impact of U.S. tax reform.

Year ended December 31, 2017 compared to year ended December 31, 2016

	Year ended	Decer	Change				
	 2017		2016	 \$	%		
(in thousands of dollars, except per share information)							
Revenue:							
Drilling & Downhole	\$ 310,523	\$	283,010	\$ 27,513	9.7 %		
Completions	184,182		72,241	111,941	155.0 %		
Production	327,287		233,754	93,533	40.0 %		
Eliminations	 (3,372)		(1,370)	 (2,002)	*		
Total revenue	\$ 818,620	\$	587,635	230,985	39.3 %		
Cost of sales:							
Drilling & Downhole	\$ 241,263	\$	228,800	\$ 12,463	5.4 %		
Completions	140,118		83,827	56,291	67.2 %		
Production	251,823		176,643	75,180	42.6 %		
Eliminations	 (3,372)		(1,370)	 (2,002)	*		
Total cost of sales	\$ 629,832	\$	487,900	\$ 141,932	29.1 %		
Gross profit:							
Drilling & Downhole	\$ 69,260	\$	54,210	\$ 15,050	27.8 %		
Completions	44,064		(11,586)	55,650	480.3 %		
Production	 75,464		57,111	 18,353	32.1 %		
Total gross profit	\$ 188,788	\$	99,735	\$ 89,053	89.3 %		
Selling, general and administrative expenses:							
Drilling & Downhole	\$ 116,366	\$	116,649	\$ (283)	(0.2)%		
Completions	36,267		26,463	9,804	37.0 %		
Production	67,653		56,456	11,197	19.8 %		
Corporate	 33,427		27,440	 5,987	21.8 %		
Total selling, general and administrative expenses	\$ 253,713	\$	227,008	\$ 26,705	11.8 %		
Segment operating income (loss):							
Drilling & Downhole	\$ (47,106)	\$	(62,439)	\$ 15,333	24.6 %		
Operating income margin %	(15.2)%		(22.1)%				
Completions	8,797		(36,225)	45,022	124.3 %		
Operating income margin %	4.8 %		(50.1)%				
Production	7,811		655	7,156	1,092.5 %		
Operating income margin %	2.4 %		0.3 %				
Corporate	 (33,427)		(27,440)	 (5,987)	(21.8)%		
Total segment operating loss	\$ (63,925)	\$	(125,449)	61,524	49.0 %		
Operating income margin %	(7.8)%		(21.3)%				
Goodwill and intangible asset impairments	69,062		—	69,062	*		
Transaction expenses	6,511		865	5,646	652.7 %		
Loss on disposal of assets and other	 2,097		2,638	 (541)	(20.5)%		
Operating loss	(141,595)		(128,952)	(12,643)	(9.8)%		
Interest expense	26,808		27,410	(602)	(2.2)%		
Foreign exchange losses (gains) and other, net	7,268		(21,341)	28,609	134.1 %		
Gain realized on previously held equity investment	(120,392)		—	(120,392)	*		
Deferred loan costs written off	 —		2,978	(2,978)	(100.0)%		
Total other (income) expense, net	 (86,316)		9,047	 (95,363)	(1,054.1)%		
Loss before income taxes	(55,279)		(137,999)	82,720	59.9 %		
Income tax expense (benefit)	 4,121		(56,051)	 60,172	107.4 %		
Net loss	(59,400)		(81,948)	22,548	27.5 %		
Less: Income attributable to noncontrolling interest	 		30	 (30)	(100.0)%		
Net loss attributable to common stockholders	\$ (59,400)	\$	(81,978)	\$ 22,578	27.5 %		
Weighted average shares outstanding							
Basic	98,689		91,226				
Diluted	98,689		91,226				
Loss per share							
Basic	\$ (0.60)	\$	(0.90)				
Diluted	\$ (0.60)	\$	(0.90)				

Revenue

Our revenue for the year ended December 31, 2017 increased \$231.0 million, or 39.3%, to \$818.6 million compared to the year ended December 31, 2016. In general, the increase in revenue is due to higher market activity resulting from higher commodity prices. In the third quarter of 2017, we were adversely affected by Hurricane Harvey, which temporarily idled facilities and operations, resulting in foregone revenue. For the year ended December 31, 2017, our Drilling & Downhole segment, Completions segment, and Production segment comprised 37.9%, 22.1% and 40.0% of our total revenue, respectively, compared to 48.2%, 12.0% and 39.8%, respectively, for the year ended December 31, 2016. The revenue changes by operating segment consisted of the following:

Drilling & Downhole segment — Revenue increased \$27.5 million, or 9.7%, to \$310.5 million during the year ended December 31, 2017 compared to the year ended December 31, 2016. Approximately \$33.8 million of the increase relates to improved sales volumes of our drilling products primarily associated with the 72% increase in the average U.S. rig count compared to the prior year. The improvement in volumes was particularly strong for consumable products sold to drilling contractors both for rig mud pump upgrades and rig operations. Sales of our downhole products increased approximately \$16.5 million including revenue from our acquisition of Multilift in the third quarter of 2017. The increase in sales of drilling and downhole products was partially offset by lower sales volumes and demand for our remotely operated subsea vehicles, associated subsea systems and other offshore products, which was largely attributable to reduced investment in global offshore projects.

Completions segment — Revenue increased \$111.9 million, or 155.0%, to \$184.2 million during the year ended December 31, 2017 compared to the year ended December 31, 2016. The increase in drilling and completions budgets of exploration and production companies led to an increase in market demand for our completions products. Approximately \$76 million of the increase is a result of higher sales volumes for our well stimulation and intervention products, particularly in North America. In addition, segment revenue includes \$35.5 million of revenue from the acquisition of the remaining membership interests of Global Tubing in the fourth quarter of 2017.

Production segment — Revenue increased \$93.5 million, or 40.0%, to \$327.3 million during the year ended December 31, 2017 compared to the year ended December 31, 2016. The increase in drilling and completions budgets of exploration and production companies and resulting infrastructure spending have led to increased sales of our surface production equipment and valve products. Approximately half of the increase is attributable to higher sales volumes in our activity-based production equipment. The remaining segment revenue increase was due to higher sales of valves, including revenue from our acquisition of Cooper in the first quarter of 2017.

Segment operating income (loss) and segment operating margin percentage

Segment operating loss for the year ended December 31, 2017 improved \$61.5 million, to a loss of \$63.9 million for the year ended December 31, 2017 compared to a loss of \$125.4 million for the year ended December 31, 2016. In the third quarter of 2017, we were adversely affected by Hurricane Harvey, which temporarily idled facilities and operations, resulting in foregone revenue and under-absorption of manufacturing costs. The operating margin percentage improved to (7.8)% for the year ended December 31, 2017 from (21.3)% for the year ended December 31, 2016. The segment operating margin percentage is calculated by dividing segment operating loss by revenue for the period. The change in operating margin percentage for each segment is explained as follows:

Drilling & Downhole segment — The operating margin percentage improved to (15.2)% for the year ended December 31, 2017 compared to (22.1)% for the year ended December 31, 2016. The increase in operating margins was driven by higher activity levels, which caused an improvement in manufacturing scale efficiencies, as well as a better mix of higher margin product sales. For the segment, the margin improvement for our drilling and downhole products was partially offset by lower margins for our subsea products. Operating margins were negatively impacted by inventory write-downs, severance and facility closure costs totaling approximately \$12.9 million and \$12.3 million for the years ended December 31, 2017 and December 31, 2016, respectively.

Completions segment — The operating margin percentage improved to 4.8% for the year ended December 31, 2017 from (50.1)% for the year ended December 31, 2016. Operating margins were negatively impacted by inventory write-downs, severance and facility closure costs totaling approximately \$2.4 million and \$22.1 million for the years ended December 31, 2017 and December 31, 2016, respectively. The remaining increase in operating margin percentage is due to increased operating leverage on higher revenue and volumes. Operating results were also positively impacted by an improvement in earnings for Global Tubing, LLC which was reported as an equity method investment until our acquisition of the remaining membership interests in October 2017.

Production segment — The operating margin percentage improved to 2.4% for the year ended December 31, 2017, from 0.3% for the year ended December 31, 2016. The years ended December 31, 2017 and December 31, 2016 included costs related to inventory write-downs, facility closure costs and severance totaling \$4.9 million and \$3.9

million, respectively. The remaining increase in operating margins was primarily attributable to higher activity levels leading to increased operating leverage in our activity-based production equipment products.

Corporate — Selling, general and administrative expenses for Corporate increased \$6.0 million, or 21.8%, for the year ended December 31, 2017 compared to the year ended December 31, 2016 due to higher personnel costs, including bonus accruals, and higher professional fees. Corporate costs include payroll, professional fees and other costs for general management, administration, marketing, finance, legal, information technology and human resources.

Other items not included in segment operating loss

Several items are not included in segment operating loss, but are included in total operating loss. These items include goodwill and intangible asset impairments, transaction expenses, and gains/losses from the disposal of assets. Transaction expenses include legal, advisory and other costs incurred in acquiring businesses which are not considered to be part of segment operating income (loss). These costs were \$6.5 million and \$0.9 million for the years ended December 31, 2017 and 2016, respectively, with the increase primarily related to the acquisition of Global Tubing in the fourth quarter of 2017.

The Company recorded a goodwill impairment charge of \$68.0 million in the second quarter of 2017 related to the subsea reporting unit. In addition, the Company also recorded impairment charges totaling \$1.1 million in 2017 related to intangible assets in the Subsea and Downhole reporting units. Refer to Note 8 Goodwill and Intangible Assets for further discussion.

Other income and expense

Other income and expense includes interest expense, foreign exchange gains and losses, a gain realized on the previously held equity investment in Global Tubing, and the write-off of deferred loan costs. We incurred \$26.8 million of interest expense during the year ended December 31, 2017, a decrease of \$0.6 million compared to the year ended December 31, 2016 primarily due to lower commitment fees on the unused portion of our revolving credit line. The foreign exchange loss was \$7.3 million for the year ended December 31, 2017 compared to a gain of \$21.3 million for the year ended December 31, 2016. The foreign exchange gains and losses are primarily the result of movements in the British pound and the Euro relative to the U.S. dollar. These movements in exchange rates create foreign exchange gains or losses when applied to monetary assets or liabilities denominated in currencies other than the location's functional currency, primarily U.S. dollar denominated cash, trade account receivables and net intercompany receivable balances for our entities using a functional currency other than U.S. dollar. In 2017, we recognized a gain of \$120.4 million on the previously held equity investment in Global Tubing upon acquiring the remaining interest in the fourth quarter of 2017. In year ended December 31, 2016, we wrote off \$3.0 million of deferred financing costs as a result of the amendments of our Credit Facility in the first and fourth quarters of 2016 which reduced the size of our revolving credit line.

Taxes

Tax expense (benefit) includes current income taxes expected to be due based on taxable income to be reported during the periods in the various jurisdictions in which we conduct business and deferred income taxes based on changes in the tax effect of temporary differences between the bases of assets and liabilities for financial reporting and tax purposes at the beginning and end of the respective periods. The effective tax rate, calculated by dividing total tax expense (benefit) by income before income taxes, was 7.5% and 40.6% for the years ended December 31, 2017 and 2016, respectively. Items reducing the effective tax rate for the year ended December 31, 2017 include \$14.7 million associated with the non-tax deductible goodwill impairment for the subsea reporting unit and a net \$10.1 million expense associated with U.S. tax reform. Also impacting the tax rate in 2017 is the change in the proportion of losses generated in the U.S., which are benefited at a higher statutory tax rate, as compared to losses generated outside the U.S. in jurisdictions subject to lower tax rates. Partially offsetting these items was a \$9.2 million reduction in tax expense associated with the gain on acquisition of the remaining 52% membership interest of Global Tubing.

Liquidity and capital resources

Sources and uses of liquidity

Our internal sources of liquidity are cash on hand and cash flows from operations, while our primary external sources include trade credit, our Credit Facility and Senior Notes described below. Our primary uses of capital have been for acquisitions, ongoing maintenance and growth capital expenditures, inventories and sales on credit to our customers. We continually monitor potential capital sources, including equity and debt financing, to meet our investment and target liquidity requirements. Our future success and growth will be highly dependent on our ability to continue to access outside sources of capital.

At December 31, 2018, we had cash and cash equivalents of \$47.2 million, availability under our Credit Facility of \$167.3 million and total debt of \$518.7 million. Capital expenditures for 2018 totaled \$24.0 million. We expect capital expenditures to be approximately \$20 million to \$25 million in 2019, which consists of, among other items, investments in certain manufacturing facilities, replacing end of life machinery and equipment, and continuing the implementation of our enterprise resource planning solution globally. This budget does not include expenditures for potential business acquisitions. We believe that cash on hand, cash generated from operations and availability under our Credit Facility will be sufficient to fund operations, working capital needs, and capital expenditure requirements for the foreseeable future.

Although we do not budget for acquisitions, pursuing growth through acquisitions has been a significant part of our business strategy. We expanded and diversified our product portfolio with the acquisition of three businesses in 2017 for total cash and stock consideration of approximately \$340.7 million, net of cash acquired. In addition, we completed two acquisitions in 2018 for total cash and contingent consideration of approximately \$65.3 million, net of cash acquired. For additional information, see Note 4 *Acquisitions & Dispositions*. In the future, we may fund additional acquisitions with cash and/or equity. This may require us to pursue additional equity or debt financing, which we may not be able to obtain on terms acceptable to us or at all.

Our cash flows for the years ended December 31, 2018, 2017 and 2016 are presented below (in thousands):

	Year ended December 31,								
	2018		2017		2016				
Net cash provided by (used in) operating activities	\$ 2,407	\$	(40,033)	\$	64,742				
Net cash used in investing activities	(75,407)		(187,968)		(11,137)				
Net cash provided by financing activities	6,522		100,563		86,195				
Effect of exchange rate changes on cash	(1,497)		8,232		(14,627)				
Net increase (decrease) in cash, cash equivalents and restricted cash	\$ (67,975)	\$	(119,206)	\$	125,173				

Free cash flow, a non-GAAP financial measure, is defined as net cash provided by operating activities, less capital expenditures for property and equipment net of proceeds from sales of property and equipment and other. Management believes free cash flow is an important measure because it encompasses both profitability and capital management in evaluating results. Free cash flow should not be considered an alternative to net cash provided by operating activities as a cash flow measurement. A reconciliation of cash flow from operating activities to free cash flow, before acquisitions, is as follows (in thousands):

	Year ended December 31,								
	2018				2016				
Net cash provided by (used in) operating activities	\$ 2,407	\$	(40,033)	\$	64,742				
Capital expenditures for property and equipment	(24,043)		(26,709)		(16,828)				
Proceeds from sale of business, property and equipment	9,258		1,971		9,763				
Free cash flow, before acquisitions	\$ (12,378)	\$	(64,771)	\$	57,677				



Net cash provided by (used in) operating activities

2018 vs. 2017. Net cash provided by operating activities was \$2.4 million for the year ended December 31, 2018 compared to \$40.0 million of net cash used in operating activities for year ended December 31, 2017. Due to improved operating results, net income adjusted for non-cash items provided \$77.7 million of cash for the year ended December 31, 2018 as compared to \$1.7 million of cash used for the same period in 2017. However, higher investments in working capital used cash of \$75.3 million for the year ended December 31, 2018 was primarily due to increases in inventory to support revenue growth.

2017 vs. 2016. Net cash used in operating activities was \$40.0 million for the year ended December 31, 2017 compared to \$64.7 million of net cash provided by operating activities for the year ended December 31, 2016. Operating cash flows decreased primarily as a result of increases in working capital in 2017 which used cash of \$38.4 million compared to reductions in working capital in 2016 which provided cash of \$56.8 million. The increase in working capital in 2017 is primarily due to increased accounts receivable on higher revenue and investments in inventory, partially offset by an increase in accrued liabilities and \$30.9 million of taxes refunded from our election to carry back our 2016 U.S. net operating loss to recover taxes paid in earlier periods.

Our operating cash flows are sensitive to a number of variables, the most significant of which is the level of drilling and production activity for oil and natural gas reserves. These activity levels are in turn impacted by the volatility of oil and natural gas prices, regional and worldwide economic activity and its effect on demand for hydrocarbons, weather, infrastructure capacity to reach markets and other various factors. These factors are beyond our control and are difficult to predict.

Net cash used in investing activities

2018 vs. 2017. Net cash used in investing activities was \$75.4 million and \$188.0 million for the years ended December 31, 2018 and 2017, respectively. The decrease was primarily due to \$60.6 million of cash consideration (net of cash acquired) paid for two acquisitions in 2018 compared to \$162.2 million paid for three acquisitions in 2017. Capital expenditures were \$24.0 million and \$26.7 million for the years ended December 31, 2018 and 2017, respectively.

2017 vs. 2016. Net cash used in investing activities was \$188.0 million and \$11.1 million for the years ended December 31, 2017 and 2016, respectively. The increase was primarily due to \$162.2 million of cash consideration (net of cash acquired) paid for three acquisitions in 2017 compared \$4.1 million paid for one acquisition in 2016. In addition, capital expenditures of \$26.7 million in 2017 increased compared to \$16.8 million during 2016.

Net cash provided by financing activities

2018 vs. 2017. Net cash provided by financing activities was \$6.5 million and \$100.6 million for the years ended December 31, 2018 and 2017, respectively. The decrease primarily resulted from net borrowings on our Credit Facility of \$10.2 million in 2018 compared to \$107.4 million in 2017.

2017 vs. 2016. Net cash provided by financing activities was \$100.6 million and \$86.2 million for the years ended December 31, 2017 and 2016, respectively. The increase was primarily due to \$107.4 million of borrowings on our Credit Facility in 2017 compared to \$87.7 million of proceeds from equity issuances in 2016.

Senior Notes Due 2021

In October 2013, we issued \$300.0 million of 6.25% senior unsecured notes due 2021 at par, and in November 2013, we issued an additional \$100.0 million aggregate principal amount of the notes at a price of 103.25% of par, plus accrued interest from October 2, 2013 (the "Senior Notes"). The Senior Notes bear interest at a rate of 6.25% per annum, payable on April 1 and October 1 of each year, and mature on October 1, 2021. Net proceeds from the issuance of approximately \$394.0 million, after deducting initial purchasers' discounts and offering expenses and excluding accrued interest paid by the purchasers, were used for the repayment of the then-outstanding term loan balance and a portion of the Credit Facility balance.

The terms of the Senior Notes are governed by the indenture, dated October 2, 2013 (the "Indenture"), by and among us, the guarantors named therein and Wells Fargo Bank, National Association, as trustee. The Senior Notes are senior unsecured obligations, and are guaranteed on a senior unsecured basis by our subsidiaries that guarantee the Credit Facility and rank junior to, among other indebtedness, the Credit Facility to the extent of the value of the collateral securing the Credit Facility. The Senior Notes contain customary covenants including some limitations and restrictions on our ability to pay dividends on, purchase or redeem our common stock; redeem or prepay our subordinated debt; make certain investments; incur or guarantee additional indebtedness or issue certain types of equity securities; create

certain liens, sell assets, including equity interests in our restricted subsidiaries; restrict dividends or other payments of our restricted subsidiaries; consolidate, merge or transfer all or substantially all of our assets; engage in transactions with affiliates; and create unrestricted subsidiaries. Many of these restrictions will terminate if the Senior Notes become rated investment grade. The Indenture also contains customary events of default, including nonpayment, breach of covenants in the Indenture, payment defaults or acceleration of other indebtedness, failure to pay certain judgments and certain events of bankruptcy and insolvency. We are required to offer to repurchase the Senior Notes in connection with specified change in control events or with excess proceeds of asset sales not applied for permitted purposes.

We may redeem the Senior Notes due 2021:

- at a redemption price of 101.563% of their principal amount plus accrued and unpaid interest and additional interest, if any, for the twelve-month period beginning October 1, 2018; and then
- at a redemption price of 100.000% of their principal amount plus accrued interest and unpaid interest and additional interest, if any, beginning on October 1, 2019.

Credit Facility

On October 30, 2017, we amended and restated our Credit Facility to, among other things, increase revolving credit commitments from \$140.0 million to \$300.0 million (with a sublimit of up to \$25.0 million available for the issuance of letters of credit for the account of the Company and certain of our domestic subsidiaries) (the "U.S. Line"), of which up to \$30.0 million is available to certain of our Canadian subsidiaries for loans in U.S. or Canadian dollars (with a sublimit of up to \$3.0 million available for the issuance of letters of credit for the account of our Canadian subsidiaries) (the "Canadian Line"). Lender commitments under the Credit Facility, subject to certain limitations, may be increased by an additional \$100.0 million. The Credit Facility matures in July 2021, but if our outstanding Notes due October 2021 are refinanced or replaced with indebtedness maturing in or after February 2023, the final maturity of the Credit Facility will automatically extend to October 2022.

Availability under the Credit Facility is subject to a borrowing base calculated by reference to eligible accounts receivable in the U.S., Canada and certain other jurisdictions (subject to a cap) and eligible inventory in the U.S. and Canada. Our borrowing capacity under the Credit Facility could be reduced or eliminated, depending on future fluctuations in our balances of receivables and inventory. As of December 31, 2018, our total borrowing base was \$299.4 million, of which \$119.0 million was drawn and \$13.1 million was used for security of outstanding letters of credit, resulting in remaining availability of \$167.3 million.

Borrowings under the U.S. Line bear interest at a rate equal to, at our option, either (a) the LIBOR rate or (b) a base rate determined by reference to the highest of (i) the rate of interest per annum determined from time to time by Wells Fargo as its prime rate in effect at its principal office in San Francisco, (ii) the federal funds rate plus 0.50% per annum and (iii) the one-month adjusted LIBOR plus 1.00% per annum, in each case plus an applicable margin. Borrowings under the Canadian Line bear interest at a rate equal to, at Forum Canada's option, either (a) the CDOR rate or (b) a base rate determined by reference to the highest of (i) the prime rate for Canadian dollar commercial loans made in Canada as reported from time to time by Thomson Reuters and (ii) the CDOR rate plus 1.00%, in each case plus an applicable margin. The applicable margin for LIBOR and CDOR loans will initially range from 1.75% to 2.25%, depending upon average excess availability under the 2017 Credit Facility. After the first quarter ending on or after March 31, 2018 in which our total net leverage ratio is less than or equal to 4.00:1.00, the applicable margin for LIBOR and CDOR loans will range from 1.50% to 2.00%, depending upon average excess availability under the Credit Facility. The weighted average interest rate under the Credit Facility was approximately 4.08% during the year ended December 31, 2018.

The Credit Facility also provides for a commitment fee in the amount of (a) 0.375% per annum on the unused portion of commitments if average usage of the Credit Facility is greater than 50% and (b) 0.500% per annum on the unused portion of commitments if average usage of the 2017 Credit Facility is less than or equal to 50%. After the first quarter ending on or after March 31, 2018 in which our total net leverage ratio is less than or equal to 4.00:1.00, the commitment fees will range from 0.25% to 0.375%, depending upon average usage of the Credit Facility.

Subject to customary exceptions, all obligations under the Credit Facility are guaranteed, jointly and severally, by each wholly-owned U.S. subsidiary of the Company and, in the case of the Canadian Line, each wholly-owned Canadian subsidiary of the Company, and are secured by substantially all assets of each such entity and the Company.

The Credit Facility contains various covenants that, among other things, limit our ability (none of which are absolute) to incur additional indebtedness or issue certain preferred shares, grant certain liens, make certain loans and investments, pay dividends, make distributions or make other restricted payments, enter into mergers or acquisitions unless certain conditions are satisfied, enter into hedging transactions, change our lines of business, prepay certain

indebtedness, enter into certain affiliate transactions, engage in certain asset dispositions or modify the terms of certain debt or organizational agreements.

If excess availability under the Credit Facility falls below the greater of 10.0% of the borrowing base and \$20.0 million, we will be required to maintain a fixed charge coverage ratio of at least 1.00:1.00 as of the end of each fiscal quarter until excess availability under the Credit Facility exceeds such thresholds for at least 60 consecutive days.

If an event of default exists under the Credit Facility, lenders holding greater than 50% of the aggregate outstanding loans and letter of credit obligations and unfunded commitments have the right to accelerate the maturity of the obligations outstanding under the Credit Facility and exercise other rights and remedies. Obligations outstanding under the Credit Facility, however, will be automatically accelerated upon an event of default arising from a bankruptcy or insolvency event. Each of the following constitutes an event of default under the Credit Facility:

- Failure to pay any principal when due or any interest, fees or other amount within certain grace periods;
- · Representations and warranties in the Credit Facility or other loan documents being incorrect or misleading in any material respect;
- Failure to perform or otherwise comply with the covenants in the Credit Facility or other loan documents, subject, in certain instances, to grace periods;
- Failure of the loan documents to create a valid and perfected security interest with respect to (a) collateral whose value is included in calculating the borrowing base having a fair market value in excess of \$2.2 million or (b) other collateral having a fair market value in excess of \$25 million;
- The obligations of any guarantor under any guarantee of the indebtedness under the Credit Facility are materially limited or terminated by operation of law or any guarantor repudiates or purports to repudiate any such guaranty;
- Default by us or our restricted subsidiaries in the payment at final maturity of any other indebtedness with a principal amount in excess
 of \$25 million, or any default in the performance of any obligation or condition with respect to such indebtedness beyond the applicable
 grace period if the effect of the default is to permit or cause the acceleration of the indebtedness;
- · Bankruptcy or insolvency events involving us or our restricted subsidiaries;
- The entry, and failure to pay, of one or more adverse judgments in excess of \$25 million (except to the extent fully covered by an insurance policy pursuant to which the insurer has not denied coverage), upon which enforcement proceedings are commenced or that are not stayed pending appeal;
- The occurrence of a change in control (as defined in the Credit Facility);
- The invalidity or unenforceability of any loan document; and
- The occurrence of certain ERISA events.

Off-balance sheet arrangements

As of December 31, 2018, we had no off-balance sheet instruments or financial arrangements, other than operating leases and letters of credit entered into in the ordinary course of business.

Contractual obligations

The following table summarizes our significant contractual obligations and other long- term liabilities as of December 31, 2018 (in thousands):

		2019		2020	2021		2022			2023	Thereafter			Total
Senior Notes due 2021 (1)	\$	25,000	\$	25,000	\$	418,750	\$	_	\$	_	\$	_	\$	468,750
Credit Facility ⁽²⁾		5,200		5,200		121,600		_		_		_		132,000
Other Debt		1,167		489		—		_		—		_		1,656
Operating Leases		17,536		14,826		12,800		11,202		5,701		15,069		77,134
Letters of Credit		4,118		7,785		516		1,212		_		_		13,631
Pension		340		316		320		361		352		6,343		8,032
Total	\$	53,361	\$	53,616	\$	553,986	\$	12,775	\$	6,053	\$	21,412	\$	701,203
⁽¹⁾ Includes interest on \$400 million of senior notes at 6.25% that are due in October 2021.														
⁽²⁾ Includes interest on \$119 million of Cre	dit Fa	cility drawn.												

As discussed in Note 9 *Income Taxes*, as of December 31, 2018 the Company has approximately \$13.3 million of liabilities associated with uncertain tax positions in the various jurisdictions in which the Company conducts business. Due to the uncertain and complex application of the tax regulations, combined with the difficulty in predicting when tax audits throughout the world may be concluded, the Company cannot make precise estimates of the timing of cash outflows relating to these liabilities. Accordingly, liabilities associated with uncertain tax positions have been excluded from the contractual obligations table above.

Inflation

Global inflation has been relatively low in recent years and did not have a material impact on our results of operations during 2018, 2017 or 2016. Although the impact of inflation has been insignificant in recent years, it is still a factor in the global economy and we do experience inflationary pressure on the cost of raw materials and components used in our products.

Critical accounting policies and estimates

The discussion and analysis of our financial condition and results of operations are based upon our consolidated financial statements, which have been prepared in accordance with GAAP. In preparing our consolidated financial statements, we make judgments, estimates and assumptions affecting the amounts reported. We base our estimates on factors including historical experience and various assumptions that we believe are reasonable under the circumstances. These factors form the basis for making estimates about the carrying values of assets and liabilities that are not readily apparent from other sources. Certain accounting policies involve judgments and uncertainties to such an extent that there is a reasonable likelihood that materially different amounts could have been reported under different conditions, or if different assumptions had been used. We evaluate our estimates and assumptions on a regular basis. Actual results may differ from these estimates and assumptions used in preparation of our consolidated financial statements.

In order to provide a better understanding of how we make judgments, and develop estimates and assumptions about future events, we have described our most critical accounting policies below. We believe that these accounting policies reflect our more significant estimates and assumptions used in preparation of our consolidated financial statements.

Revenue recognition

Revenue is recognized in accordance with Accounting Standards Update ("ASU") No. 2014-09, Revenue from Contracts with Customers ("Topic 606") when control of the promised goods or services is transferred to our customers, in an amount that reflects the consideration we expect to be entitled to in exchange for those goods or services.

<u>Contract Identification</u>. We account for a contract when it is approved, both parties are committed, the rights of the parties are identified, payment terms are defined, the contract has commercial substance and collection of consideration is probable.

<u>Performance Obligations</u>. A performance obligation is a promise in a contract to transfer a distinct good or service to the customer under Topic 606. The majority of our contracts with customers contain a single performance obligation to provide agreed-upon products or services. For contracts with multiple performance obligations, we allocate revenue to each performance obligation based on its relative standalone selling price. In accordance with Topic 606, we do not assess whether promised goods or services are performance obligations if they are immaterial in the context of the contract with the customer. We have elected to apply the practical expedient to account for shipping and handling costs associated with outbound freight after control of a product has transferred to a customer as a fulfillment cost which is included in Cost of Sales. Furthermore, since our customer payment terms are short-term in nature, we have also elected to apply the practical expedient which allows an entity to not adjust for the effects of a significant financing component if it expects that the customer's payment period will be less than one year in duration.

<u>Contract Value</u>. Revenue is measured based on the amount of consideration specified in the contracts with our customers and excludes any amounts collected on behalf of third parties. We have elected the practical expedient to exclude amounts collected from customers for all sales (and other similar) taxes.

The estimation of total revenue from a customer contract is subject to elements of variable consideration. Certain customers may receive rebates or discounts which are accounted for as variable consideration. We estimate variable consideration as the most likely amount to which we expect to be entitled, and we include estimated amounts in the transaction price to the extent it is probable that a significant reversal of cumulative revenue will not occur when the uncertainty associated with the variable consideration is resolved. Our estimate of variable consideration and determination of whether to include estimated amounts in the transaction price are based largely on an assessment of our anticipated performance and all information (historic, current, forecast) that is reasonably available to us.

<u>Timing of Recognition</u>. We recognize revenue when we satisfy a performance obligation by transferring control of a product or service to a customer. Our performance obligations are satisfied at a point in time or over time as work progresses.

Revenue from goods transferred to customers at a point in time accounted for 97% of revenues for the year 2018. The majority of this revenue is product sales, which are generally recognized when items are shipped from our facilities and title passes to the customer. The amount of revenue recognized for products is adjusted for expected returns, which are estimated based on historical data.

Revenue from goods transferred to customers over time accounted for 3% of revenues for the year 2018, which is related to certain contracts in our Subsea and Production Equipment product lines. Recognition over time for these contracts is supported by our assessment of the products supplied as having no alternative use to us and by clauses in the contracts that provide us with an enforceable right to payment for performance completed to date. We use the cost-to-cost method to measure progress for these contracts because it best depicts the transfer of assets to the

customer which occurs as costs are incurred on the contract. The amount of revenue recognized is calculated based on the ratio of costs incurred to-date compared to total estimated costs which requires management to calculate reasonably dependable estimates of total contract costs. Whenever revisions of estimated contract costs and contract values indicate that the contract costs will exceed estimated revenues, thus creating a loss, a provision for the total estimated loss is recorded in that period. We recognize revenue and cost of sales each period based upon the advancement of the work-in-progress unless the stage of completion is insufficient to enable a reasonably certain forecast of profit to be established. In such cases, no profit is recognized during the period.

Accounting estimates during the course of projects may change, primarily related to our remotely operated vehicles ("ROVs") which may take longer to manufacture. The effect of such a change, which can be upward as well as downward, is accounted for in the period of change, and the cumulative income recognized to date is adjusted to reflect the latest estimates. These revisions to estimates are accounted for on a prospective basis.

Contracts are sometimes modified to account for changes in product specifications or requirements. Most of our contract modifications are for goods and services that are not distinct from the existing contract. As such, these modifications are accounted for as if they were part of the existing contract, and therefore, the effect of the modification on the transaction price and our measure of progress for the performance obligation to which it relates is recognized as an adjustment to revenue on a cumulative catch-up basis. No adjustment to any one contract was material to our consolidated financial statements for the years ended December 31, 2018, 2017 and 2016.

We sell our products through a number of channels including a direct sales force, marketing representatives, and distributors. We have elected to expense sales commissions when incurred as the amortization period would be less than one year. These costs are recorded within cost of sales.

<u>Portfolio Approach</u>. We have elected to apply the new revenue standard to a portfolio of contracts with similar characteristics as we reasonably expect that the effects on the financial statements of applying this guidance to the portfolio would not differ materially from applying this guidance to the individual contracts within that portfolio.

Disaggregated Revenue. Refer to Note 16 Business Segments for disaggregated revenue by product line and geography.

<u>Contract Balances</u>. Contract balances are determined on a contract by contract basis. Contract assets represent revenue recognized for goods and services provided to our customers when payment is conditioned on something other than the passage of time. Similarly, when we receive consideration, or such consideration is unconditionally due, from a customer prior to transferring goods or services to the customer under the terms of a sales contract, we record a contract liability. Such contract liabilities typically result from billings in excess of costs incurred on construction contracts and advance payments received on product sales.

Stock based compensation

We account for awards of stock based compensation at fair value on the date granted to employees and recognize the compensation expense in our consolidated financial statements over the requisite service period. The fair value of stock based compensation was measured using the fair value of the common stock for restricted stock and restricted stock units, the Black-Scholes model for options, and a Monte Carlo Simulation model for performance share units. These models require assumptions and estimates for inputs, especially the estimate of the volatility in the value of the underlying share price, that affect the resultant values and hence the amount of compensation expense recognized.

Inventories

Inventory, consisting of finished goods and materials and supplies held for resale, is carried at the lower of cost or net realizable value. We evaluate our inventories, based on an analysis of stocking levels, historical sales levels and future sales forecasts, to determine obsolete, slow-moving and excess inventory. While we have policies for calculating and recording reserves against inventory carrying values, we exercise judgment in establishing and applying these policies.

Business combinations, goodwill and other intangible assets

Business combinations

Goodwill acquired in connection with business combinations represents the excess of consideration over the fair value of net assets acquired. Certain assumptions and estimates are employed in evaluating the fair value of assets acquired and liabilities assumed. These estimates may be affected by factors such as changing market conditions, technological advances in the oil and natural gas industry or changes in regulations governing that industry. The most significant assumptions requiring judgment involve identifying and estimating the fair value of intangible assets and the associated useful lives for establishing amortization periods. To finalize purchase accounting for significant acquisitions, we utilize the services of independent valuation specialists to assist in the determination of the fair value of acquired intangible assets.

Goodwill and intangible assets with indefinite lives

For goodwill and intangible assets with indefinite lives, an assessment for impairment is performed annually or when there is an indication an impairment may have occurred. We complete our annual impairment test for goodwill and other indefinite-lived intangibles using an assessment date of October 1. Goodwill is reviewed for impairment by comparing the carrying value of each of our seven reporting units' net assets, including allocated goodwill, to the estimated fair value of the reporting unit. We determine the fair value of our reporting units using a discounted cash flow approach. We selected this valuation approach because we believe it, combined with our best judgment regarding underlying assumptions and estimates, provides the best estimate of fair value for each of our reporting units. Determining the fair value of a reporting unit requires the use of estimates and assumptions. Such estimates and assumptions include revenue growth rates, future operating margins, the weighted average cost of capital, a terminal growth value, and future market conditions, among others. We believe that the estimates and assumptions used in our impairment assessments are reasonable. If the reporting unit's carrying value is greater than its calculated fair value, we recognize a goodwill impairment charge for the amount by which the carrying value of goodwill exceeds its fair value.

For the years ended December 31, 2018 and 2017, we recognized goodwill impairment charges totaling \$298.8 million and \$68.0 million, respectively, which are included in "Goodwill and intangible asset impairments" in the consolidated statement of comprehensive loss. See Note 7 *Goodwill and Intangible Assets* for further information related to these charges.

There was no goodwill impairment recorded during the year ended December 31, 2016.

There are significant inherent uncertainties and management judgment in estimating the fair value of each reporting unit. While we believe we have made reasonable estimates and assumptions to estimate the fair value of our reporting units, it is possible that a material change could occur. If actual results are not consistent with our current estimates and assumptions, or if changes in macroeconomic conditions outside the control of management change such that it results in a significant negative impact to our estimated fair values, the fair value of these reporting units may decrease below their net carrying value, which could result in a material impairment of our goodwill and intangible assets with indefinite lives.

Intangible assets with definite lives

Intangible assets with definite lives are tested for impairment whenever events or changes in circumstances indicate that their carrying amount may not be recoverable. In performing the review for impairment, future cash flows expected to result from the use of the asset are estimated. If the undiscounted future cash flows are less than the carrying amount of the assets, there is an indication that the asset may be impaired. The amount of the impairment is measured as the difference between the carrying value and the estimated fair value of the asset. The fair value is determined either through the use of an external valuation, or by means of an analysis of discounted future cash flows.

For the years ended December 31, 2018 and 2017, we recognized intangible asset impairment charges totaling \$64.7 million and \$1.1 million, respectively, which are included in "Goodwill and intangible asset impairments" in the consolidated statements of comprehensive loss. See Note 7 *Goodwill and Intangible Assets* for further information related to these charges. There were no impairments of intangible assets during the year ended December 31, 2016.

Income taxes

We follow the liability method of accounting for income taxes. Under this method, deferred income tax assets and liabilities are determined based upon temporary differences between the carrying amounts and tax bases of our assets and liabilities at the balance sheet date, and are measured using enacted tax rates and laws that will be in effect when the differences are expected to reverse. We recognize deferred tax assets to the extent that we believe these assets are more likely than not to be realized. In making such a determination, we consider all available positive and negative evidence, including future reversals of existing temporary differences, projected future taxable income, including the effect of U.S. tax reform, tax-planning and recent operating results. Any changes in our judgment as to the realizability of our deferred tax assets are recorded as an adjustment to the deferred tax asset valuation allowance in the period the change occurs.

The accounting guidance for income taxes requires that we recognize the financial statement benefit of a tax position only after determining that the relevant tax authority would more likely than not sustain the position following an audit. If a tax position meets the "more likely than not" recognition criteria, the accounting guidance requires the tax position be measured at the largest amount of benefit greater than 50% likely of being realized upon ultimate settlement. If management determines that likelihood of sustaining the realization of the tax benefit is less than or equal to 50%, then the tax benefit is not recognized in the consolidated financial statements.

We have operations in countries other than the U.S. Consequently, we are subject to the jurisdiction of a number of taxing authorities. The final determination of tax liabilities involves the interpretation of local tax laws, tax treaties, and related authorities in each jurisdiction. Changes in the operating environment, including changes in tax law or interpretation of tax law and currency repatriation controls, could impact the determination of our tax liabilities for a given tax year.

During 2018, we completed our analysis of the impact of U.S. tax reform enacted in December 2017 based on further guidance provided on the new tax law by the U.S. Treasury Department and Internal Revenue Service. As allowed under U.S. GAAP, we recorded a provisional net charge of \$10.1 million during the fourth quarter of 2017 for the effects of U.S. tax reform. We finalized our accounting for the effects of U.S. tax reform during 2018 based on the additional guidance issued and recognized an income tax benefit of \$15.6 million resulting in an overall net tax benefit related to U.S. tax reform of \$5.5 million.

For the years ended December 31, 2018 and 2017, we recognized tax expense for valuation allowances totaling \$50.0 million and \$4.5 million, respectively. See Note 9 *Income Taxes* for further information related to these charges.

Property and equipment

Property and equipment is stated at cost less accumulated depreciation. Depreciation is computed using the straight-line method based on the estimated useful lives of assets, generally 3 to 30 years. We have established standard useful lives for certain classes of assets.

We review long-lived assets for potential impairment whenever events or changes in circumstances indicate that the carrying amount of a longlived asset may not be recoverable. In performing the review for impairment, future cash flows expected to result from the use of the asset and its eventual disposal are estimated. If the undiscounted future cash flows are less than the carrying amount of the assets, there is an indication that the asset may be impaired. The amount of the impairment is measured as the difference between the carrying value and the estimated fair value of the asset. The fair value is determined either through the use of an external valuation, or by means of an analysis of discounted future cash flows based on expected utilization. The impairment loss recognized represents the excess of an assets' carrying value as compared to its estimated fair value.

Recognition of provisions for contingencies

In the ordinary course of business, we are subject to various claims, suits and complaints. We, in consultation with internal and external legal advisors, will provide for a contingent loss in the consolidated financial statements if, at the date of the consolidated financial statements, it is probable that a liability has been incurred and the amount can be reasonably estimated. If it is determined that the reasonable estimate of the loss is a range and that there is no best estimate within that range, a provision will be made for the lower amount of the range. Legal costs are expensed as incurred.

An assessment is made of the areas where potential claims may arise under contract warranty clauses. Where a specific risk is identified, and the potential for a claim is assessed as probable and can be reasonably estimated, an appropriate warranty provision is recorded. Warranty provisions are eliminated at the end of the warranty period except

where warranty claims are still outstanding. The liability for product warranty is included in other accrued liabilities in the consolidated balance sheets.

Recent accounting pronouncements

From time to time, new accounting pronouncements are issued by the Financial Accounting Standards Board ("FASB"), which we adopt as of the specified effective date. Refer to Note 2 *Summary of Significant Accounting Policies* for information related to recent accounting pronouncements.

Cautionary note regarding forward-looking statements

This Annual Report on Form 10-K contains forward-looking statements within the meaning of Section 27A of the Securities Act and Section 21E of the Exchange Act. These forward-looking statements are subject to a number of risks and uncertainties, many of which are beyond the Company's control. All statements, other than statements of historical fact, included in this Annual Report on Form 10-K regarding our strategy, future operations, financial position, estimated revenues and losses, projected costs, prospects, plans and objectives of management are forward-looking statements. When used in this Annual Report on Form 10-K, the words "will," "could," "believe," "anticipate," "intend," "estimate," "expect," "may," "continue," "predict," "potential," "project" and similar expressions are intended to identify forward-looking statements, although not all forward-looking statements contain such identifying words.

Forward-looking statements may include, but are not limited to, statements about the following subjects:

- · business strategy;
- cash flows and liquidity;
- the volatility and impact of changes in oil and natural gas prices;
- · the availability of raw materials and specialized equipment;
- the time to complete infrastructure to support our and our customers' operations, such as the construction of additional pipeline capacity in the Permian;
- · our ability to accurately predict customer demand;
- · customer order cancellations or deferrals;
- · competition in the oil and natural gas industry;
- governmental regulation and taxation of the oil and natural gas industry;
- environmental liabilities;
- political, social and economic issues affecting the countries in which we do business;
- our ability to deliver our backlog in a timely fashion;
- our ability to implement new technologies and services;
- availability and terms of capital;
- general economic conditions;
- our ability to successfully manage our growth, including risks and uncertainties associated with integrating and retaining key employees
 of the businesses we acquire;
- benefits of our acquisitions;
- · availability of key management personnel;
- availability of skilled and qualified labor;
- · operating hazards inherent in our industry;
- · the continued influence of our largest shareholder;
- · the ability to establish and maintain effective internal control over financial reporting;
- financial strategy, budget, projections and operating results;
- uncertainty regarding our future operating results; and
- plans, objectives, expectations and intentions contained in this report that are not historical.

All forward-looking statements speak only as of the date of this Annual Report on Form 10-K. We disclaim any obligation to update or revise these statements unless required by law, and you should not place undue reliance on these forward-looking statements. Although we believe that our plans, intentions and expectations reflected in or suggested by the forward-looking statements we make in this Annual Report on Form 10-K are reasonable, we can give no assurance that these plans, intentions or expectations will be achieved. We disclose important factors that could cause our actual results to differ materially from our expectations in "Risk Factors" and "Management's Discussion and Analysis of Financial Condition and Results of Operations" and elsewhere in this Annual Report on Form 10-K. These cautionary statements qualify all forward-looking statements attributable to us or persons acting on our behalf.

Item 7A. Quantitative and qualitative disclosures about market risk

We are currently exposed to market risk from changes in foreign currency and interest rates. From time to time, we may enter into derivative financial instrument transactions to manage or reduce our market risk, but we do not enter into derivative transactions for speculative purposes. A discussion of our market risk exposure in financial instruments follows.

Non-U.S. currency exchange rates

In certain regions, we conduct our business in currencies other than the U.S. dollar and for the majority of our non-U.S. operations, the functional currency is the applicable local currency. We operate primarily in the U.S., Canadian, U.K., and European markets, and as a result, our primary exposure to fluctuations in currency exchange rates relates to fluctuations between the U.S. dollar and the Canadian dollar, the British pound sterling, the Euro, and, to a lesser degree, the Mexican Peso and the Singapore dollar. In countries in which we operate in the local currency, the effects of currency fluctuations are largely mitigated because local expenses of such operations are also generally denominated in the local currency. There may be instances, however, in which costs and revenue will not be matched with respect to currency denomination. As a result, we may experience economic losses and a negative impact on earnings or net assets solely as a result of foreign currency exchange rate fluctuations.

Realized and unrealized gains and losses resulting from re-measurements of monetary assets and liabilities denominated in a currency other than the local entity's functional currency are included in the consolidated statements of comprehensive loss as incurred. Our consolidated statements of comprehensive loss include foreign exchange gains of \$5.4 million and losses of \$7.9 million for the years ended December 31, 2018 and 2017, respectively.

Assets and liabilities for which the functional currency is not the U.S. dollar are translated using the exchange rates in effect at the balance sheet date, resulting in translation adjustments included in accumulated other comprehensive loss in the stockholders' equity section of our consolidated balance sheets. For the year ended December 31, 2018, net foreign currency translation losses of \$24.8 million are included in other comprehensive loss for the year ended December 31, 2018 to reflect the net impact of the general weakening of other applicable currencies against the U.S. dollar. This translation loss was caused primarily by the relative weakening of the British pound sterling and the Euro, as they depreciated 6% and 4%, respectively, relative to the U.S. dollar from December 31, 2017 to December 31, 2018.

Interest rates

At December 31, 2018, our principal amount of debt outstanding included \$400.0 million of Senior Notes which bear interest at a fixed rate of 6.25%, and \$119.0 million of borrowings outstanding under our Credit Facility which are subject to a variable interest rate as determined by the credit agreement. Borrowings on our Credit Facility are exposed to interest rate risk associated with changes in market interest rates.

Item 8. Consolidated Financial Statements and Supplementary Data

	Page
Report of independent registered public accounting firm	<u>35</u>
Consolidated statements of comprehensive loss for the years ended December 31, 2018, 2017 and 2016	<u>37</u>
Consolidated balance sheets as of December 31, 2018 and 2017	<u>38</u>
Consolidated statements of cash flows for the years ended December 31, 2018, 2017 and 2016	<u>39</u>
Consolidated statements of changes in stockholders' equity for the years ended December 31, 2018, 2017 and 2016	<u>40</u>
Notes to consolidated financial statements	<u>41</u>

Note: The information contained in this Item has been updated to recast certain previously reported amounts to reflect the change in the reportable segments. These changes are discussed further in the Notes to Financial Statements as described below.

- Note 4 Acquisitions & Dispositions: under the new segment structure, ESPCT and Multilift are reported in the Drilling & Downhole segment instead of the Completions segment.
- Note 7. Goodwill and Intangible Assets: Reclassifications were made to goodwill balances by reportable segment to reflect the change in segment structure for all periods presented. No goodwill impairments resulted from this new reportable segment structure.
- Note 16. Business Segments: Revenue, operating income, depreciation and amortization, capital expenditures, and total segment assets have been recast to reflect the change in reportable segment structure for all periods presented.

This Item has not been updated for any other changes since the filing of the 2018 Annual Report on Form 10-K ("2018 Form 10-K"). For developments subsequent to the filing of the 2018 Form 10-K, refer to our Quarterly Report on Form 10-Q for the quarter ended March 31, 2019.

Report of Independent Registered Public Accounting Firm

To the Board of Directors and Stockholders of Forum Energy Technologies, Inc.

Opinions on the Financial Statements and Internal Control over Financial Reporting

We have audited the accompanying consolidated balance sheets of Forum Energy Technologies, Inc. and its subsidiaries (the "Company") as of December 31, 2018 and 2017, and the related consolidated statements of comprehensive loss, of changes in stockholders' equity and of cash flows for each of the three years in the period ended December 31, 2018, including the related notes (collectively referred to as the "consolidated financial statements"). We also have audited the Company's internal control over financial reporting as of December 31, 2018, based on criteria established in Internal Control - Integrated Framework (2013) issued by the Committee of Sponsoring Organizations of the Treadway Commission (COSO).

In our opinion, the consolidated financial statements referred to above present fairly, in all material respects, the financial position of the Company as of December 31, 2018 and 2017, and the results of its operations and its cash flows for each of the three years in the period ended December 31, 2018 in conformity with accounting principles generally accepted in the United States of America. Also in our opinion, the Company maintained, in all material respects, effective internal control over financial reporting as of December 31, 2018, based on criteria established in Internal Control - Integrated Framework (2013) issued by the COSO.

Basis for Opinions

The Company's management is responsible for these consolidated financial statements, for maintaining effective internal control over financial reporting, and for its assessment of the effectiveness of internal control over financial reporting, included in Management's Report on Internal Control over Financial Reporting (not presented herein) appearing under Item 9A of the Company's 2018 Annual Report on Form 10-K. Our responsibility is to express opinions on the Company's consolidated financial statements and on the Company's internal control over financial reporting based on our audits. We are a public accounting firm registered with the Public Company Accounting Oversight Board (United States) (PCAOB) and are required to be independent with respect to the Company in accordance with the U.S. federal securities laws and the applicable rules and regulations of the Securities and Exchange Commission and the PCAOB.

We conducted our audits in accordance with the standards of the PCAOB. Those standards require that we plan and perform the audits to obtain reasonable assurance about whether the consolidated financial statements are free of material misstatement, whether due to error or fraud, and whether effective internal control over financial reporting was maintained in all material respects.

Our audits of the consolidated financial statements included performing procedures to assess the risks of material misstatement of the consolidated financial statements, whether due to error or fraud, and performing procedures that respond to those risks. Such procedures included examining, on a test basis, evidence regarding the amounts and disclosures in the consolidated financial statements. Our audits also included evaluating the accounting principles used and significant estimates made by management, as well as evaluating the overall presentation of the consolidated financial statements. Our audit of internal control over financial reporting included obtaining an understanding of internal control over financial reporting, assessing the risk that a material weakness exists, and testing and evaluating the design and operating effectiveness of internal control based on the assessed risk. Our audits also included performing such other procedures as we considered necessary in the circumstances. We believe that our audits provide a reasonable basis for our opinions.

Definition and Limitations of Internal Control over Financial Reporting

A company's internal control over financial reporting is a process designed to provide reasonable assurance regarding the reliability of financial reporting and the preparation of financial statements for external purposes in accordance with generally accepted accounting principles. A company's internal control over financial reporting includes those policies and procedures that (i) pertain to the maintenance of records that, in reasonable detail, accurately and fairly reflect the transactions and dispositions of the assets of the company; (ii) provide reasonable assurance that transactions are recorded as necessary to permit preparation of financial statements in accordance with generally accepted accounting principles, and that receipts and expenditures of the company are being made only in accordance with

authorizations of management and directors of the company; and (iii) provide reasonable assurance regarding prevention or timely detection of unauthorized acquisition, use, or disposition of the company's assets that could have a material effect on the financial statements.

Because of its inherent limitations, internal control over financial reporting may not prevent or detect misstatements. Also, projections of any evaluation of effectiveness to future periods are subject to the risk that controls may become inadequate because of changes in conditions, or that the degree of compliance with the policies or procedures may deteriorate.

/s/PricewaterhouseCoopers LLP

Houston, Texas

February 28, 2019, except for the change in composition of reportable segments discussed in Notes 4, 7, and 16 to the consolidated financial statements, as to which the date is May 3, 2019.

We served as the Company's auditor from 2005 to 2019.

Forum Energy Technologies, Inc. and subsidiaries Consolidated statements of comprehensive loss

	Year ended December 31,					
(in thousands, except per share information)		2018		2017		2016
Revenues	\$	1,064,219	\$	818,620	\$	587,635
Cost of sales		807,847		629,832		487,900
Gross profit		256,372		188,788		99,735
Operating expenses						
Selling, general and administrative expenses		286,980		253,713		227,008
Goodwill and intangible asset impairments		363,522		69,062		_
Transaction expenses		3,446		6,511		865
Loss (gain) on disposal of assets and other		(438)		2,097		2,638
Total operating expenses		653,510		331,383		230,511
Earnings from equity investment		140		1,000		1,824
Operating loss		(396,998)		(141,595)		(128,952)
Other expense (income)						
Interest expense		32,532		26,808		27,410
Foreign exchange losses (gains) and other, net		(6,270)		7,268		(21,341)
Gain on contribution of subsea rentals business		(33,506)		_		_
Gain realized on previously held equity investment		_		(120,392)		
Deferred loan costs written off		_		_		2,978
Total other expense (income), net		(7,244)		(86,316)		9,047
Loss before income taxes		(389,754)		(55,279)		(137,999)
Income tax expense (benefit)		(15,674)		4,121		(56,051)
Net loss		(374,080)		(59,400)		(81,948)
Less: Income attributable to noncontrolling interest		_		_		30
Net loss attributable to common stockholders		(374,080)		(59,400)		(81,978)
Weighted average shares outstanding						
Basic		108,771		98,689		91,226
Diluted		108,771		98,689		91,226
Loss per share						
Basic	\$	(3.44)	\$	(0.60)	\$	(0.90)
Diluted	\$	(3.44)	\$	(0.60)	\$	(0.90)
Other comprehensive income (loss), net of tax:						
Net loss		(374,080)		(59,400)		(81,948)
Change in foreign currency translation, net of tax of \$0		(24,752)		36,163		(45,722)
Gain (loss) on pension liability		1,489		107		(335)
Comprehensive loss		(397,343)		(23,130)		(128,005)
Less: comprehensive loss attributable to noncontrolling interests				_		(162)
Comprehensive loss attributable to common stockholders	\$	(397,343)	\$	(23,130)	\$	(128,167)
The accompanying notes are an integral part of these consolidated financial statements						

The accompanying notes are an integral part of these consolidated financial statements.

Forum Energy Technologies, Inc. and subsidiaries Consolidated balance sheets

n thousands, except share information) December 31, 2018				ecember 31, 2017
Assets				
Current assets				
Cash and cash equivalents	\$	47,241	\$	115,216
Accounts receivable-trade, net		206,055		202,914
Inventories, net		479,023		443,177
Prepaid expenses and other current assets		23,677		19,490
Costs and estimated profits in excess of billings		9,159		9,584
Accrued revenue		862		
Total current assets		766,017		790,381
Property and equipment, net of accumulated depreciation		177,358		197,281
Deferred financing costs, net		2,071		2,900
Intangibles, net		359,048		443,064
Goodwill		469,647		755,245
Investment in unconsolidated subsidiary		44,982		
Deferred income taxes, net		1,234		3,344
Other long-term assets		9,295		3,013
Total assets	\$	1,829,652	\$	2,195,228
Liabilities and Equity				
Current liabilities				
Current portion of long-term debt	\$	1,167	\$	1,156
Accounts payable—trade		143,186		137,684
Accrued liabilities		81,032		66,765
Deferred revenue		8,335		8,819
Billings in excess of costs and profits recognized		3,210		1,881
Total current liabilities		236,930		216,305
Long-term debt, net of current portion		517,544		506,750
Deferred income taxes, net		15,299		31,232
Other long-term liabilities		29,753		31,925
Total liabilities		799,526		786,212
Commitments and contingencies				
Equity				
Common stock, \$0.01 par value, 296,000,000 shares authorized, 117,411,158 and 116,343,	656			
shares issued		1,174		1,163
Additional paid-in capital		1,214,928		1,195,339
Treasury stock at cost, 8,200,477 and 8,190,362 shares		(134,434)		(134,293
Retained earnings		63,688		438,774
Accumulated other comprehensive loss		(115,230)		(91,967)
Total stockholders' equity		1,030,126		1,409,016
Total liabilities and equity	\$	1,829,652	\$	2,195,228
The accompanying notes are an integral part of these consolidated financial statements.				

The accompanying notes are an integral part of these consolidated financial statements.

Forum Energy Technologies, Inc. and subsidiaries Consolidated statements of cash flows

Year ended Decemb					r 31 ,	
(in thousands, except share information)		2018		2017		2016
Cash flows from operating activities						
Net loss	\$	(374,080)	\$	(59,400)	\$	(81,948)
Adjustments to reconcile net loss to net cash provided by (used in) investing activities:						
Depreciation expense		33,148		34,401		35,636
Amortization of intangible assets		41,360		30,728		26,124
Goodwill and intangible asset impairments		363,522		69,062		_
Inventory write downs		36,606		14,620		25,537
Stock-based compensation expense		19,927		20,310		20,535
(Earnings) loss from unconsolidated subsidiaries, net of distributions		(140)		2,073		(1,421)
Gain on contribution of subsea rentals business		(33,506)		_		_
Gain realized on previously held equity investment		_		(120,392)		_
Deferred income taxes		(13,552)		149		(24,418
Deferred loan costs written off		_		_		2,978
Provision for doubtful accounts		3,342		2,903		485
Other		1,086		3,886		4,389
Changes in operating assets and liabilities		,		-,		,
Accounts receivable—trade		(4,833)		(64,844)		29,450
Inventories		(60,903)		(66,646)		57,294
Prepaid expenses and other current assets		(7,980)		12,462		1,071
Income tax receivable		(.,		30,929		(32,801
Cost and estimated profits in excess of billings		1,273		(171)		1,897
Accounts payable, deferred revenue and other accrued liabilities		(4,192)		52,142		3,799
Billings in excess of costs and estimated profits earned		1,329		(2,245)		(3,865
Net cash provided by (used in) operating activities	\$	2,407	\$	(40,033)	\$	64,742
Cash flows from investing activities	<u>\$</u>	2,407	φ	(40,033)	φ	04,742
Capital expenditures for property and equipment		(24.042)		(26.700)		(10.000)
Acquisition of businesses, net of cash acquired		(24,043)		(26,709)		(16,828)
Investment in unconsolidated subsidiary		(60,622)		(162,189)		(4,072
Proceeds from sale of business, property and equipment		-		(1,041)		0.700
Net cash used in investing activities		9,258		1,971		9,763
Cash flows from financing activities	\$	(75,407)	\$	(187,968)	\$	(11,137
Borrowings of debt		221,980		107,431		
Repayments of debt		(211,783)		—		_
Repurchases of stock		(2,777)		(4,742)		(623
Proceeds from stock issuance		249		1,491		87,676
Payment of capital lease obligations		(1,147)		(1,187)		(92
Deferred financing costs		_		(2,430)		(766
Net cash provided by financing activities	\$	6,522	\$	100,563	\$	86,195
Effect of exchange rate changes on cash						
Ellect of exchange rate changes on cash		(1,497)		8,232		(14,627)
Net increase (decrease) in cash, cash equivalents and restricted cash						
		(67,975)		(119,206)		125,173
Cash, cash equivalents and restricted cash at beginning of period		115,216		234,422		109,249
Cash, cash equivalents and restricted cash at end of period	\$	47,241	\$	115,216	\$	234,422
Supplemental cash flow disclosures						
Cash paid for interest		30,269		25,986		26,331
Cash paid (refunded) for income taxes		5,560		(29,094)		(6,273)
Noncash investing and financing activities						
Acquisition via issuance of stock		_		177,972		_
Assets contributed for equity method investment		18,070		_		
Note receivable related to equity method investment transaction		4,067		_		_
Accrued purchases of property and equipment		1,708		1,398		797
Accrued consideration for acquisition		4,650		_		_
The accompanying notes are an integral part of these consolidated financial statements						

The accompanying notes are an integral part of these consolidated financial statements.

Forum Energy Technologies, Inc. and subsidiaries Consolidated statements of changes in stockholders' equity

Lender Addition Preserve Ready and preserve and		Commo	on stor	:k	Additional	Treasu	ry shares		Accumu		Total	Nor		
In thosewords of dollars, except above "interview" Bainers an December 31, 2016 98,005,00 8 991,260 0,145,002 \$ 991,326 8 920,326 \$ 937 \$1,227,417 Bainers and stratures 070,703 6 0,103 - - - - 0.045 - 0.045 Bainers and stratures 131,335 2 1710 - - - - 200,355 - - - - 1,712 - 1,712 - 0.045,713 - 0.05,713							<u> </u>		compreh	ensive				
Basics 0000500 s 000 s 0011 s 0012000 s 0012000 Recorder data 0000700 0000700 0 - - - - - 0.0.400 - - 0.0.400 Seed hand company - 0.0.700 - - - 0.0.400 - - 0.0.400 - 0.0.400 - 0.0.400 - 0.0.400 0.0.400 - 0.0.400 0.0.400 - 0.0.400			-					Ŭ		. ,				
of informance manner manner manner 		98,605,902	\$	986	\$ 891,248	-		-			\$ 1,257,020	\$ 3	97	\$1,257,417
Space-based compensation sequences1.1.2821.1.001.1.121.1.121.1.12Encroside stack inplore shame shame shame shame shame shame shame shame shame shame shame1.1.2821.1.711.1.12-1.1.121.1.12-1.1.12-1.1.12-1.1.12-1.1.121.1.121.1.12-1.1.121.1.12-1.1.12-1.1.12-1.1.121.1.12-1.1.12-1.1.12-1.1.12-1.1.121		670 769		6	(1.051)	_	_	_		_	(1 045)		_	(1 045)
stature st	Stock-based compensation				. ,	_	_	_		_			_	
shaves 42,424 42,424 42,424 42 42 42 42 42 42 42 42 42 42 42 42	Exercised stock options	151,335		2	1,710	_	_	_		_	1,712		_	1,712
stock parchase plan 188679 1.976 85.078 55.78 Equiv ofering 4.025.000 (23.61) (023) 85.078 66.073 66.073 66.073 67.239 Excess task basedis (23.61) 64.85.49 (45.854)	shares	42,443		1	(48)	_	_	_		_	(47)		_	(47)
Testary slock(1,23)(1,23)-(1,23)-(1,23) </td <td></td> <td>186,679</td> <td></td> <td>2</td> <td>1,976</td> <td>_</td> <td>_</td> <td>_</td> <td></td> <td>_</td> <td>1,978</td> <td></td> <td>_</td> <td>1,978</td>		186,679		2	1,976	_	_	_		_	1,978		_	1,978
Encises tax banefits -	Equity offering	4,025,000		40	85,038	_	_	_		—	85,078		_	85,078
Change in pension liability -<	Treasury stock	_		-	_	(29,161)	(623)	_		_	(623)		_	(623)
Currency translation adjustment - <	Excess tax benefits	_		_	(1,239)	_	_	_		_	(1,239)		_	(1,239)
Net Loss - - - - - - (81.978) - (81.978) 30 (81.978) Balance at December 31, 2016 103.682.128 \$ 10.362.128 \$ 10.362.128 \$ 10.362.128 \$ 10.362.128 \$ 1.03.682.128 \$ 1.03.682.128 \$ 1.03.682.128 \$ 1.03.682.128 \$ 1.03.682.128 \$ 1.03.682.128 \$ 1.03.682.128 \$ 1.03.682.128 \$ 1.03.682.128 \$ 1.03.682.128 \$ 1.03.682.128 \$ 1.03.682.128 \$ 1.03.682.128 \$ 1.03.682.128 \$ 1.04.148 <td< td=""><td>Change in pension liability</td><td>_</td><td></td><td>_</td><td>_</td><td>_</td><td>_</td><td>_</td><td></td><td>(335)</td><td>(335)</td><td></td><td>_</td><td>(335)</td></td<>	Change in pension liability	_		_	_	_	_	_		(335)	(335)		_	(335)
Balance at December 31. 1.03.82/128 1.037 \$ 998.109 (8,174,963) \$ (133,94) \$ 498,174 \$ (128,237) \$ 1.235,020 \$ 509 \$ 1.235,701 Restricted stock ssumon, net direfutures 429.321 3 (3,152) - - - - - 0 0.310 - 20,310 - 20,310 - 20,310 - - - 1,491 <td< td=""><td>Currency translation adjustment</td><td>_</td><td></td><td>_</td><td>_</td><td>_</td><td>_</td><td>_</td><td>(4</td><td>15,854)</td><td>(45,854)</td><td>1</td><td>32</td><td>(45,722)</td></td<>	Currency translation adjustment	_		_	_	_	_	_	(4	15,854)	(45,854)	1	32	(45,722)
2016 103.682.128 5 1.037 5 98.169 (8.174.963) \$ (33.941) \$ 498.174 \$ (128.27) \$ 1.235.701 \$ 5.95 51.235.761 Residucid solution subance, net of forfetures 429.321 3 (3.152) - - - - - (3.149) - (3.149) Soluti-based compensation expense 15.33 2 1.489 - - - 1.491 - 1.491 Issuence of performance expense 250.643 3 (1.244) - - - 1.191 - - 1.191 - - 1.191 - - 1.191 - - - 1.191 - 1.191 - - 1.191 - 1.191 - 1.191 - 1.191 - - - 1.191 - 1.191 - 1.191 - 1.191 - 1.191 - 1.191 - 1.191 - 1.191 - 1.191 <	Net Loss			_	_	_	_	(81,978)		_	(81,978)	:	30	(81,948)
of offentiores 429.21 3 (3.152) (3.149) Scob-based compensation expense 16.1233 2 (3.49) 0.1431 0.20.30 Exercised stock options 16.1233 2 1.449 0.1431 1.431 Starte stock options 10.84.449 13 1.912 1.0121 1.	2016	103,682,128	\$	1,037	\$ 998,169	(8,174,963)	\$ (133,941)	\$ 498,174	\$ (12	28,237)	\$ 1,235,202	\$ 5	59	\$1,235,761
expense-20.31020.310-20.310Exercised stock options161.23321.4891.491.1.491Starens discond optionsmace shares stock options250.6432.3(1.244)1.013.1.013Stares issue for acquisition11.684.4991117.8551.91317.977Stares issue for acquisition11.684.499 </td <td>of forfeitures</td> <td>429,321</td> <td></td> <td>3</td> <td>(3,152)</td> <td>_</td> <td>_</td> <td>_</td> <td></td> <td>_</td> <td>(3,149)</td> <td></td> <td>_</td> <td>(3,149)</td>	of forfeitures	429,321		3	(3,152)	_	_	_		_	(3,149)		_	(3,149)
issuance of performance shares280,643280,643(1,244)(-1,24)(-1,24)(-1,24)(-1,24)Shares issued in employee shock purchase plan135,8821.11.912(-1) <t< td=""><td></td><td>_</td><td></td><td>_</td><td>20,310</td><td>_</td><td>_</td><td>_</td><td></td><td>_</td><td>20,310</td><td></td><td>_</td><td>20,310</td></t<>		_		_	20,310	_	_	_		_	20,310		_	20,310
shares 250.643 3 (1,244) (1,241) (1,241) Shares issued in employee stock purchase plan 135,882 1 1,912 1,913 <t< td=""><td>Exercised stock options</td><td>161,233</td><td></td><td>2</td><td>1,489</td><td>_</td><td>_</td><td>_</td><td></td><td>—</td><td>1,491</td><td></td><td>_</td><td>1,491</td></t<>	Exercised stock options	161,233		2	1,489	_	_	_		—	1,491		_	1,491
stock purchase plan 135,882 1 1,913 1,913 1,913 Share issued for acquisition 11,684,449 117 177,855 177,972 Sale of non-controlling interest 6559 (559) Treasury stock (362) (362) 107 107 (559) (559) Change in pension liability (59,400) (59,400) (59,400) Balance at December 31. 116,343,665 \$ 1,16 \$ 1,195,339 (6,190,362) \$ (342,93) \$ 438,774 \$ (91,967) \$ 1,409,016 \$ \$ 1,409,016 Restricted stock issuance, net of of forthurse (2,363) \$ 1,409,016 \$ 1,409,016 \$ 1,409,016 \$ 1,409,016 \$ 1,409,016 \$ 1,409,016 \$ 1,409,016 \$ 1,409,016 \$ 1,409,016 \$ 1,409,016 <td< td=""><td></td><td>250,643</td><td></td><td>3</td><td>(1,244)</td><td>_</td><td>_</td><td>_</td><td></td><td>_</td><td>(1,241)</td><td></td><td>_</td><td>(1,241)</td></td<>		250,643		3	(1,244)	_	_	_		_	(1,241)		_	(1,241)
Sale of non-controlling interest - - - - - - - - (559) Treasury stock - - (15,399) (352) - - (352) - (352) Change in pension liability - - - - 107 107 - 107 Currency translation adjustment - - - - - 36,163 36,163 36,163 - 36,163 Net Loss - - - - - - - (59,400) 5 1,409,016 5 - \$1,409,016 5 - \$1,409,016 5 - \$1,409,016 5 - \$1,409,016 5 - \$1,409,016 5 - \$1,409,016 5 - \$1,409,016 5 - \$1,409,016 5 - \$1,409,016 5 - \$1,409,016 5 - \$1,409,016 5 - \$1,409,016 5 - \$1,409,016 5 - \$1,409,016 5 - \$1,409,016 5		135,882		1	1,912	_	_	_			1,913		_	1,913
Treasury stock — — (15.399) (352) — — (352) — (352) — (352) — (352) — (352) — (352) — (352) — (352) — (352) — (352) …	Shares issued for acquisition	11,684,449		117	177,855						177,972			177,972
Change in pension liability107107-107Currency translation adjustment36.16336.16336.16336.16336.163Net Loss(59.400)-(59.400)-(59.400)-(59.400)-(59.400)Balance at December 31, 2017116.343.656\$1,163\$1,195.339(8,190.362)\$ (134.293)\$ 438.774 \$(91.967)\$1,409.016\$-(59.400)Balance at December 31, 2017116.343.656\$1,163\$1,195.339(8,190.362)\$ (134.293)\$ 438.774 \$(91.967)\$1,409.016\$-\$ </td <td>Sale of non-controlling interest</td> <td>_</td> <td></td> <td>_</td> <td>_</td> <td>_</td> <td>_</td> <td>_</td> <td></td> <td>_</td> <td>_</td> <td>(5</td> <td>59)</td> <td>(559)</td>	Sale of non-controlling interest	_		_	_	_	_	_		_	_	(5	59)	(559)
Currency translation adjustment — — — — — 36,163 36,163 … 36,163 Net Loss — — — (59,400) — (59,400) — (59,400) — (59,400) — (59,400) — (59,400) — (59,400) — (59,400) — (59,400) — (59,400) — (59,400) — (59,400) — (59,400) — (59,400) — (59,400) — (59,400) … (59,400) … (59,400) … (59,400) … (59,400) … (59,400) … (59,400) …	Treasury stock	_		_	_	(15,399)	(352)	_		_	(352)		_	(352)
Net Loss — — — — (59,400) — (59,400) Balance at December 31, 2017 116,343,656 \$ 1,163 \$ 1,195,339 (8,190,362) \$ (134,293) \$ 438,774 \$ (91,967) \$ 1,409,016 \$ — \$ 1,409,016 Bestricted stock issuance, net of forfeitures 702,145 7 (2,370) — — — (2,363) — \$ (2,363) Stock-based compensation expense — — 19,927 — — — — (2,363) — (2,363) Stock-based compensation expense — — 19,927 — — — — 19,927 — 19,927 … 19,927 … 19,927 … 19,927 … 19,927 … … 249 … … 19,927 … 19,927 … … … 19,927 … … … 249 … … … 249 … … … 19,927 … … … … … 19,927 … … <th< td=""><td>Change in pension liability</td><td>_</td><td></td><td>_</td><td>_</td><td>_</td><td>_</td><td>_</td><td></td><td>107</td><td>107</td><td></td><td>_</td><td>107</td></th<>	Change in pension liability	_		_	_	_	_	_		107	107		_	107
Balance at December 31, 2017 116,343,656 \$ 1,163 \$ 1,195,339 (8,190,362) \$ (134,293) \$ 438,774 \$ (91,967) \$ 1,409,016 \$ - \$ \$1,409,016 Restricted stock issuance, net of torfetiures 702,145 7 (2,370) - - - (2,363) - (2,473) - (2,473) S 5 5 6 - 5 6 <t< td=""><td>Currency translation adjustment</td><td>_</td><td></td><td>_</td><td>_</td><td>_</td><td>_</td><td>_</td><td>3</td><td>86,163</td><td>36,163</td><td></td><td>_</td><td>36,163</td></t<>	Currency translation adjustment	_		_	_	_	_	_	3	86,163	36,163		_	36,163
2017 116,343,656 \$ 1,163 \$ 1,195,339 (8,190,362) \$ (134,293) \$ 438,774 \$ (91,967) \$ 1,409,016 \$ - \$ 1,409,016 Restricted stock issuance, net of foreitures 702,145 7 (2,370) (2,363) (2,363) Stock-based compensation expense 19,927 19,927 19,927 19,927 19,927 19,927 19,927 19,927 19,927 19,927 19,927 19,927 19,927 19,927 19,927 19,927 19,927 19,927 19,927 19,927 19,927 19,927 19,927 19,927 1249 Issance of performance stock perfo	Net Loss	_		_	_	_	_	(59,400)		_	(59,400)		_	(59,400)
Restricted stock issuance, net of forfeitures 702,145 7 (2,370) - - - - (2,363) - (2,363) Stock-based compensation expense - - 19,927 - - - 19,927 19,935 - 19,9		116.343.656	\$	1.163	\$ 1.195.339	(8.190.362)	\$ (134,293)	\$ 438,774	\$ (9	91.967)	\$ 1.409.016	\$	_	\$1.409.016
expense - - - - - - 19,927 - 19,927 Exercised stock options 35,261 - 249 - - - 249 - 249 Issuance of performance shares 156,953 2 (275) - - - - (273) - (273) Shares issued in employee stock purchase plan 164,743 2 1,933 - - - - 1,935 - 1,935 Contingent shares issued for acquisition of Cooper 8,400 - 125 - - - - 125 - 125 Treasury stock - - 101,15 (141) - - 125 - 125 Treasury stock - - - (10,15) (141) - - 125 - 125 - 125 - 125 - 125 - 125 - 125 - 125 - 125 - 125 - 125 - 125 -	Restricted stock issuance, net								- (-	_		-	_	
Exercised stock options 35,261 - 249 - - - - 249 - 249 Issuance of performance shares 156,953 2 (275) - - - 2(273) - (273) - (273) - (273) Shares issued in employee stock purchase plan 164,743 2 1,933 - - - - 1,935 - 1,935 Contingent shares issued for acquisition of Cooper 8,400 - 125 - - - 125 - 141) - (141) - (141) - (141) - (141) - (142) 1489 1489 - <t< td=""><td></td><td>_</td><td></td><td>_</td><td>19,927</td><td>_</td><td>_</td><td>_</td><td></td><td>_</td><td></td><td></td><td></td><td></td></t<>		_		_	19,927	_	_	_		_				
shares 156,953 2 (275) - - - - (273) - (273) Shares issued in employee stock purchase plan 164,743 2 1,933 - - - - 1,935 - 1,935 Contingent shares issued for acquisition of Cooper 8,400 - 125 - - - - 125 - 125 Treasury stock - - 10,115 (141) - - (141) - (141) Adjustment for adoption of ASU 2016-16 (Intra-entity asset transfers) - - - (1,006) - (1,006) - (1,006) Change in pension liability - - - - - - (24,752) (24,752) - (24,752) Net Loss - - - - - (374,080) - (374,080) - (374,080) Balance at December 31, - - - - - (374,080) - (374,080)		35,261		_		_	_	_		_			_	
stock purchase plan 164,743 2 1,933 - - - - 1,935 - 1,935 Contingent shares issued for acquisition of Cooper 8,400 - 125 - - - - 125 - 125 Treasury stock - - - - - - 141) - (141) Adjustment for adoption of ASU 2016-16 (Intra-entity asset - - - 1,489 1,489 - 1,489 Change in pension liability - - - - - 1,489 1,489 - 1,489 Currency translation adjustment - - - - - (24,752) (24,752) - (24,752) Net Loss - - - - - (374,080) - (374,080) - (374,080) Balance at December 31, -		156,953		2	(275)	_	_	_		_	(273)		_	(273)
Contingent shares issued for acquisition of Cooper 8,400 - 125 - - - - 125 - 125 Treasury stock - - - (10,115) (141) - - (141) - (141) Adjustment for adoption of ASU 2016-16 (Intra-entity asset transfers) - - - (1,006) - (1,006) - (1,006) Change in pension liability - - - - - 1,489 - 1,489 Currency translation adjustment - - - - (24,752) (24,752) - (24,752) Net Loss - - - - (374,080) - (374,080) - (374,080) Balance at December 31, - - - - (374,080) - (374,080) - (374,080)	Shares issued in employee stock purchase plan	164,743		2		_	_	_		_				
Adjustment for adoption of ASU 2016-16 (Intra-entity asset transfers) - - - (1,006) - (1,006) - (1,006) Change in pension liability - - - - - 1,489 1,489 - 1,489 Currency translation adjustment - - - - - (24,752) (24,752) - (24,752) Net Loss - - - - - (374,080) - (374,080) - (374,080) Balance at December 31, - - - - - - - (374,080) - (374,080) - <td>Contingent shares issued for</td> <td></td> <td></td> <td></td> <td></td> <td>_</td> <td>_</td> <td>_</td> <td></td> <td>_</td> <td></td> <td></td> <td></td> <td></td>	Contingent shares issued for					_	_	_		_				
Adjustment for adoption of ASU 2016-16 (Intra-entity asset transfers) - - - (1,006) - (1,006) - (1,006) Change in pension liability - - - - - 1,489 1,489 - 1,489 Currency translation adjustment - - - - - (24,752) (24,752) - (24,752) Net Loss - - - - - (374,080) - (374,080) - (374,080) Balance at December 31, - - - - - - (374,080) - (374,080)	Treasury stock	_		_	_	(10,115)	(141)	_		_	(141)		_	(141)
Change in pension liability - - - - - 1,489 1,489 - 1,489 Currency translation adjustment - - - - - (24,752) (24,752) - (24,752) Net Loss - - - - - (374,080) - (374,080) - (374,080) Balance at December 31, - <	ASU 2016-16 (Intra-entity asset	_		_	_	_	_	(1,006)		_	(1,006)			(1,006)
Currency translation adjustment - - - - (24,752) (24,752) - (24,752) Net Loss - - - - - (374,080) - (374,080) - (374,080) Balance at December 31, - - - - - - (374,080) - (374,080)		_		_	_	_	_	_		1,489			_	
Net Loss - - - (374,080) - (374,080		_		_	_	_	_	_					_	
Balance at December 31,		_		_	_	_	_	(374,080)	· ·				_	
		117,411,158	\$	1,174	\$ 1,214,928	(8,200,477)	\$ (134,434)	\$ 63,688	\$ (11	.5,230)	\$ 1,030,126	\$		

The accompanying notes are an integral part of these consolidated financial statements.

1. Nature of Operations

Forum Energy Technologies, Inc. (the "Company"), a Delaware corporation, is a global oilfield products company, serving the drilling, subsea, completion, production and infrastructure sectors of the oil and natural gas industry. The Company designs, manufactures and distributes products, and engages in aftermarket services, parts supply and related services that complement the Company's product offering.

2. Summary of Significant Accounting Policies

Basis of presentation

The accompanying consolidated financial statements are prepared in accordance with accounting principles generally accepted in the United States of America ("GAAP").

Principles of consolidation

The consolidated financial statements include the accounts of the Company and its wholly and majority owned subsidiaries after elimination of intercompany balances and transactions. Noncontrolling interest principally represents ownership by others of the equity in our consolidated majority owned South African subsidiary. In the first quarter of 2017, we sold our South African subsidiary.

Our investments in operating entities where we have the ability to exert significant influence, but do not control operating and financial policies, are accounted for using the equity method of accounting with our share of the net income reported in "Earnings from equity investment" in the consolidated statements of comprehensive loss and the investments reported in "Investment in unconsolidated subsidiary" in the consolidated balance sheets. The Company's share of equity earnings are reported within operating loss as the operations of investees are integral to the operations of the Company.

Prior to acquiring the remaining membership interest of Global Tubing, LLC ("Global Tubing") on October 2, 2017, the Company's investment was accounted for using the equity method of accounting. Refer to Note 4 *Acquisitions & Dispositions* for further discussion on the acquisition of the remaining shares of Global Tubing, LLC.

On January 3, 2018, the Company contributed Forum Subsea Rentals ("FSR") into Ashtead Technology, a competing business, in exchange for a 40% interest in the combined business. After the merger, our interest in the combined business is accounted for using the equity method of accounting. Refer to Note 4 *Acquisitions & Dispositions* for further discussion.

Use of estimates

The preparation of financial statements in conformity with GAAP requires management to make estimates and assumptions that affect the reported amounts of assets and liabilities and disclosure of contingent assets and liabilities as of the date of the financial statements and the reported amounts of revenues and expenses during the reporting period.

In the preparation of these consolidated financial statements, estimates and assumptions have been made by management including, among others, costs to complete contracts, an assessment of percentage of completion of projects, the selection of useful lives of tangible and intangible assets, fair value of reporting units used for goodwill impairment testing, fair value associated with business combinations, expected future cash flows from long lived assets to support impairment tests, provisions necessary for trade receivables, amounts of deferred taxes and income tax contingencies. Actual results could differ from these estimates.

The financial reporting of contracts depends on estimates, which are assessed continually during the term of those contracts. Recognized revenues and income are subject to revisions as the contract progresses to completion and changes in estimates are reflected in the period in which the facts that give rise to the revisions become known. Additional information that enhances and refines the estimating process that is obtained after the balance sheet date, but before issuance of the consolidated financial statements is reflected in the consolidated financial statements.

Cash and cash equivalents

Cash and cash equivalents consist of cash on deposit and high quality, short term money market instruments with an original maturity of three months or less. Cash equivalents are based on quoted market prices, a Level 1 fair value measure.

Accounts receivable-trade

Trade accounts receivables are carried at their estimated collectible amounts. Trade credit is generally extended on a short-term basis; thus receivables do not bear interest, although a finance charge may be applied to amounts past due. We maintain an allowance for doubtful accounts for estimated losses that may result from the inability of our customers to make required payments. Such allowances are based upon several factors including, but not limited to, credit approval practices, industry and customer historical experience as well as the current and projected financial condition of the specific customer. Accounts receivable outstanding longer than contractual terms are considered past due. We write off accounts receivable to the allowance for doubtful accounts when they become uncollectible. Any payments subsequently received on receivables previously written off are credited to bad debt expense.

The change in amounts of the allowance for doubtful accounts during the three year period ended December 31, 2018 is as follows (in thousands):

Period ended	ance at 1g of period	Charged to expense	C	Deductions or other	Bal	ance at end of period
December 31, 2016	\$ 8,119	\$ 485	\$	(5,273)	\$	3,331
December 31, 2017	3,331	2,903		(439)		5,795
December 31, 2018	5,795	3,342		(1,705)		7,432

Inventories

Inventory consisting of finished goods and materials and supplies held for resale is carried at the lower of cost or net realizable value. For certain operations, cost, which includes the cost of raw materials and labor for finished goods, is determined using standard cost which approximates a first-in first-out basis. For other operations, this cost is determined on an average cost, first-in first-out or specific identification basis. Net realizable value means estimated selling price in the ordinary business, less reasonably predictable cost of completion, disposal, and transportation. We continuously evaluate inventories based on an analysis of inventory levels, historical sales experience and future sales forecasts, to determine obsolete, slow-moving and excess inventory. Adjustments to reduce such inventory to its net realizable value have been recorded.

Property and equipment

Property and equipment are stated at cost less accumulated depreciation. Capital leases of property and equipment are stated at the present value of minimum lease payments. Expenditures for property and equipment and for items which substantially increase the useful lives of existing assets are capitalized at cost and depreciated over their estimated useful life utilizing the straight-line method. Routine expenditures for repairs and maintenance are expensed as incurred. Depreciation is computed using the straight-line method based on the estimated useful lives of assets, generally 3 to 30 years. Property and equipment held under capital leases are amortized straight-line over the shorter of the lease term or estimated useful life of the asset. Gains or losses resulting from the disposition of assets are recognized in income with the related asset cost and accumulated depreciation removed from the balance sheet. Assets acquired in connection with business combinations are recorded at fair value.

Rental equipment consists of equipment rented to customers under short-term rental agreements. Rental equipment is recorded at cost and depreciated using the straight-line method over the estimated useful life of three to ten years.

We review long-lived assets for potential impairment whenever events or changes in circumstances indicate that the carrying amount of a longlived asset may not be recoverable. In performing the review for impairment, future cash flows expected to result from the use of the asset and its eventual disposal are estimated. If the undiscounted future cash flows are less than the carrying amount of the assets, there is an indication that the asset may be impaired. The amount of the impairment is measured as the difference between the carrying value and the estimated fair value of the asset. The fair value is determined either through the use of an external valuation, or by means of an analysis of discounted future cash flows based on expected utilization. For the year ended December 31, 2016, the Company recorded an impairment loss of \$4.3 million related to an operation in South Africa and one of the Company's Texas facilities. For the years ended December 31, 2018 and 2017, no significant impairments were recorded.

We record the fair value of asset retirement obligations as a liability in the period in which the associated legal obligation is incurred. The fair value of the obligation is recorded as a liability and capitalized as part of the related asset. Over time, the liability is accreted to its future value and the capitalized cost is depreciated over the estimated useful life of

the related asset. The current portion of the liability is included in other accrued liabilities and non-current portion is included in other long-term liabilities on the consolidated balance sheets.

Goodwill and intangible assets

For goodwill and intangible assets with indefinite lives, an assessment for impairment is performed annually or when there is an indication an impairment may have occurred. We complete our annual impairment test for goodwill and other indefinite-lived intangibles using an assessment date of October 1. Goodwill is reviewed for impairment by comparing the carrying value of each of our seven reporting units' net assets, including allocated goodwill, to the estimated fair value of the reporting unit. We determine the fair value of our reporting units using a discounted cash flow approach. We selected this valuation approach because we believe it, combined with our best judgment regarding underlying assumptions and estimates, provides the best estimate of fair value for each of our reporting units. Determining the fair value of a reporting unit requires the use of estimates and assumptions. Such estimates and assumptions include revenue growth rates, future operating margins, the weighted average cost of capital, a terminal growth value, and future market conditions, among others. We believe that the estimates and assumptions used in our impairment assessments are reasonable. If the reporting unit's carrying value is greater than its calculated fair value, we recognize a goodwill impairment charge for the amount by which the carrying value of goodwill exceeds its fair value.

For the years ended December 31, 2018 and 2017, we recognized goodwill impairment charges totaling \$298.8 million and \$68.0 million, respectively, which are included in "Goodwill and intangible asset impairments" in the consolidated statements of comprehensive loss. See Note 7 *Goodwill and Intangible Assets* for further information related to these charges. There were no impairments of goodwill during the year ended December 31, 2016.

Intangible assets with definite lives are comprised of customer and distributor relationships, patents and technology, trade names, trademarks and non-compete agreements which are amortized on a straight-line basis over the life of the intangible asset, generally three to seventeen years. These assets are tested for impairment whenever events or changes in circumstances indicate that their carrying amount may not be recoverable. In performing the review for impairment, future cash flows expected to result from the use of the asset are estimated. Such estimates and assumptions include revenue growth rates, future operating margins, the weighted average cost of capital, a terminal growth value, and future market conditions, among others. If the undiscounted future cash flows are less than the carrying amount of the assets, there is an indication that the asset may be impaired. The amount of the impairment is measured as the difference between the carrying value and the estimated fair value of the asset. The fair value is determined either through the use of an external valuation, or by means of an analysis of discounted future cash flows.

For the years ended December 31, 2018 and 2017, we recognized intangible asset impairment charges totaling \$64.7 million and \$1.1 million, respectively, which are included in "Goodwill and intangible asset impairments" in the consolidated statements of comprehensive loss. See Note 7 *Goodwill and Intangible Assets* for further information related to these charges. There were no impairments of intangible assets during the year ended December 31, 2016.

Recognition of provisions for contingencies

In the ordinary course of business, we are subject to various claims, suits and complaints. We, in consultation with internal and external legal advisors, will provide for a contingent loss in the consolidated financial statements if, at the date of the consolidated financial statements, it is probable that a liability has been incurred and the amount can be reasonably estimated. If it is determined that the reasonable estimate of the loss is a range and that there is no best estimate within that range, a provision will be made for the lower amount of the range. Legal costs are expensed as incurred.

An assessment is made of the areas where potential claims may arise under contract warranty clauses. Where a specific risk is identified, and the potential for a claim is assessed as probable and can be reasonably estimated, an appropriate warranty provision is recorded. Warranty provisions are eliminated at the end of the warranty period except where warranty claims are still outstanding. The liability for product warranty is included in other accrued liabilities in the consolidated balance sheets.

Changes in the Company's warranty liability were as follows (in thousands):

Period ended	 Balance at Charged to beginning of period expense		D	eductions or other	Bala	nce at end of period	
December 31, 2016	\$ 5,697	\$	4,031	\$	(6,504)	\$	3,224
December 31, 2017	3,224		3,172		(2,776)		3,620
December 31, 2018	3,620		1,487		(2,237)		2,870

Revenue recognition and deferred revenue

Revenue is recognized in accordance with Accounting Standards Update ("ASU") No. 2014-09, Revenue from Contracts with Customers ("Topic 606") when control of the promised goods or services is transferred to our customers, in an amount that reflects the consideration we expect to be entitled to in exchange for those goods or services.

<u>Contract Identification</u>. We account for a contract when it is approved, both parties are committed, the rights of the parties are identified, payment terms are defined, the contract has commercial substance and collection of consideration is probable.

<u>Performance Obligations</u>. A performance obligation is a promise in a contract to transfer a distinct good or service to the customer under Topic 606. The majority of our contracts with customers contain a single performance obligation to provide agreed-upon products or services. For contracts with multiple performance obligations, we allocate revenue to each performance obligation based on its relative standalone selling price. In accordance with Topic 606, we do not assess whether promised goods or services are performance obligations if they are immaterial in the context of the contract with the customer. We have elected to apply the practical expedient to account for shipping and handling costs associated with outbound freight after control of a product has transferred to a customer as a fulfillment cost which is included in Cost of Sales. Furthermore, since our customer payment terms are short-term in nature, we have also elected to apply the practical expedient which allows an entity to not adjust for the effects of a significant financing component if it expects that the customer's payment period will be less than one year in duration.

<u>Contract Value</u>. Revenue is measured based on the amount of consideration specified in the contracts with our customers and excludes any amounts collected on behalf of third parties. We have elected the practical expedient to exclude amounts collected from customers for all sales (and other similar) taxes.

The estimation of total revenue from a customer contract is subject to elements of variable consideration. Certain customers may receive rebates or discounts which are accounted for as variable consideration. We estimate variable consideration as the most likely amount to which we expect to be entitled, and we include estimated amounts in the transaction price to the extent it is probable that a significant reversal of cumulative revenue will not occur when the uncertainty associated with the variable consideration is resolved. Our estimate of variable consideration and determination of whether to include estimated amounts in the transaction price are based largely on an assessment of our anticipated performance and all information (historic, current, forecast) that is reasonably available to us.

<u>Timing of Recognition</u>. We recognize revenue when we satisfy a performance obligation by transferring control of a product or service to a customer. Our performance obligations are satisfied at a point in time or over time as work progresses.

Revenue from goods transferred to customers at a point in time accounted for 97% of revenues for the year 2018. The majority of this revenue is product sales, which are generally recognized when items are shipped from our facilities and title passes to the customer. The amount of revenue recognized for products is adjusted for expected returns, which are estimated based on historical data.

Revenue from goods transferred to customers over time accounted for 3% of revenues for the year 2018, which is related to certain contracts in our Subsea and Production Equipment product lines. Recognition over time for these contracts is supported by our assessment of the products supplied as having no alternative use to us and by clauses in the contracts that provide us with an enforceable right to payment for performance completed to date. We use the cost-to-cost method to measure progress for these contracts because it best depicts the transfer of assets to the customer which occurs as costs are incurred on the contract. The amount of revenue recognized is calculated based on the ratio of costs incurred to-date compared to total estimated costs which requires management to calculate reasonably dependable estimates of total contract costs. Whenever revisions of estimated contract costs and contract values indicate that the contract costs will exceed estimated revenues, thus creating a loss, a provision for the total

estimated loss is recorded in that period. We recognize revenue and cost of sales each period based upon the advancement of the work-inprogress unless the stage of completion is insufficient to enable a reasonably certain forecast of profit to be established. In such cases, no profit is recognized during the period.

Accounting estimates during the course of projects may change, primarily related to our remotely operated vehicles ("ROVs") which may take longer to manufacture. The effect of such a change, which can be upward as well as downward, is accounted for in the period of change, and the cumulative income recognized to date is adjusted to reflect the latest estimates. These revisions to estimates are accounted for on a prospective basis.

Contracts are sometimes modified to account for changes in product specifications or requirements. Most of our contract modifications are for goods and services that are not distinct from the existing contract. As such, these modifications are accounted for as if they were part of the existing contract, and therefore, the effect of the modification on the transaction price and our measure of progress for the performance obligation to which it relates is recognized as an adjustment to revenue on a cumulative catch-up basis. No adjustment to any one contract was material to our consolidated financial statements for the years ended December 31, 2018, 2017 and 2016.

We sell our products through a number of channels including a direct sales force, marketing representatives, and distributors. We have elected to expense sales commissions when incurred as the amortization period would be less than one year. These costs are recorded within cost of sales.

<u>Portfolio Approach</u>. We have elected to apply the new revenue standard to a portfolio of contracts with similar characteristics as we reasonably expect that the effects on the financial statements of applying this guidance to the portfolio would not differ materially from applying this guidance to the individual contracts within that portfolio.

Disaggregated Revenue. Refer to Note 16 Business Segments for disaggregated revenue by product line and geography.

<u>Contract Balances</u>. Contract balances are determined on a contract by contract basis. Contract assets represent revenue recognized for goods and services provided to our customers when payment is conditioned on something other than the passage of time. Similarly, when we receive consideration, or such consideration is unconditionally due, from a customer prior to transferring goods or services to the customer under the terms of a sales contract, we record a contract liability. Such contract liabilities typically result from billings in excess of costs incurred on construction contracts and advance payments received on product sales.

Concentration of credit risk

Financial instruments which potentially subject the Company to credit risk include trade accounts receivable. Trade accounts receivable consist of uncollateralized receivables from domestic and international customers. For the years ended December 31, 2018, 2017 and 2016, no one customer accounted for 10% or more of the total revenue or 10% or more of the total accounts receivable balance at the end of the respective period.

Stock based compensation

We measure all stock based compensation awards at fair value on the date they are granted to employees and directors, and recognize compensation cost over the requisite service period for awards with only a service condition, and over a graded vesting period for awards with service and performance or market conditions.

The fair value of stock based compensation awards with market conditions is measured using a Monte Carlo Simulation model and, in accordance with Accounting Standards Codification ("ASC") 718, is not adjusted based on actual achievement of the performance goals. The Black-Scholes option pricing model is used to measure the fair value of options. The following sections address the assumptions used related to the Black-Scholes option pricing model:

Expected life

The expected term of stock options represents the period the stock options are expected to remain outstanding and is based on the simplified method, which is the weighted average vesting term plus the original contractual term divided by two. We use the simplified method due to a lack of sufficient historical share option exercise experience upon which to estimate an expected term.

Expected volatility

Expected volatility measures the amount that a stock price has fluctuated or is expected to fluctuate during a period and is estimated based on a weighted average of the Company's historical stock price.



Dividend yield

We have never declared or paid any cash dividends and do not plan to pay cash dividends for the foreseeable future. Therefore, a zero expected dividend yield was used in the valuation model.

Risk-free interest rate

The risk-free interest rate is based on U.S. Treasury zero-coupon issues with remaining terms similar to the expected life of the options.

Forfeitures

Forfeitures are accounted for as they occur.

Income taxes

We follow the liability method of accounting for income taxes. Under this method, deferred income tax assets and liabilities are determined based upon temporary differences between the carrying amounts and tax bases of our assets and liabilities at the balance sheet date, and are measured using enacted tax rates and laws that will be in effect when the differences are expected to reverse. The effect on deferred tax assets and liabilities of a change in the tax rates is recognized in income in the period in which the change occurs. We record a valuation allowance in each reporting period when management believes that it is more likely than not that any deferred tax asset created will not be realized. See Note 9 *Income Taxes* for more information on the valuation allowances recognized in 2018.

On December 22, 2017, the U.S. enacted the Tax Cuts and Jobs Act ("U.S. tax reform") which significantly changed U.S. corporate income tax laws by, among other things, reducing the U.S. corporate income tax rate to 21% starting in 2018 and creating a territorial tax system with a one-time mandatory tax on previously deferred foreign earnings of U.S. subsidiaries. As a result of the enactment of U.S. tax reform, we recognized \$10.1 million of tax expense in the fourth quarter of 2017 and \$15.6 million of tax benefit in 2018. Refer to Note 9 *Income Taxes* for further discussion.

Accounting guidance for income taxes requires that we recognize the financial statement benefit of a tax position only after determining that the relevant tax authority would more likely than not sustain the position following an audit. If a tax position meets the "more likely than not" recognition criteria, accounting guidance requires the tax position be measured at the largest amount of benefit greater than 50% likely of being realized upon ultimate settlement.

Non-U.S. local currency translation

We have global operations and the majority of our non-U.S. operations have designated the local currency as the functional currency. Financial statements of these non-U.S. operations where the functional currency is not the U.S. dollar are translated into U.S. dollars using the current rate method whereby assets and liabilities are translated at the balance sheet rate and income and expenses are translated into U.S. dollars at the average exchange rates in effect during the period. The resultant translation adjustments are reported as a component of accumulated other comprehensive loss within stockholders' equity. Realized and unrealized gains and losses resulting from remeasurements of monetary assets and liabilities denominated in a currency other than the local entity's functional currency are included in the consolidated statements of comprehensive loss as incurred.

Fair value

The carrying amounts for financial instruments classified as current assets and current liabilities approximate fair value, due to the short maturity of such instruments. The book values of other financial instruments, such as our debt related to the Credit Facility, approximates fair value because interest rates charged are similar to other financial instruments with similar terms and maturities and the rates vary in accordance with a market index.

For the financial assets and liabilities disclosed at fair value, fair value is determined as the exit price, or the price that would be received to sell an asset or paid to transfer a liability in an orderly transaction between market participants at the measurement date. The established fair value hierarchy divides fair value measurement into three broad levels:

- Level 1 inputs are quoted prices (unadjusted) in active markets for identical assets or liabilities that the reporting entity has the ability to access at the measurement date;
- Level 2 inputs other than quoted prices included within Level 1 that are observable for the assets or liability, either directly or indirectly; and
- Level 3 inputs are unobservable for the asset or liability, which reflect the best judgment of management.

The financial assets and liabilities that are disclosed at fair value for disclosure purposes are categorized in one of the above three levels based on the lowest level input that is significant to the fair value measurement in its entirety. Level 1 provides the most reliable measure of fair value, whereas Level 3 generally requires significant management judgment.

Recent accounting pronouncements

From time to time, new accounting pronouncements are issued by the Financial Accounting Standards Board ("FASB"), which we adopt as of the specified effective date. Unless otherwise discussed, management believes that the impact of recently issued standards, which are not yet effective, will not have a material impact on our consolidated financial statements upon adoption.

Accounting Standards Adopted in 2018

Revenue Recognition. In May 2014, the FASB issued Accounting Standards Update ("ASU") No. 2014-09, Revenue from Contracts with Customers ("Topic 606"). Topic 606 supersedes existing revenue recognition guidance and requires revenue to be recognized when promised goods or services are transferred to customers in amounts that reflect the consideration to which the company expects to be entitled in exchange for those goods or services. We adopted Topic 606 as of January 1, 2018 using the modified retrospective transition method applied to contracts that were not completed as of that date. As such, the comparative information has not been restated and continues to be reported under the accounting standards in effect for those periods. The adoption of Topic 606 did not have a material impact on the timing or amounts of revenue recognized in our consolidated financial statements. We did not recognize any cumulative-effect adjustment to retained earnings upon adoption as the impact was immaterial. Refer to Note 2 *Summary of Significant Accounting Policies* for additional information related to our revenue recognition policies and Note 3 *Revenues* for incremental disclosures following the adoption of Topic 606.

Modification Accounting for Stock Compensation. In May 2017, the FASB issued ASU No. 2017-09 Compensation - Stock Compensation (Topic 718) - Scope of Modification Accounting, which clarifies when to account for a change to the terms or conditions of a share based payment award as a modification. Under the new ASU, an entity should apply modification accounting unless the fair value, the vesting conditions, and the classification as equity or liability of the modified award all remain the same as the original award. We applied the update prospectively beginning January 1, 2018. The adoption of this new guidance had no material impact on our consolidated financial statements.

Clarifying the Definition of a Business. In January 2017, the FASB issued ASU No. 2017-01 Business Combinations (Topic 805) - Clarifying the Definition of a Business, in an effort to clarify the definition of a business, with the objective of adding guidance to assist entities with evaluating whether transactions should be accounted for as acquisitions (or disposals) of assets or businesses. We applied the update prospectively beginning January 1, 2018. The adoption of this new guidance had no material impact on our consolidated financial statements.

Deferred Taxes on Intra-Entity Asset Transfers. In October 2016, the FASB issued ASU No. 2016-16 Income Tax (Topic 740) - Intra-Entity Transfers of Assets Other Than Inventory. Previous GAAP prohibited the recognition of current and deferred income taxes for an intra-entity asset transfer until the asset was sold to an outside party. This new guidance eliminated this exception and requires the income tax consequences of an intra-entity transfer of an asset other than inventory to be recognized when the transfer occurs. As required, we applied this update on a modified retrospective basis resulting in a \$1.0 million direct cumulative-effect adjustment to retained earnings as of January 1, 2018.

Statement of Cash Flows. In August 2016, the FASB issued ASU No. 2016-15 Cash Flow Statement (Topic 230) - Classification of Certain Cash Receipts and Cash Payments. This new guidance addresses eight specific cash flow issues with the objective of reducing the existing diversity in practice, including: debt prepayment or debt extinguishment costs, settlement of zero-coupon debt instruments or other debt instruments, contingent consideration payments made after a business combination, proceeds from the settlement of insurance claims, proceeds from the settlement of corporate-owned life insurance policies, distributions received from equity method investees, beneficial interests in securitization transactions, and separately identifiable cash flows and application of the predominance principle. We adopted this new guidance in the first quarter of 2018. The only issue currently relevant to the Company is distributions received from equity method investees, where the new guidance allows an accounting policy election between the cumulative earnings approach and the nature of the distribution approach. We will continue to use the cumulative earnings approach. Therefore, the adoption of this guidance did not have a material impact on our consolidated financial statements.

Restricted Cash Presentation. In November 2016, the FASB issued ASU No. 2016-18 Statement of Cash Flows (Topic 230) - Restricted Cash, a consensus of the FASB Emerging Issues Task Force. This new guidance requires

that a statement of cash flows explain the change during the period in the total of cash, cash equivalents, and amounts generally described as restricted cash or restricted cash equivalents. Therefore, amounts generally described as restricted cash and restricted cash equivalents should be included with cash and cash equivalents when reconciling the beginning-of-period and end-of-period total amounts shown on the statement of cash flows. We applied the update prospectively beginning January 1, 2018. The adoption of this new guidance did not have a material impact on our consolidated financial statements.

Accounting Standards Issued But Not Yet Adopted

Accounting for Implementation Costs Related to a Cloud Computing Arrangement. In August 2018, the FASB issued ASU No. 2018-15 Customer's Accounting for Implementation Costs Incurred in a Cloud Computing Arrangement that is a Service Contract. This new guidance aligns the requirements for capitalizing implementation costs incurred by an entity related to a cloud computing arrangement with the requirements for capitalizing implementation costs incurred to develop or obtain internal-use software. Accordingly, this guidance requires an entity to capitalize certain implementation costs incurred and then amortize them over the term of the cloud hosting arrangement. Furthermore, this guidance also requires an entity to present the expense, cash flows, and capitalized implementation costs in the same financial statement line items as the associated hosting service. This new guidance will take effect for public companies with fiscal years, and interim periods within those fiscal years, beginning after December 15, 2019, and early adoption is permitted. The amendments in this update should be applied either retrospectively or prospectively to all implementation costs incurred after the date of adoption. We are currently evaluating the impact of adopting this guidance.

Fair Value Measurement Disclosure. In August 2018, the FASB issued ASU No. 2018-13 Fair Value Measurement (topic 820) - Disclosure Framework - Changes to the Disclosure Requirement for Fair Value Measurement. This new guidance eliminated, modified and added certain disclosure requirements related to fair value measurements. The amended disclosure requirements are effective for all entities for fiscal years, and for interim periods within those fiscal years, beginning after December 15, 2019. We are evaluating the impact of adopting this guidance. However, we currently expect that the adoption of this guidance will not have a material impact on our consolidated financial statements.

Stranded Tax Effects from the Tax Cuts and Jobs Act. In February 2018, the FASB issued ASU No. 2018-02 Reclassification of Certain Tax Effects from Accumulated Other Comprehensive Income. U.S. GAAP requires deferred tax liabilities and assets to be adjusted for the effect of a change in tax laws or rates, with the effect included in income from continuing operations in the reporting period that includes the enactment date, even in situations in which the related income tax effects of items in accumulated other comprehensive income were originally recognized in other comprehensive income (referred to as "stranded tax effects"). The amendments in this ASU allow a specific exception for reclassification from accumulated other comprehensive income to retained earnings for stranded tax effects resulting from the Tax Cuts and Jobs Act. The underlying guidance that requires that the effect of a change in tax laws or rates be included in income from continuing operations is not affected. In addition, the amendments in this update also require certain disclosures about stranded tax effects. The standard will take effect for public companies with fiscal years, and interim periods within those fiscal years, beginning after December 15, 2018. We currently expect that the adoption of this guidance will not have a material impact on our consolidated financial statements.

Financial Instruments—Credit Losses. In June 2016, the FASB issued ASU No. 2016-13 Financial Instruments—Credit Losses (Topic 326), which introduced an expected credit loss methodology for the impairment of financial assets measured at amortized cost basis. It requires an entity to estimate credit losses expected over the life of an exposure based on historical information, current information, and reasonable and supportable forecasts, including estimates of prepayments. The amendments affect loans, debt securities, trade receivables, net investments in leases, off-balance-sheet credit exposures, reinsurance receivables, and any other financial assets not excluded from the scope that have the contractual right to receive cash. This guidance will take effect for public companies with fiscal years, and interim periods within those fiscal years, beginning after December 15, 2019. We are currently evaluating the impact of adopting this guidance.

Leases. In February 2016, the FASB issued ASU No. 2016-02, Leases. Under this new guidance, lessees will be required to recognize assets and liabilities on the balance sheet for the rights and obligations created by all leases (financing and operating). The classification as either a financing or operating lease will determine whether lease expense is recognized on an effective interest method basis or on a straight-line basis over the term of the lease, respectively.

To prepare for the adoption of this new guidance, our implementation team has:

- · reviewed existing lease contracts and identified the relevant accounting impacts of the new standard;
- provided internal training and awareness related to the new lease standard to key stakeholders throughout our organization;
- implemented new processes and controls in anticipation of adopting the new guidance; and
- implemented a new cloud based lease software management system.

We will adopt this new standard during the first quarter of 2019 using the modified retrospective transition method. We will take advantage of various practical expedients provided by the new standard, including:

- use of the transition package of practical expedients which, among other things, allows us to carry forward the historical lease classification for existing leases;
- making an accounting policy election that will keep leases with an initial term of 12 months or less off of the balance sheet; and
- electing to not separate non-lease components from lease components for all classes of underlying lease assets

Based on our current lease portfolio, we anticipate the new guidance will have a material impact on our consolidated balance sheets as it will require us to recognize additional assets and liabilities for our operating leases. Our operating leases are primarily related to real estate. While we are continuing to assess all potential impacts of the standard, we expect that total right of use assets and lease liabilities in our consolidated balance sheets to increase by a range of \$60 million - \$70 million upon adoption. We do not believe the new standard will materially affect our consolidated net earnings. These estimates are based on our current lease portfolio as of December 31, 2018, and the actual amounts may be different as a result of changes in our overall lease portfolio. While substantially complete, we are still in the process of finalizing our evaluation of the new standard and the overall impact of the new guidance on our consolidated financial statements and related disclosures.

3. Revenues

Adoption of ASC Topic 606, "Revenue from Contracts with Customers"

On January 1, 2018, we adopted Topic 606 using the modified retrospective transition method applied to contracts that were not completed as of that date. Results for reporting periods beginning after January 1, 2018 are presented under Topic 606, while prior period amounts are not adjusted and continue to be reported in accordance with historic revenue recognition guidance.

The adoption of Topic 606 did not have a material impact on our consolidated financial position, results of operations, equity or cash flows as of the adoption date or for the year ended December 31, 2018. Furthermore, we expect the impact of the adoption of the new standard to be immaterial to our revenue and gross profit on an ongoing basis.

The following table summarizes the impacts of adopting Topic 606 on our consolidated financial statements as of January 1, 2018:

	As		A	ljustments due to		As Adjusted	
(in thousands, unaudited)	De	Dec. 31, 2017		ASC 606	Jan. 1, 2018		
Accounts receivable—trade, net	\$	202,914	\$	(3,235)	\$	199,679	
Accrued revenue		_		3,235		3,235	

As of December 31, 2018, there were no contracts in progress that were impacted by the change in timing of revenue recognition required by the adoption of ASC 606. As such, there was no impact to the consolidated statements of comprehensive loss for the year ended December 31, 2018. The following table shows the change in the presentation of our consolidated balance sheets as of December 31, 2018:

		December 31, 2018							
(in thousands, unaudited)	As	Reported	Amo		Effect of Change Higher/(Lower)				
Accounts receivable—trade, net	\$	206,055	\$	206,917	\$	(862)			
Accrued revenue		862		—		862			

Disaggregated Revenue

Refer to Note 16 Business Segments for disaggregated revenue by product line and geography.

Contract Balances

The following table reflects the changes in our contract assets and contract liabilities balances for the year ended December 31, 2018:

	December 31,				Increase / (De	ecrease)
	Dee	2018	Janu	ary 1, 2018	 \$	%
Accrued revenue	\$	862	\$	3,235		
Costs and estimated profits in excess of billings		9,159		9,584		
Contract assets	\$	10,021	\$	12,819	\$ (2,798)	(22)%
Deferred revenue	\$	8,335	\$	8,819		
Billings in excess of costs and profits recognized		3,210		1,881		
Contract liabilities	\$	11,545	\$	10,700	\$ 845	8 %

During the year ended December 31, 2018, our contract assets decreased by \$2.8 million primarily due to the timing of billings in our Production Equipment product line and our contract liabilities increased by \$0.8 million primarily due to a down payment received for a customer order in our subsea product line.

During the year ended December 31, 2018, we recognized revenue of \$7.7 million that was included in the contract liability balance at the beginning of the period.

During the year ended December 31, 2018, our Subsea Technologies product line received an order to supply a submarine rescue vehicle and related equipment which we expect to deliver in 2020. We use the cost-to-cost method to measure progress on this contract to recognize revenue over time. Other than this contract, all of our other contracts are less than one year in duration. As such, we have elected to apply the practical expedient which allows an entity to exclude disclosures about its remaining performance obligations if the performance obligation is part of a contract that has an original expected duration of one year or less.

4. Acquisitions & Dispositions

2018 Acquisition of Houston Global Heat Transfer LLC

On October 5, 2018, we acquired 100% of the stock of Houston Global Heat Transfer LLC ("GHT") for total aggregate consideration of \$57.3 million, net of cash acquired. The aggregate consideration includes the estimated fair value of certain contingent cash payments due to the former owners of GHT if certain conditions are met in 2019 and 2020. Based in Houston, Texas, GHT designs, engineers, and manufactures premium industrial heat exchanger and cooling systems used primarily on hydraulic fracturing equipment. GHT's flagship product, the Jumbotron, is an innovative cube-style radiator that substantially reduces customer maintenance expense. This acquisition is included in the Completions segment.

The following table summarizes the fair values of the assets acquired and liabilities assumed at the date of the acquisition (in thousands):

Current assets, net of cash acquired	\$ 18,655
Non-current assets	238
Property and equipment	2,408
Intangible assets (primarily customer relationships)	30,400
Tax-deductible goodwill	20,559
Current liabilities	(12,633)
Long-term liabilities	\$ (2,355)
Net assets acquired, net of cash acquired	\$ 57,272

As the value of certain assets and liabilities are preliminary in nature, they are subject to adjustment as additional information is obtained about the facts and circumstances that existed at the acquisition date, including any post-closing purchase price adjustments. When the valuation is final, any changes to the preliminary valuation of acquired assets and liabilities could result in adjustments to identified intangibles and goodwill.

Revenue and net income for this acquisition were not significant for the year ended December 31, 2018. Pro forma results of operations for this acquisition have not been presented because the effects were not material to the consolidated financial statements.

2018 Acquisition of ESP Completion Technologies LLC

On July 2, 2018, we acquired certain assets of ESP Completion Technologies LLC ("ESPCT"), a subsidiary of C&J Energy Services, for cash consideration of \$8.0 million. ESPCT consists of a portfolio of early stage technologies that maximize the run life of artificial lift systems, primarily electric submersible pumps. This acquisition is included in the Drilling & Downhole segment. The fair values of the assets acquired and liabilities assumed as well as the pro forma results of operations for this acquisition have not been presented because they are not material to the consolidated financial statements.

2018 Disposition of Forum Subsea Rentals

On January 3, 2018, we contributed our subsea rentals business to Ashtead Technology to create a leading independent provider of subsea survey and equipment rental services. In exchange, we received a 40% interest in the combined business ("Ashtead"), a cash payment of £2.7 million British Pounds and a note receivable from Ashtead of £3.0 million British Pounds. Our 40% interest in Ashtead is accounted for as an equity method investment and reported as "*Investment in unconsolidated subsidiary*" in our consolidated balance sheets. In the first quarter of 2018, we recognized a gain of \$33.5 million as a result of the deconsolidation of our Forum Subsea Rentals business, which is classified as "*Gain on contribution of subsea rentals business*" in the consolidated statements of comprehensive loss. This gain is equal to the sum of the consideration received, which includes the fair value of our 40% interest in Ashtead, £2.7 million British Pounds in cash, and the £3.0 million British Pounds note receivable from Ashtead, less the \$18.1 million carrying value of the Forum subsea rentals assets at the time of closing. The fair value of our 40% interest in Ashtead on the present value of estimated future cash flows of the combined entity as of January 3, 2018. The difference between the fair value of our 40% interest in Ashtead of \$43.8 million and the book value of the underlying net assets resulted in a basis difference, which was allocated to fixed assets, intangible assets will be amortized through equity earnings (loss) over the estimated life of the respective assets.

Pro forma results of operations for this transaction have not been presented because the effects were not material to the consolidated financial statements.

2017 Acquisitions of Global Tubing

On October 2, 2017, we acquired all of the remaining ownership interests of Global Tubing, LLC ("Global Tubing") from our joint venture partner and management for total consideration of approximately \$290.3 million. We originally invested in Global Tubing with a joint venture partner in 2013. Prior to acquiring the remaining ownership interest in Global Tubing, we reported this investment using the equity method of accounting. The financial results for Global Tubing are reported in the Completions segment. Located in Dayton, Texas, Global Tubing provides coiled tubing, coiled line pipe

and related services to customers worldwide. We believe that this strategic acquisition will further enhance our focus and strategy of expansion in the North American completions market.

The acquisition of Global Tubing contributed revenues of \$35.5 million and net income of \$3.8 million to our consolidated statement of comprehensive loss from the time of acquisition to December 31, 2017. The following unaudited pro forma summary presents consolidated information as if the Global Tubing acquisition had occurred on January 1, 2016:

	P	ro Forma Year E	nded	December 31,
		2017		
Net sales	\$	901,856	\$	659,108
Net loss attributable to common stockholders		(125,204)		(101,173)

The pro forma consolidated results of operations amounts have been calculated after applying our accounting policies, and include the following adjustments:

- An increase in depreciation and amortization expense resulting from the fair value adjustments of property, plant and equipment and intangible assets recognized as part of the Global Tubing Acquisition;
- Removal of earnings from equity investment;
- In 2017, we incurred \$4.5 million of acquisition-related costs in connection with this transaction. These expenses are included in transaction expenses on our consolidated statements of comprehensive income (loss) for the year ended December 31, 2017 and are reflected in pro forma earnings for the year ended December 31, 2016 in the table above;
- An increase in stock based compensation costs as a result of the full vesting of pre-acquisition management incentive units and granting of additional restricted stock units to Global Tubing management;
- Adjusted interest expense to remove the historical interest expense from Global Tubing's historical debt and include interest expense from the amount borrowed on our Credit Facility to finance the acquisition; and
- As a result of acquiring the remaining equity interest of Global Tubing, the Company's previously held equity interest was remeasured to fair value, resulting in a gain of approximately \$120.4 million. This gain has been recognized in the consolidated statement of comprehensive loss for the year ended December 31, 2017 and is excluded from the pro forma results above; and
- Estimated tax benefits of approximately \$45 million and \$12 million in 2017 and 2016, respectively, to tax-effect the aforementioned pro forma adjustments using an estimated U.S. federal income tax rate of 35%.

The pro forma amounts do not include any potential synergies, cost savings or other expected benefits of the acquisition, and are presented for illustrative purposes only and are not necessarily indicative of results that would have been achieved if the acquisition had occurred as of January 1, 2016 or of future operating performance.

The following table summarizes the consideration transferred to acquire the remaining ownership interests of Global Tubing (in thousands other than stock price and shares issued):

	C	Purchase onsideration
Forum Energy Technologies' closing stock price on October 2, 2017	\$	15.10
Multiplied by number of shares issued for acquisition		11,488,208
Common shares	\$	173,472
Cash		31,764
Repayment of Global Tubing debt at acquisition		85,084
Total Consideration paid for the acquisition	\$	290,320



The following table summarizes the fair values of the assets acquired and liabilities assumed at the date of the acquisition (in thousands):

Accounts Receivable	\$ 28,044
Inventory	40,005
Other current assets	3,141
Property and equipment	51,585
Intangible assets (primarily developed technologies and customer relationships)	228,190
Tax-deductible goodwill	69,423
Non-tax deductible goodwill	64,491
Current liabilities	(16,005)
Long term liabilities	\$ (54)
Total net assets	\$ 468,820
Fair value of equity method investment previously held	(178,500)
Net assets acquired	\$ 290,320

The goodwill is attributable to the workforce of the acquired business and synergies expected to arise following the acquisition of the remaining ownership interests of Global Tubing. The goodwill associated with the previously owned equity interests is not deductible for tax purposes. All of the goodwill was assigned to the Company's Completions segment.

2017 Acquisition of Multilift

On July 3, 2017, the Company acquired Multilift Welltec, LLC and Multilift Wellbore Technology Limited (collectively, "Multilift") for approximately \$39.2 million in cash consideration. These acquisitions are included in the Drilling & Downhole segment. Based in Houston, Texas, Multilift manufactures the patented SandGuard[™] and the Cyclone[™] completion tools. This acquisition increases our product offering related to artificial lift for our completions customers. Through this acquisition, we intend to utilize our distribution system to increase Multilift's sales with additional customers and through geographic expansion. Pro forma results of operations for this acquisition have not been presented because the effects were not material to the consolidated financial statements. The following table summarizes the fair values of the assets acquired and liabilities assumed at the date of the acquisition (in thousands):

Current assets, net of cash acquired	\$ 3,763
Property and equipment	96
Intangible assets (primarily developed technologies and customer relationships)	17,090
Tax-deductible goodwill	16,472
Non-tax deductible goodwill	3,099
Current liabilities	(1,329)
Net assets acquired	\$ 39,191

2017 Acquisition of Cooper Valves

On January 9, 2017, the Company acquired substantially all of the assets of Cooper Valves, LLC as well as 100% of the general partnership interests of Innovative Valve Components (collectively, "Cooper") for total aggregate consideration of \$14.0 million, after settlement of working capital adjustments. The aggregate consideration includes the issuance of stock valued at \$4.5 million and certain contingent stock issuances. These acquisitions are included in the Production segment. The acquired Cooper brands include the Accuseal[®] metal seated ball valves engineered to meet Class VI shut off standards for use in severe service applications, as well as a full line of Cooper Alloy[™] cast and forged gate, globe, and check valves. Innovative Valve Components, in partnership with Cooper Valves, commercialized critical service valves and components for the power generation, mining and oil and natural gas industries. The fair values of the assets acquired and liabilities assumed and pro forma results of operations have not been presented because they are not material to the consolidated financial statements.

5. Inventories

The Company's significant components of inventory at December 31, 2018 and 2017 were as follows (in thousands):

	Dec	ember 31, 2018	December 31, 2017		
Raw materials and parts	\$	\$ 212,526		160,093	
Work in process		39,494		51,941	
Finished goods		302,590		305,461	
Gross inventories		554,610		517,495	
Inventory reserve		(75,587)		(74,318)	
Inventories	\$	479,023	\$	443,177	

The change in the amounts of the inventory reserve during the three year period ended December 31, 2018 is as follows (in thousands):

Period ended	Bala	nce at beginning of period	Char	ged to expense	Dee	ductions or other	B	Balance at end of period
December 31, 2016	\$	77,888	\$	25,537	\$	(35,073)	\$	68,352
December 31, 2017		68,352		14,620		(8,654)	\$	74,318
December 31, 2018		74,318		36,606		(35,337)	\$	75,587

6. Property and Equipment

Property and equipment consists of the following (in thousands):

	Estimated useful		Decen	nber 31,	
	lives	2018			2017
Land		\$	9,755	\$	12,408
Buildings and leasehold improvements	5-30		103,761		90,909
Computer equipment	3-5		54,721		42,074
Machinery & equipment	5-10		162,110		169,203
Furniture & fixtures	3-10		6,631		6,338
Vehicles	3-5		6,160		8,048
Construction in progress			9,155		14,589
			352,293		343,569
Less: accumulated depreciation			(180,717)		(160,787)
Property & equipment, net			171,576		182,782
Rental equipment	3-10		9,535		70,679
Less: accumulated depreciation			(3,753)		(56,180)
Rental equipment, net			5,782		14,499
Total property & equipment, net		\$	177,358	\$	197,281

Depreciation expense was \$33.1 million, \$34.4 million and \$35.6 million for the years ended December 31, 2018, 2017 and 2016, respectively.

7. Goodwill and Intangible Assets

Goodwill

The changes in the carrying amount of goodwill were as follows (in thousands):

	Drillin	g & Downhole	Completions	Production	Total
Goodwill balance at December 31, 2016	\$	529,901 \$	105,198 \$	17,644 \$	652,743
Acquisitions, net of dispositions		19,571	133,914	1,595	155,080
Impairment		(68,004)	—	—	(68,004)
Impact of non-U.S. local currency translation		13,515	1,704	207	15,426
Goodwill balance at December 31, 2017		494,983	240,816	19,446	755,245
Acquisitions, net of dispositions		1,753	20,559	_	22,312
Impairment		(298,789)	—	_	(298,789)
Impact of non-U.S. local currency translation		(6,796)	(2,095)	(230) \$	(9,121)
Goodwill balance at December 31, 2018	\$	191,151 \$	259,280 \$	19,216 \$	469,647

We perform our annual impairment tests of goodwill as of October 1 or when there is an indication an impairment may have occurred. Relevant events and circumstances which could have a negative impact on goodwill include: macroeconomic conditions; industry and market conditions, such as commodity prices; operating cost factors; overall financial performance; the impact of dispositions and acquisitions; and other entity-specific events. Declines in commodity prices or a sustained decrease in valuation of the Company's common stock could indicate a reduction in the estimate of reporting unit fair value which, in turn, could lead to an impairment of reporting unit goodwill.

The fair values used in the impairment analysis were determined using the net present value of the expected future cash flows for each reporting unit. We determine the fair value of each reporting unit using a discounted cash flow analysis, which requires significant assumptions and estimates about the future operations of each reporting unit. The assumptions about future cash flows and growth rates are based on our current budget, strategic plans and management's estimates for future activity levels. Forecasted cash flows in future periods were estimated using a terminal value calculation, which considered long-term earnings growth rates. The discount rate we used could change substantially in future periods if the cost of debt or equity were to significantly increase or decrease, or if we were to choose different comparable companies in determining the appropriate discount rate for our reporting units.

As of October 1, 2018, our annual testing date, we completed the annual evaluation of goodwill related to all of our reporting units. We determined that the carrying value of our Drilling reporting unit exceeded its estimated fair value. As a result, we recorded a non-cash impairment charge of \$245.4 million to write-off the goodwill in our Drilling reporting unit. Additionally, during the fourth quarter 2018, there was a significant decline in oil prices, lowered industry expectations for U.S. drilling and completions activities and a substantial decline in the quoted market prices of our common stock, which led us to evaluate all of our reporting units for a triggering event as of December 31, 2018. Upon evaluation, we considered these developments to be a triggering event for our Downhole reporting unit that required us to update our goodwill impairment evaluation as of December 31, 2018 based on our current forecast and expectations for market conditions. As a result, we determined that the carrying value of our Downhole reporting unit. These charges are included in "Goodwill and intangible asset impairments" in the consolidated statements of comprehensive loss. Following these impairment charges, there is zero and \$191.1 million of remaining goodwill for our Drilling and Downhole reporting units, respectively. In completing our evaluation, we concluded that the remaining reporting units with a goodwill balance were not impaired.

In the second quarter of 2017, there was a decline in oil prices and a developing consensus view that production from lower cost oil basins would be sufficient to meet anticipated demand for a longer period, delaying the need for production from higher cost basins. With this indication of further delays in the recovery of the offshore market, we performed an impairment test and determined that the carrying value of the goodwill in our Subsea reporting unit was impaired. We recorded an impairment charge of \$68.0 million in the second quarter of 2017. Following the impairment charge, there is no remaining goodwill for our Subsea reporting unit.

There was no goodwill impairment recorded during the year ended December 31, 2016.

Accumulated impairment losses on goodwill were \$535.6 million, \$236.8 million and \$168.8 million as of December 31, 2018, 2017, and 2016, respectively.

There are significant inherent uncertainties and management judgment in estimating the fair value of each reporting unit. While we believe we have made reasonable estimates and assumptions to estimate the fair value of our reporting units, it is possible that a material change could occur. If actual results are not consistent with our current estimates and assumptions, or if changes in macroeconomic conditions outside the control of management change such that it results in a significant negative impact to our estimated fair values, the fair value of our reporting units may decrease below their net carrying value, which could result in a material impairment of our goodwill. Based on our goodwill impairment evaluations in the fourth quarter of 2018, the estimated fair values of our Downhole, Stimulation & Intervention and Coiled Tubing reporting units were each less than 30% above their respective carrying values.

Intangible assets

At December 31, 2018 and 2017, intangible assets consisted of the following, respectively (in thousands):

	December 31, 2018						
	Gross carrying amount		Accumulated amortization		Net intangibles	Amortization period (in years)	
Customer relationships	\$ 337,546	\$	(110,228)	\$	227,318	4 - 15	
Patents and technology	104,394		(17,148)		87,246	5 - 17	
Non-compete agreements	6,245		(5,600)		645	3 - 6	
Trade names	47,493		(18,107)		29,386	10 - 15	
Distributor relationships	22,160		(17,602)		4,558	8 - 15	
Trademark	10,319		(424)		9,895	15 - Indefinite	
Intangible Assets Total	\$ 528,157	\$	(169,109)	\$	359,048		

		December 31, 2017						
	Gre	oss carrying amount		Accumulated amortization		Net intangibles	Amortization period (in years)	
Customer relationships	\$	428,544	\$	(138,566)	\$	289,978	4 - 15	
Patents and technology		110,910		(16,733)		94,177	5 - 17	
Non-compete agreements		6,625		(6,041)		584	3 - 6	
Trade names		64,359		(22,090)		42,269	10 - 15	
Distributor relationships		22,160		(16,338)		5,822	8 - 15	
Trademark		10,319		(85)		10,234	15 - Indefinite	
Intangible Assets Total	\$	642,917	\$	(199,853)	\$	443,064		

Intangible assets with definite lives are tested for impairment whenever events or changes in circumstances indicate that their carrying amount may not be recoverable. In the fourth quarter of 2018, due to the impairment indicators discussed above, we determined that certain intangible assets in our Downhole reporting unit were impaired. As a result, we recognized \$50.2 million of impairment losses on these intangible assets (primarily customer relationships and trade names) in the fourth quarter of 2018. In the second quarter of 2018, we made the decision to exit specific products within the Subsea and Downhole product lines. As a result, we recognized \$14.5 million of impairment losses on certain intangible assets (primarily customer relationships). In 2017, impairment losses totaling \$1.1 million were recorded on certain intangible assets within the Subsea and Downhole reporting units related to management's decision to abandon specific product lines. There were no intangible asset impairments recorded during the year ended December 31, 2016. Impairment charges are included in "Goodwill and intangible asset impairments" in the consolidated statements of comprehensive loss.

Amortization expense was \$41.4 million, \$30.7 million and \$26.1 million for the years ended December 31, 2018, 2017 and 2016, respectively. The estimated future amortization expense for the next five years is as follows (in thousands):

Year ending December 31,	Amount
2019	\$ 34,591
2020	33,864
2021	32,974
2022	31,196
2023	28,994

8. Debt

Notes payable and lines of credit as of December 31, 2018 and 2017 consisted of the following (in thousands):

	Dee	cember 31, 2018	Dec	ember 31, 2017
6.25% Senior notes due October 2021	\$	400,000	\$	400,000
Unamortized debt premium		1,176		1,583
Debt issuance cost		(3,121)		(4,222)
Senior secured revolving credit facility		119,000		108,446
Other debt		1,656		2,099
Total debt		518,711		507,906
Less: current maturities		(1,167)		(1,156)
Long-term debt	\$	517,544	\$	506,750

Senior Notes Due 2021

In October 2013, we issued \$300.0 million of 6.25% senior unsecured notes due 2021 at par, and in November 2013, we issued an additional \$100.0 million aggregate principal amount of the notes at a price of 103.25% of par, plus accrued interest from October 2, 2013 (the "Senior Notes"). The Senior Notes bear interest at a rate of 6.25% per annum, payable on April 1 and October 1 of each year, and mature on October 1, 2021. Net proceeds from the issuance of approximately \$394.0 million, after deducting initial purchasers' discounts and offering expenses and excluding accrued interest paid by the purchasers, were used for the repayment of the then-outstanding term loan balance and a portion of the Credit Facility balance.

The terms of the Senior Notes are governed by the indenture, dated October 2, 2013 (the "Indenture"), by and among us, the guarantors named therein and Wells Fargo Bank, National Association, as trustee. The Senior Notes are senior unsecured obligations, and are guaranteed on a senior unsecured basis by our subsidiaries that guarantee the Credit Facility and rank junior to, among other indebtedness, the Credit Facility to the extent of the value of the collateral securing the Credit Facility. The Senior Notes contain customary covenants including some limitations and restrictions on our ability to pay dividends on, purchase or redeem our common stock; redeem or prepay our subordinated debt; make certain investments; incur or guarantee additional indebtedness or issue certain types of equity securities; create certain liens, sell assets, including equity interests in our restricted subsidiaries; restrict dividends or other payments of our restricted subsidiaries; consolidate, merge or transfer all or substantially all of our assets; engage in transactions with affiliates; and create unrestricted subsidiaries. Many of these restrictions will terminate if the Senior Notes become rated investment grade. The Indenture also contains customary events of default, including nonpayment, breach of covenants in the Indenture, payment defaults or acceleration of other indebtedness, failure to pay certain judgments and certain events of bankruptcy and insolvency. We are required to offer to repurchase the Senior Notes in connection with specified change in control events or with excess proceeds of asset sales not applied for permitted purposes.

We may redeem the Senior Notes due 2021:

- at a redemption price of 101.563% of their principal amount plus accrued and unpaid interest and additional interest, if any, for the twelve-month period beginning October 1, 2018; and then
- at a redemption price of 100.000% of their principal amount plus accrued interest and unpaid interest and additional interest, if any, beginning on October 1, 2019.



Credit Facility

On October 30, 2017, we amended and restated our Credit Facility to, among other things, increase revolving credit commitments from \$140.0 million to \$300.0 million (with a sublimit of up to \$25.0 million available for the issuance of letters of credit for the account of the Company and certain of our domestic subsidiaries) (the "U.S. Line"), of which up to \$30.0 million is available to certain of our Canadian subsidiaries for loans in U.S. or Canadian dollars (with a sublimit of up to \$3.0 million available for the issuance of letters of credit for the account of our Canadian subsidiaries) (the "Canadian Line"). Lender commitments under the Credit Facility, subject to certain limitations, may be increased by an additional \$100.0 million. The Credit Facility matures in July 2021, but if our outstanding Notes due October 2021 are refinanced or replaced with indebtedness maturing in or after February 2023, the final maturity of the Credit Facility will automatically extend to October 2022.

Availability under the Credit Facility is subject to a borrowing base calculated by reference to eligible accounts receivable in the U.S., Canada and certain other jurisdictions (subject to a cap) and eligible inventory in the U.S. and Canada. Our borrowing capacity under the Credit Facility could be reduced or eliminated, depending on future fluctuations in our balances of receivables and inventory. As of December 31, 2018, our total borrowing base was \$299.4 million, of which \$119.0 million was drawn and \$13.1 million was used for security of outstanding letters of credit, resulting in remaining availability of \$167.3 million.

Borrowings under the U.S. Line bear interest at a rate equal to, at our option, either (a) the LIBOR rate or (b) a base rate determined by reference to the highest of (i) the rate of interest per annum determined from time to time by Wells Fargo as its prime rate in effect at its principal office in San Francisco, (ii) the federal funds rate plus 0.50% per annum and (iii) the one-month adjusted LIBOR plus 1.00% per annum, in each case plus an applicable margin. Borrowings under the Canadian Line bear interest at a rate equal to, at Forum Canada's option, either (a) the CDOR rate or (b) a base rate determined by reference to the highest of (i) the prime rate for Canadian dollar commercial loans made in Canada as reported from time to time by Thomson Reuters and (ii) the CDOR rate plus 1.00%, in each case plus an applicable margin. The applicable margin for LIBOR and CDOR loans will initially range from 1.75% to 2.25%, depending upon average excess availability under the 2017 Credit Facility. After the first quarter ending on or after March 31, 2018 in which our total net leverage ratio is less than or equal to 4.00:1.00, the applicable margin for LIBOR and CDOR loans will range from 1.50% to 2.00%, depending upon average excess availability under the Credit Facility. The weighted average interest rate under the Credit Facility was approximately 4.08% during the year ended December 31, 2018.

The Credit Facility also provides for a commitment fee in the amount of (a) 0.375% per annum on the unused portion of commitments if average usage of the Credit Facility is greater than 50% and (b) 0.500% per annum on the unused portion of commitments if average usage of the 2017 Credit Facility is less than or equal to 50%. After the first quarter ending on or after March 31, 2018 in which our total net leverage ratio is less than or equal to 4.00:1.00, the commitment fees will range from 0.25% to 0.375%, depending upon average usage of the Credit Facility.

If excess availability under the Credit Facility falls below the greater of 10.0% of the borrowing base and \$20.0 million, we will be required to maintain a fixed charge coverage ratio of at least 1.00:1.00 as of the end of each fiscal quarter until excess availability under the Credit Facility exceeds such thresholds for at least 60 consecutive days.

Other debt

Other debt consists primarily of various capital leases of equipment.

Deferred loan costs

The Company has incurred loan costs that have been capitalized and are amortized to interest expense over the term of the Senior Notes and the Credit Facility. As a result, approximately \$1.9 million, \$1.7 million and \$1.9 million were amortized to interest expense for the years ended December 31, 2018, 2017 and 2016, respectively. On February 25, 2016 and December 12, 2016, the Company amended its Credit Facility which reduced lender commitments from \$600.0 million to \$140.0 million. In connection with these amendments, the Company wrote off \$3.0 million of deferred financing costs related to the Credit Facility in 2016. In October 2017, the Company further amended and restated its existing Credit Facility which increased lender commitments to \$300.0 million and recorded an additional \$2.4 million to deferred financing costs.

Future principal payments under long-term debt for each of the years ending December 31 are as follows (in thousands):

2019	\$ 1,167
2020	489
2021	519,000
2022	_
2023	—
Thereafter	_
Total future payment	\$ 520,656
Add: Unamortized debt premium	1,176
Less: Debt issuance cost	(3,121)
Total debt	\$ 518,711

9. Income Taxes

The components of loss before income taxes for the years ended December 31, 2018, 2017 and 2016 are as follows (in thousands):

	2018			2017	2016		
U.S.	\$	(285,141)	\$	(3,015)	\$	(155,058)	
Non-U.S.		(104,613)		(52,264)		17,059	
Loss before income taxes	\$	(389,754)	\$	(55,279)	\$	(137,999)	

The components of income tax expense (benefit) for the years ended December 31, 2018, 2017 and 2016 are as follows (in thousands):

2018	2017		2016
\$ (6,932)	\$ (1,42	6) \$	(38,589)
4,810	5,39	8	6,956
 (2,122)	3,97	2	(31,633)
(21,467)	6,41	5	(18,290)
7,915	(6,26	6)	(6,128)
(13,552)	14	9	(24,418)
\$ (15,674)	\$ 4,12	1 \$	(56,051)
	\$ (6,932) 4,810 (2,122) (21,467) 7,915 (13,552)	$\begin{array}{c ccccc} & & & & & & & & & & & & & & & & &$	\$ (6,932) \$ (1,426) \$ 4,810 5,398 (2,122) 3,972 (21,467) 6,415 (21,467) 6,415 (6,266) (13,552) 149

The reconciliation between the actual provision for income taxes from continuing operations and that computed by applying the U.S. statutory rate to income before income taxes and noncontrolling interests are outlined below (in thousands):

	2018		2017		2016	
Income tax expense at the statutory rate	\$ (81,849)	(21.0)%	\$ (19,348)	(35.0)%	\$ (48,300)	(35.0)%
State taxes, net of federal tax benefit	(2,564)	(0.7)%	(294)	(0.5)%	(1,425)	(1.0)%
Non-U.S. operations	(10,166)	(2.6)%	6,337	11.5 %	(5,791)	(4.2)%
Domestic incentives	(286)	(0.1)%	(254)	(0.5)%	(170)	(0.1)%
Prior year federal, non-U.S. and state tax	(2,880)	(0.7)%	(1,283)	(2.3)%	(777)	(0.6)%
Nondeductible expenses	502	0.1 %	644	1.2 %	345	0.3 %
Goodwill impairment	46,051	11.8 %	14,731	26.6 %	_	— %
Global Tubing acquisition	_	—%	(9,160)	(16.6)%	_	— %
U.S. tax reform	(15,604)	(4.0)%	10,138	18.3 %	—	— %
Valuation allowance	50,005	12.8 %	4,523	8.2 %	_	— %
Other	1,117	0.4 %	(1,913)	(3.4)%	67	— %
Income tax expense (benefit)	\$ (15,674)	(4.0)%	\$ 4,121	7.5 %	\$ (56,051)	(40.6)%

Our effective tax rate was (4.0)%, 7.5%, and (40.6)% for the years ended December 31, 2018, 2017 and 2016, respectively. For the year ended December 31, 2018, we recognized the following significant items impacting our effective tax rate:

\$15.6 million of tax benefit associated with U.S. tax reform, as described below,

- \$46.1 million of tax expense associated with the impairment of non-tax deductible goodwill for our Drilling and Downhole reporting units, and
- \$50.0 million of tax expense consisting of a full valuation allowance of \$18.4 million against our deferred tax assets in the U.K., Germany and Singapore and a partial valuation allowance of \$31.6 million against our deferred tax assets in the U.S. as further described below under the primary components of deferred taxes.

On December 22, 2017, the U.S. enacted the Tax Cuts and Jobs Act of 2017, a comprehensive U.S. tax reform package that, effective January 1, 2018, among other things, lowered the corporate income tax rate from 35% to 21% and moved the country towards a territorial tax system with a one-time mandatory tax on previously deferred earnings of non-U.S. subsidiaries. The effects of U.S. tax reform on us include two major categories: (i) recognition of liabilities for taxes on mandatory deemed repatriation and (ii) re-measurement of deferred taxes. In 2017, we recorded provisional amounts as an estimate of federal and state tax related to the effects of U.S. tax reform including the recognition of liabilities for taxes on mandatory deemed repatriation of \$27.7 million and a \$17.6 million tax benefit for the remeasurement of deferred taxes based on the new 21% U.S. corporate tax rate, resulting in a net \$10.1 million provisional net tax charge for the year.

During 2018, we completed our analysis of the impact of U.S. tax reform based on further guidance provided on the new tax law by the U.S. Treasury Department and Internal Revenue Service. We finalized our accounting for the effects of U.S. tax reform during 2018 based on the additional guidance issued and recognized an income tax benefit of \$15.6 million resulting in an overall net tax benefit related to U.S. tax reform of \$5.5 million.

The primary components of deferred taxes include (in thousands):

	2018	2017
Deferred tax assets		
Reserves and accruals	\$ 7,259	\$ 5,932
Inventory	18,694	20,836
Stock awards	5,637	6,235
Net operating loss and other tax carryforwards	66,098	31,164
Other	549	1,419
Gross deferred tax assets	 98,237	 65,586
Valuation allowance	 (54,441)	 (4,523)
Total deferred tax assets	43,796	 61,063
Deferred tax liabilities		
Property and equipment	(9,565)	(12,172)
Goodwill and intangible assets	(42,502)	(76,454)
Investment in unconsolidated subsidiary	(5,402)	
Prepaid expenses and other	(392)	(325)
Total deferred tax liabilities	 (57,861)	 (88,951)
Net deferred tax liabilities	\$ (14,065)	\$ (27,888)

Goodwill from certain acquisitions is tax deductible due to the acquisition structure as an asset purchase or due to tax elections made by the Company and the respective sellers at the time of acquisition.

At December 31, 2018, we had \$193.9 million of U.S. net operating loss carryforwards and \$6.2 million of state net operating losses. Of these losses, \$151.7 million will expire no later than 2037 if they are not utilized prior to that date. The remaining \$48.4 million will not expire. We also had \$113.5 million of non-U.S. net operating loss carryforwards with indefinite expiration dates. The ultimate realization of income tax benefit for these net operating loss carryforwards depends on our ability to generate sufficient taxable income in the respective taxing jurisdictions. Where we have unrecognized tax benefits in jurisdictions with existing net operating losses, we utilize the unrecognized tax benefits as a source of income to offset such losses. We no longer anticipate being able to fully utilize all of the losses prior to their expiration in the following jurisdictions: the U.S, the U.K, Germany and Singapore. See the discussion below regarding the valuation allowances recognized related to the deferred tax assets in these jurisdictions.

We have deferred tax assets related to net operating loss and other tax carryforwards in the U.S., and in certain states and foreign jurisdictions. We recognize deferred tax assets to the extent that we believe these assets are more likely than not to be realized.

During the fourth quarter of 2018, we recognized \$50.0 million of tax expense related to the increase in our valuation allowance provided against our deferred tax assets. We increased our valuation allowance related to our U.K. deferred tax assets by \$3.6 million as it had been previously determined in 2017 that the U.K. deferred tax assets were not realizable. In addition, we recognized \$31.6 million of tax expense for a partial valuation allowance related to our deferred tax assets in the U.S. and \$14.8 million of tax expense for a full valuation allowance related to our deferred tax assets in Germany and Singapore, writing down our deferred tax assets in these jurisdictions to what is more likely than not realizable. In making such a determination for these jurisdictions, we considered all available positive and negative evidence, including our recent history of pretax losses over the prior three year period, the goodwill and intangible asset impairments for our Drilling and Downhole reporting units, the future reversals of existing taxable temporary differences, the projected future taxable income or loss, including the effect of U.S. tax reform, and tax-planning.

Taxes are provided as necessary with respect to non-U.S. earnings that are not permanently reinvested. For all other non-U.S. earnings, no U.S. taxes are provided because such earnings are intended to be reinvested indefinitely to finance non-U.S. activities. The determination of the amount of the unrecognized deferred tax liability for temporary differences related to investments in non-U.S. subsidiaries is not practicable.

We file income tax returns in the U.S. as well as in various states and non-U.S. jurisdictions. With few exceptions, we are no longer subject to income tax examination by tax authorities in these jurisdictions prior to 2012.

We account for uncertain tax positions in accordance with guidance in FASB ASC 740, which prescribes the minimum recognition threshold a tax position taken or expected to be taken in a tax return is required to meet before being recognized in the financial statements. A reconciliation of the beginning and ending amount of uncertain tax positions is as follows (in thousands):

Balance at January 1, 2018	\$ 14,768
Additional based on tax positions related to current year	1,485
Lapse of statute of limitations	(2,999)
Balance at December 31, 2018	13,254

The total amount of unrecognized tax benefits at December 31, 2018 was \$13.3 million, of which it is reasonably possible that \$2.6 million could be settled during the next twelve-month period as a result of the conclusion of various tax audits or due to the expiration of the applicable statute of limitations. Substantially all of the unrecognized tax benefits at December 31, 2018 would impact our future effective income tax rate, if recognized.

We recognize interest and penalties related to uncertain tax positions within the provision for income taxes in the consolidated statements of loss. As of December 31, 2018 and 2017, we had accrued approximately \$0.3 million and \$0.6 million in interest and penalties, respectively. During the years ended December 31, 2018 and 2017, we recognized no material change in the interest and penalties related to uncertain tax positions.

10. Fair Value Measurements

At December 31, 2018 and 2017, the Company had \$119.0 million and \$108.4 million, respectively, of debt outstanding under the Credit Facility which incurs interest at a variable interest rate and therefore, the carrying amount approximates fair value. The fair value of the debt is classified as a Level 2 measurement because interest rates charged are similar to other financial instruments with similar terms and maturities.

The fair value of the Company's Senior Notes is estimated using Level 2 inputs in the fair value hierarchy and is based on quoted prices for those or similar instruments. At December 31, 2018, the fair value and the carrying value of the Company's unsecured Senior Notes approximated \$362.0 million and \$398.1 million, respectively. At December 31, 2017, the fair value and the carrying value of the Company's unsecured Senior Notes unsecured Senior Notes approximated \$402.0 million and \$397.4 million, respectively.

There were no other outstanding financial instruments as of December 31, 2018 and 2017 that required measuring the amounts at fair value on a recurring basis. The Company did not change its valuation techniques associated with recurring fair value measurements from prior periods and there were no transfers between levels of the fair value hierarchy during the year ended December 31, 2018.

11. Commitments and Contingencies

Litigation

In the ordinary course of business, the Company is, and in the future, could be involved in various pending or threatened legal actions, some of which may or may not be covered by insurance. Management has reviewed such pending judicial and legal proceedings, the reasonably anticipated costs and expenses in connection with such proceedings, and the availability and limits of insurance coverage, and has established reserves that are believed to be appropriate in light of those outcomes that are believed to be probable and can be estimated. The reserves accrued at December 31, 2018 and 2017 are immaterial. In the opinion of management, the Company's ultimate liability, if any, with respect to these actions is not expected to have a material adverse effect on the Company's financial position, results of operations or cash flows.

Asbestos litigation

One of our subsidiaries has been named as one of many defendants in a number of product liability claims for alleged exposure to asbestos. These lawsuits are typically filed on behalf of plaintiffs who allege exposure to asbestos, against numerous defendants, often forty or more, who are alleged to have manufactured or distributed products containing asbestos. The injuries alleged by plaintiffs in these cases range from mesothelioma and other cancers to asbestosis.

The earliest claims against our subsidiary were filed in New Jersey in 1998, and our subsidiary currently has active cases in Missouri, New Jersey, New York, and Illinois. These complaints do not typically include requests for a specific amount of damages. Our subsidiary acquired the trademark for the product line in question in 1985. To date, the claims against our subsidiary alleging illnesses due to asbestos have been based on products manufactured by the previous owner prior to 1985 that are alleged to have contained asbestos. Our subsidiary did not utilize asbestos in the production of these products after its purchase of the trademark, as by that date the hazards of asbestos exposure were well known and asbestos had begun to fall into disuse. Our subsidiary has been successful in obtaining dismissals in most lawsuits without any cash contribution. This is because the "successor liability" law in most states does not hold a purchaser in good faith liable for the actions of the seller prior to the acquisition date unless the purchaser contractually assumed the liabilities, which our subsidiary did not. There are exceptions to the successor liability doctrine in many states, so there are no assurances that our subsidiary will not be found liable for the actions of its predecessor. The law in other states on so called "successor liability" may be different or ambiguous in this regard, and could also expose our subsidiary to liability. Our subsidiary could also be found liable should a trier of fact determine that it did use asbestos in its products, notwithstanding our position to the contrary. To date, asbestos claims have not had a material adverse effect on our business, financial condition, results of operations, or cash flow, as our annual out-of-pocket costs over the last five years has been less than \$200,000. There were fewer than 25 new cases filed against our subsidiary in each of last two years, and a significant number of existing cases were dismissed, settled or otherwise disposed of over the last year. We currently have fewer than 150 lawsuits pending against this subsidiary. Our subsidiary has over \$17 million in face amount of insurance per occurrence and over \$23 million of aggregate primary insurance coverage. In addition, our subsidiary has over \$950 million in face amount of excess coverage applicable to the claims. There can be no guarantee that all of this can be collected due to policy terms and conditions and insurer insolvencies in the past or in the future. In January 2011, we entered into an agreement with seven of our primary insurers under which they have agreed to pay 80% of the costs of handling and settling each asbestos claim against the affected subsidiary. The insurers' portion of the settlements is funded by our aggregate primary limits, which are eroded only by settlements and not legal fees. Approximately \$2.0 million in settlements has been paid by insurers to date, with approximately \$40,000 paid over the course of the last two years. Our subsidiary and the subscribing insurers have the right to withdraw from this agreement, but to date, no party has exercised this right or expressed an intent to do so.

Portland Harbor Superfund litigation

In May 2009, one of the Company's subsidiaries (which is presently a dormant company with nominal assets except for rights under insurance policies) was named along with many defendants in a suit filed by the Port of Portland, Oregon seeking reimbursement of costs related to a five-year study of contaminated sediments at the port. In March 2010, the subsidiary also received a notice letter from the Environmental Protection Agency indicating that it had been identified as a potentially responsible party with respect to environmental contamination in the "study area" for the Portland Harbor Superfund Site. Under a 1997 indemnity agreement, the subsidiary is indemnified by a third party with respect to losses relating to environmental contamination. As required under the indemnity agreement, the subsidiary provided notice of these claims, and the indemnitor has assumed responsibility and is providing a defense of the claims. Although the Company believes that it is unlikely that the subsidiary contributed to the contamination at the Portland Harbor Superfund Site, the potential liability of the subsidiary and the ability of the indemnity obligations cannot be quantified at this time.

Operating leases

The Company has operating leases for warehouse, office space, manufacturing facilities and equipment. The leases generally require the Company to pay certain expenses including taxes, insurance, maintenance, and utilities. The minimum future lease commitments under noncancelable leases in effect at December 31, 2018 are as follows:

2019	\$ 17,536
2020	14,826
2021	12,800
2022	11,202
2023	5,701
Thereafter	15,069
	\$ 77,134

Total rent expense was \$18.3 million, \$19.3 million and \$18.6 million under operating leases for the years ended December 31, 2018, 2017 and 2016, respectively.

Letters of credit and guarantees

The Company executes letters of credit in the normal course of business to secure the delivery of product from specific vendors and also to guarantee the Company fulfilling certain performance obligations relating to certain large contracts. At December 31, 2018, the Company had \$13.6 million in letters of credit outstanding.

12. Earnings Per Share

The reconciliation of basic and diluted earnings per share for each period presented was as follows (dollars and shares in thousands, except per share amounts):

	 Year ended December 31,				
	2018		2017		2016
Net loss attributable to common stockholders	\$ (374,080)	\$	(59,400)	\$	(81,978)
Basic - weighted average shares outstanding	108,771		98,689		91,226
Dilutive effect of stock options and restricted stock					_
Diluted - weighted average shares outstanding	 108,771		98,689		91,226
Loss per share					
Basic	\$ (3.44)	\$	(0.60)	\$	(0.90)
Diluted	\$ (3.44)	\$	(0.60)	\$	(0.90)

For all periods presented, we excluded all potentially dilutive restricted shares and stock options in calculating diluted earnings per share as the effect was anti-dilutive due to the net losses incurred for these periods.

13. Stockholders' Equity and Employee Benefit Plans

Shares issued for Acquisition

On January 9, 2017, the Company issued 196,249 shares of common stock to acquire 100% of the general partnership interests of Innovative Valve Components. On October 2, 2017, the Company issued 11.5 million shares of common stock to acquire the remaining membership interests in Global Tubing. Refer to Note 4 Acquisitions & Dispositions for further details on these acquisitions.

Equity offering

In December 2016, the Company offered and sold 4.0 million shares of the Company's common stock and raised \$85.1 million in cash (net of expenses) pursuant to a public equity offering.

Employee benefit plans

We sponsor a 401(k) savings plan for U.S. employees and related savings plans for certain non-U.S. employees. These plans benefit eligible employees by allowing them the opportunity to make contributions up to certain limits. We contribute by matching a percentage of each employee's contributions. In 2016, for certain plans, we temporarily suspended the matching of contributions. Subsequent to the closing of all acquisitions, employees of those acquired entities will generally be eligible to participate in the Company's 401(k) savings plan. We also have the discretion to provide a profit sharing contribution to each participant depending on the Company's performance for the applicable year. The expense under the Company's plan was \$6.2 million, \$5.4 million, and \$1.4 million for the years ended December 31, 2018, 2017 and 2016, respectively.

The Company has an Employee Stock Purchase Plan, which allows eligible employees to purchase shares of the Company's common stock at six-month intervals through periodic payroll deductions at a price per share equal to 85.0% of the lower of the fair market value at the beginning and ending of the six-month intervals.

Stock repurchases

In October 2014, the board of directors approved a program for the repurchase of outstanding shares of the Company's common stock with an aggregate purchase price of up to \$150.0 million. The Company has purchased approximately 4.5 million shares (primarily in 2014) under this program for aggregate consideration of approximately \$100.2 million.

14. Stock Based Compensation

FET stock based compensation plan

In August 2010, the Company created the 2010 Stock Incentive Plan (the "2010 Plan") to allow for employees, directors and consultants of the Company and its subsidiaries to maintain stock ownership in the Company through the award of stock options, restricted stock, restricted stock units or any combination thereof. Under the terms of the 2010 Plan, a total of 18.5 million shares were authorized for awards.

In May 2016, the Company created a new 2016 Stock and Incentive Plan (the "2016 Plan"). Under the terms of the 2016 Plan, the aggregate number of shares that may be issued may not exceed the number of shares reserved but not issued under the 2010 Plan as of May 17, 2016, the effective date of the 2016 plan, a total of 5.7 million shares. No further awards shall be made under the 2010 Plan after such date, and outstanding awards granted under the 2010 Plan shall continue to be outstanding. Approximately 2.8 million shares remained available under the 2016 Plan for future grants as of December 31, 2018.

The total amount of stock based compensation expense recorded was approximately \$19.9 million, \$20.3 million and \$20.5 million for the years ended December 31, 2018, 2017 and 2016, respectively. As of December 31, 2018, the Company expects to record stock based compensation expense of approximately \$27.0 million over a weighted average remaining term of approximately two years. Future grants will result in additional compensation expense.

Stock options

The exercise price of each option is based on the fair market value of the Company's stock at the date of grant. Options generally have a tenyear life and vest annually in equal increments over three or four years. The Company's policy for issuing stock upon a stock option exercise is to issue new shares. Compensation expense is recognized on a straight line basis over the vesting period. The following tables provide additional information related to the options:

2018 Activity	Number of shares (in thousands)	/eighted average exercise price	Remaining weighted average contractual life in years	 insic value n millions)
Beginning balance	5,817	\$ 12.66	4.6	\$ —
Granted	505	\$ 12.00		
Exercised	(35)	\$ 7.11		
Forfeited/expired	(547)	\$ 15.22		
Total outstanding	5,740	\$ 12.39	3.7	\$
Options exercisable	4,850	\$ 12.25	3.0	\$ _

As of December 31, 2018, the share price of the Company was less than the exercise price for all outstanding stock options and, therefore, the intrinsic value for stock options outstanding and exercisable were both zero.

The assumptions used in the Black-Scholes pricing model to estimate the fair value of the options granted in 2018, 2017 and 2016 are as follows:

	2018	2017	2016
Weighted average fair value	\$5.62	\$8.95	\$3.85
Assumptions			
Expected life (in years)	6.25	6.25	6.25
Volatility	44%	43%	40%
Dividend yield	%	%	%
Risk free interest rate	2.74%	2.11%	1.40%

The intrinsic value of the options exercised was \$0.2 million in 2018, \$1.6 million in 2017 and \$1.3 million in 2016. The intrinsic value is the amount by which the fair value of the underlying share exceeds the exercise price of an option.

Restricted stock

Restricted stock generally vests over a three or four year period from the date of grant. The following table provides additional information related to our restricted stock:

2018 Activity	Restricted stock (shares in thousands)
Nonvested at beginning of year	292
Granted	63
Vested	(124)
Forfeited	(36)
Nonvested at the end of year	195

The weighted average grant date fair value of the restricted stock was \$12.00, \$19.00 and \$10.28 per share during the years ended December 31, 2018, 2017 and 2016, respectively. The total fair value of shares vested was \$1.7 million during 2018, \$2.3 million during 2017 and \$3.9 million during 2016.

Restricted stock units

Restricted stock units generally vest over a three or four year period from the date of grant. The following table provides additional information related to our restricted stock units:

2018 Activity	Restricted stock units (shares in thousands)
Nonvested at beginning of year	2,226
Granted	1,507
Vested	(856)
Forfeited	(422)
Nonvested at the end of year	2,455

The weighted average grant date fair value of the restricted stock units was \$10.54, \$17.97 and \$9.74 per share during the years ended December 31, 2018, 2017 and 2016, respectively. The total fair value of units vested was \$14.2 million, \$10.0 million, and \$8.4 million during 2018, 2017 and 2016, respectively.

Performance share awards

During 2018, the Company granted 160,010 performance share awards with service-vesting and market-vesting conditions. These awards may settle between zero and two shares of the Company's common stock for each performance share unit awarded. The number of shares issued pursuant to the performance share awards will be determined based on the total shareholder return of the Company's common stock as compared to a group of peer companies, measured annually over a one-year, two-year, and three-year performance period.

15. Related Party Transactions

The Company has sold and purchased inventory, services and fixed assets to and from various affiliates of certain directors. The dollar amounts related to these related party activities are not significant to the Company's consolidated financial statements.

16. Business Segments

In the first quarter 2019, we changed our reportable segments in order to align with business activity drivers and the manner in which management reviews and evaluates operating performance. Forum now operates in the following three reportable segments: Drilling & Downhole, Completions and Production. This move better aligns with the key phases of the well cycle and provides improved operating efficiencies. Historically, we operated in three reportable segments: Drilling & Subsea, Completions, and Production & Infrastructure. We have moved the Downhole product

line from Completions to Drilling & Subsea to form the new Drilling & Downhole segment. Completions retains the Stimulation & Intervention and Coiled Tubing product lines. Finally, we renamed Production & Infrastructure as the Production segment. Our historical results of operations have been recast to retrospectively reflect these changes in accordance with GAAP.

The Drilling & Downhole segment designs and manufactures products and provides related services to the drilling, well construction and subsea energy construction and services markets as well as other markets such as alternative energy, defense and communications. The Completions segment designs, manufactures and supplies products and provides related services to the completion, stimulation and intervention markets. The Production segment designs, manufactures and supplies products, and provides related equipment and services for production and infrastructure markets.

The Company's reportable segments are strategic units that offer distinct products and services. They are managed separately since each business segment requires different marketing strategies. Operating segments have not been aggregated as part of a reportable segment. The Company evaluates the performance of its reportable segments based on operating income. This segmentation is representative of the manner in which our Chief Operating Decision Maker and our board of directors view the business. We consider the Chief Operating Decision Maker to be the Chief Executive Officer.

The amounts indicated below as "Corporate" relate to costs and assets not allocated to the reportable segments. Summary financial data by segment follows (in thousands):

	Y	ear er	ded December	31,	
	 2018		2017		2016
Revenue:					
Drilling & Downhole	\$ 334,019	\$	310,523	\$	283,010
Completions	373,107		184,182		72,241
Production	361,407		327,287		233,754
Eliminations	(4,314)		(3,372)		(1,370)
Total revenue	\$ 1,064,219	\$	818,620	\$	587,635
Segment operating income (loss):					
Drilling & Downhole	\$ (33,335)	\$	(47,106)	\$	(62,439)
Completions	31,924		8,797		(36,225)
Production	6,022		7,811		655
Corporate	(35,079)		(33,427)		(27,440)
Total segment operating loss	 (30,468)		(63,925)		(125,449)
Goodwill and intangible asset impairments	363,522		69,062		—
Transaction expenses	3,446		6,511		865
Loss (gain) on disposal of assets and other	(438)		2,097		2,638
Operating loss	\$ (396,998)	\$	(141,595)	\$	(128,952)
Depreciation and amortization					
Drilling & Downhole	\$ 31,985	\$	38,463	\$	41,231
Completions	33,943		17,631		13,145
Production	8,407		8,608		6,738
Corporate	173		427		646
Total depreciation and amortization	\$ 74,508	\$	65,129	\$	61,760



A summary of capital expenditures by reportable segment is as follows (in thousands):

	Year ended December 31,									
Capital expenditures	2018			2017		2016				
Drilling & Downhole	\$	8,067	\$	7,093	\$	8,232				
Completions		4,997		4,789		2,099				
Production		4,877		6,855		1,953				
Corporate		6,102		7,972		4,544				
Total capital expenditures	\$	24,043	\$	26,709	\$	16,828				

A summary of consolidated assets by reportable segment is as follows (in thousands):

	Year ended December 31,									
Assets	2018		2017			2016				
Drilling & Downhole	\$	663,414	\$	1,057,378	\$	1,145,426				
Completions		872,731		790,255		317,016				
Production		243,354		251,685		175,940				
Corporate		50,153		95,910		196,810				
Total assets	\$	1,829,652	\$	2,195,228	\$	1,835,192				

Corporate assets primarily include deferred tax assets and deferred loan costs.

A summary of long-lived assets by country is as follows (in thousands):

	Year ended December 31,										
Long-lived assets:		2018		2017		2016					
United States	\$	868,295	\$	1,087,381	\$	809,545					
Europe & Africa		100,451		213,008		184,768					
Canada		87,221		88,280		79,403					
Asia-Pacific		984		7,984		7,855					
Middle East		6,049		7,362		3,175					
Latin America		635		832		730					
Total long-lived assets	\$	1,063,635	\$	1,404,847	\$	1,085,476					

The following table presents our revenues disaggregated by geography based on shipping destination (in thousands):

	Year ended December 31,												
	 2018			2017		2016							
Revenue:	 \$	%		\$	%		\$	%					
United States	\$ 811,724	76.3%	\$	621,445	76.0%	\$	361,941	61.7%					
Canada	68,635	6.4%		60,898	7.4%		42,520	7.2%					
Europe & Africa	57,632	5.4%		61,134	7.5%		77,847	13.2%					
Middle East	54,541	5.1%		25,634	3.1%		25,975	4.4%					
Asia-Pacific	46,503	4.4%		28,694	3.5%		51,880	8.8%					
Latin America	25,184	2.4%		20,815	2.5%		27,472	4.7%					
Total Revenue	\$ 1,064,219	100.0%	\$	818,620	100.0%	\$	587,635	100.0%					

The following table presents our revenues disaggregated by product line (in thousands):

	Year ended December 31,												
		2018			2017		2016						
Revenue:		\$	%		\$	%		\$	%				
Drilling Technologies	\$	178,260	16.6 %	\$	168,816	20.6 %	\$	135,051	23.3 %				
Downhole Technologies		104,974	9.9 %		76,010	9.3 %		59,545	10.1 %				
Subsea Technologies		50,785	4.8 %		65,697	8.0 %		88,414	15.0 %				
Stimulation and Intervention		228,721	21.5 %		148,666	18.2 %		72,241	12.3 %				
Coiled Tubing		144,386	13.6 %		35,516	4.3 %			— %				
Production Equipment		141,169	13.3 %		124,323	15.2 %		77,166	13.1 %				
Valve Solutions		220,238	20.7 %		202,964	24.8 %		156,588	26.6 %				
Eliminations		(4,314)	(0.4)%		(3,372)	(0.4)%		(1,370)	(0.4)%				
Total revenue	\$	1,064,219	100.0 %	\$	818,620	100.0 %	\$	587,635	100.0 %				

17. Condensed Consolidating Financial Statements

The Senior Notes are guaranteed by our domestic subsidiaries which are 100% owned, directly or indirectly, by the Company. The guarantees are full and unconditional, joint and several and on an unsecured basis.

Condensed consolidating statements of comprehensive loss

				Year	enc	ded December 3	1, 20	18		
	FET	(Parent)		Guarantor Subsidiaries	I	Non-Guarantor Subsidiaries	E	liminations	с	onsolidated
						(in thousands)				
Revenue	\$	_	\$	936,319	\$	187,647	\$	(59,747)	\$	1,064,219
Cost of sales				717,519		151,787		(61,459)		807,847
Gross Profit				218,800		35,860		1,712		256,372
Operating Expenses										
Selling, general and administrative expenses		_		231,492		55,488		_		286,980
Goodwill and intangible assets impairment		_		233,635		129,887		_		363,522
Transaction Expenses		_		2,926		520		_		3,446
Loss (gain) on disposal of assets and other		_		(1,274)		836		_		(438)
Total operating expenses		_		466,779		186,731		_		653,510
Earnings (loss) from equity investment		_		529		(389)		_		140
Equity loss from affiliate, net of tax		(348,557)	_	(118,601)				467,158		_
Operating loss		(348,557)		(366,051)		(151,260)		468,870		(396,998)
Other expense (income)										
Interest expense		32,307		158		67		_		32,532
Foreign exchange and other gains, net		_		(296)		(5,974)		_		(6,270)
(Gain) loss on contribution of subsea rentals business				5,856		(39,362)				(33,506)
Total other (income) expense, net		32,307		5,718		(45,269)				(7,244)
Loss before income taxes		(380,864)		(371,769)		(105,991)		468,870		(389,754)
Income tax expense (benefit)		(6,784)		(23,212)		14,322				(15,674)
Net loss		(374,080)		(348,557)		(120,313)		468,870		(374,080)
Other comprehensive income (loss), net of tax:										
Net loss		(374,080)		(348,557)		(120,313)		468,870		(374,080)
Change in foreign currency translation, net of tax of \$0		(24,752)		(24,752)		(24,752)		49,504		(24,752)
Gain on pension liability		1,489		1,489		1,489		(2,978)		1,489
Comprehensive loss	\$	(397,343)	\$	(371,820)	\$	(143,576)	\$	515,396	\$	(397,343)

Condensed consolidating statements of comprehensive loss

			Year	r end	ded December 3	1, 20	17		
	FET	「 (Parent)	Guarantor Subsidiaries		Non-Guarantor Subsidiaries	E	liminations	с	onsolidated
					(in thousands)				
Revenue	\$	_	\$ 703,409	\$	182,417	\$	(67,206)	\$	818,620
Cost of sales			 550,931		145,743		(66,842)		629,832
Gross Profit			 152,478		36,674		(364)		188,788
Operating Expenses									
Selling, general and administrative expenses		—	205,672		48,041		—		253,713
Goodwill and intangible assets impairment		—	33,301		35,761		_		69,062
Transaction Expenses		_	6,521		(10)		_		6,511
Loss on disposal of assets and other			 1,981		116				2,097
Total operating expenses		—	247,475		83,908		—		331,383
Earnings from equity investment		—	1,000		_		—		1,000
Equity loss from affiliate, net of tax		(41,253)	 (53,682)				94,935		—
Operating loss		(41,253)	 (147,679)		(47,234)		94,571		(141,595)
Other expense (income)									
Interest expense (income)		27,919	(569)		(542)		_		26,808
Foreign exchange and other losses (gains), net		—	(118)		7,386		_		7,268
Gain realized on previously held equity investment			 (120,392)						(120,392)
Total other (income) expense, net		27,919	 (121,079)		6,844				(86,316)
Loss before income taxes		(69,172)	(26,600)		(54,078)		94,571		(55,279)
Income tax expense (benefit)		(9,772)	 14,653		(760)				4,121
Net loss		(59,400)	(41,253)		(53,318)		94,571		(59,400)
Other comprehensive income (loss), net of tax:									
Net loss		(59,400)	(41,253)		(53,318)		94,571		(59,400)
Change in foreign currency translation, net of tax of \$0		36,163	36,163		36,163		(72,326)		36,163
Gain on pension liability		107	107		107		(214)		107
Comprehensive loss	\$	(23,130)	\$ (4,983)	\$	(17,048)	\$	22,031	\$	(23,130)

Condensed consolidating statements of comprehensive loss

		Year	r ended December 3	31, 2016	
	FET (Parent)	Guarantor Subsidiaries	Non-Guarantor Subsidiaries	Eliminations	Consolidated
			(in thousands)		
Revenue	\$ —	\$ 436,785	\$ 198,684	\$ (47,834)	\$ 587,635
Cost of sales	_	375,509	161,190	(48,799)	487,900
Gross Profit	_	61,276	37,494	965	99,735
Operating Expenses					
Selling, general and administrative expenses	_	187,974	39,034	_	227,008
Transaction Expenses	_	825	40	_	865
Loss on disposal of assets and other		2,616	22		2,638
Total operating expenses	_	191,415	39,096		230,511
Earnings from equity investment	_	1,824	_	_	1,824
Equity earnings (loss) from affiliate, net of tax	(62,180)	14,663	_	47,517	_
Operating loss	(62,180)	(113,652)	(1,602)	48,482	(128,952)
Other expense (income)					
Interest expense (income)	27,480	(110)	40	_	27,410
Foreign exchange and other gains, net	_	(5,264)	(16,077)	_	(21,341)
Deferred loan costs written off	2,978	_	_	_	2,978
Total other (income) expense, net	30,458	(5,374)	(16,037)	_	9,047
Income (loss) before income taxes	(92,638)	(108,278)	14,435	48,482	(137,999)
Income tax expense (benefit)	(10,660)	(46,098)	707		(56,051)
Net income (loss)	(81,978)	(62,180)	13,728	48,482	(81,948)
Less: Income attributable to noncontrolling interest	_	_	30	_	30
Net income (loss) attributable to common stockholders	(81,978)	(62,180)	13,698	48,482	(81,978)
Other comprehensive income (loss), net of tax:					
Net income (loss)	(81,978)	(62,180)	13,728	48,482	(81,948)
Change in foreign currency translation, net of tax of \$0	(45,722)	(45,722)	(45,722)	91,444	(45,722)
Loss on pension liability	(335)	(335)	(335)	670	(335)
Comprehensive loss	(128,035)	(108,237)	(32,329)	140,596	(128,005)
Less: comprehensive loss attributable to noncontrolling interests	_	_	(162)	_	(162)

Comprehensive loss attributable to common stockholders

72

\$

(108,237)

\$

(32,491) \$

140,596

\$

(128,167)

(128,035)

\$

Condensed consolidating balance sheets

					De	cember 31, 2018		December 31, 2018									
	F	ET (Parent)	:	Guarantor Subsidiaries		on-Guarantor Subsidiaries		Eliminations	c	Consolidated							
						(in thousands)											
Assets																	
Current assets																	
Cash and cash equivalents	\$	_	\$	24,977	\$	22,264	\$	_	\$	47,242							
Accounts receivable-trade, net		_		177,986		28,069		_		206,055							
Inventories, net		_		416,237		69,878		(7,092)		479,023							
Prepaid expenses and other current assets		_		23,585		92		_		23,67							
Costs and estimated profits in excess of billings		_		6,202		2,957		_		9,15							
Accrued revenue		—		_		862		_		86							
Total current assets		_		648,987		124,122		(7,092)		766,01							
Property and equipment, net of accumulated depreciation		_		156,434		20,924		_		177,358							
Deferred financing costs, net		2,071		_		_		_		2,07							
Intangible assets		_		320,056		38,992		_		359,04							
Goodwill		_		433,415		36,232		_		469,64							
Investment in unconsolidated subsidiary		_		1,222		43,760		_		44,98							
Deferred income taxes, net		_		1,170		64		_		1,23							
Other long-term assets		_		4,194		5,101		_		9,29							
Investment in affiliates		877,764		265,714		_		(1,143,478)		-							
Long-term advances to affiliates		674,220		_		98,532		(772,752)		-							
Total assets	\$	1,554,055	\$	1,831,192	\$	367,727	\$	(1,923,322)	\$	1,829,65							
iabilities and equity																	
Current liabilities																	
Current portion of long-term debt	\$	_	\$	1,150	\$	17	\$	_	\$	1,16							
Accounts payable—trade	•	_	•	121,019	Ť	22,167	•		Ť	143,18							
Accrued liabilities		6,873		40,913		33,246		_		81,03							
Deferred revenue				4,742		3,593		_		8,33							
Billings in excess of costs and profits recognized		_		84		3,126		_		3,21							
Total current liabilities		6,873		167,908		62,149				236,93							
Long-term debt, net of current portion		517,056		480		8 —		_		517,54							
Deferred income taxes, net						15,299				15,29							
Other long-term liabilities		_		12,288		17,465		_		29,75							
Long-term payables to affiliates				772,752				(772,752)									
Total liabilities		523,929		953,428		94,921		(772,752)		799,52							
		120,020		100, 120		,022		(
Total equity		1,030,126		877,764		272,806		(1,150,570)		1,030,12							
Total liabilities and equity	\$	1,554,055	\$	1,831,192	\$	367,727	\$	(1,923,322)	\$	1,829,652							

Condensed consolidating balance sheets

	December 31, 2017									
	F	ET (Parent)		Guarantor Subsidiaries	1	Non-Guarantor Subsidiaries		Eliminations		Consolidated
						(in thousands)				
Assets										
Current assets										
Cash and cash equivalents	\$	—	\$	73,981	\$	41,235	\$	—	\$	115,216
Accounts receivable—trade, net				168,162		34,752				202,914
Inventories, net		—		374,527		77,454		(8,804)		443,177
Prepaid expenses and other current assets		_		12,679		6,811		_		19,490
Costs and estimated profits in excess of billings		_		9,584					_	9,584
Total current assets		—		638,933		160,252		(8,804)		790,381
Property and equipment, net of accumulated depreciation		_		167,407		29,874		_		197,281
Deferred financing costs, net		2,900		_		_		_		2,900
Intangible assets		_		390,752		52,312		_		443,064
Goodwill		_		599,677		155,568		_		755,245
Deferred income taxes, net		_		_		3,344		_		3,344
Other long-term assets				2,086		927		_		3,013
Investment in affiliates		1,250,593		418,799		_		(1,669,392)		_
Long-term advances to affiliates		667,968		_		90,524		(758,492)		_
Total assets	\$	1,921,461	\$	2,217,654	\$	492,801	\$	(2,436,688)	\$	2,195,228
Liabilities and equity										
Current liabilities										
Current portion of long-term debt	\$	_	\$	1,048	\$	108	\$	_	\$	1,156
Accounts payable—trade		_		117,158		20,526		_		137,684
Accrued liabilities		6,638		46,962		13,165		_		66,765
Deferred revenue		_		4,455		4,364		_		8,819
Billings in excess of costs and profits recognized		_		1,394		487		_		1,881
Total current liabilities		6,638		171,017		38,650				216,305
Long-term debt, net of current portion		505,807		908		35 –	_	_		506,750
Deferred income taxes, net				22,737		8,495		_		31,232
Other long-term liabilities		_		13,907		18,018				31,925
Long-term payables to affiliates		_		758,492				(758,492)		
Total liabilities		512,445	_	967,061		65,198	_	(758,492)		786,212
		512,445		501,001		55,100		(100,402)		100,212
Total equity		1,409,016		1,250,593		427,603		(1,678,196)		1,409,016
Total liabilities and equity	\$	1,921,461	\$	2,217,654	\$	492,801	\$	(2,436,688)	\$	2,195,228



Condensed consolidating statements of cash flows

				Year	ended Dece	mber 3	1, 2018			
	FET	(Parent)		Guarantor ubsidiaries	Non-Guar Subsidia		Eliminations		Co	nsolidated
					(in thous	ands)				
Cash flows from operating activities	\$	10,461	\$	(76)	\$ 1	15,972	\$ (23	,950)	\$	2,407
Cash flows from investing activities										
Capital expenditures for property and equipment		—		(20,288)		(3,755)		—		(24,043)
Acquisition of businesses, net of cash acquired		—		(60,622)		—		—		(60,622)
Investment in unconsolidated subsidiary		—		—		—		—		—
Proceeds from sale of business, property and equipment		—		5,192		4,066		—		9,258
Long-term loans and advances to affiliates		(18,130)		9,690		—	8	,440		—
Net cash provided by (used in) investing activities		(18,130)		(66,028)		311	8	,440		(75,407)
Cash flows from financing activities										
Borrowings of debt		221,980		_		_		—		221,980
Repayments of debt		(211,783)		—		_		_		(211,783)
Repurchases of stock		(2,777)		_		_		—		(2,777)
Proceeds from stock issuance		249		—		_		_		249
Payment of capital lease obligations		_		(1,030)		(117)		—		(1,147)
Long-term loans and advances to affiliates		—		18,130		(9,690)	(8	,440)		—
Dividend paid to affiliates		_		_	(2	23,950)	23	,950		_
Net cash provided by (used in) financing activities	-	7,669	-	17,100	(3	33,757)	15	,510	-	6,522
Effect of exchange rate changes on cash		_		_		(1,497)		_		(1,497)
Net decrease in cash, cash equivalents and restricted cash		_		(49,004)	(1	L8,971)		_		(67,975)
Cash, cash equivalents and restricted cash at beginning of period		_		73,981	2	1,235		_		115,216
Cash, cash equivalents and restricted cash at end of period	\$	_	\$	24,977	\$ 2	22,264	\$	_	\$	47,241

Condensed consolidating statements of cash flows

	Year ended December 31, 2017								
	FET (Parent)	Guarantor Subsidiaries	Non-Guarantor Subsidiaries	Eliminations	Consolidated				
			(in thousands)						
Cash flows from operating activities	\$ (15,718)	\$ 483	\$ 3,702	\$ (28,500)	\$ (40,033				
Cash flows from investing activities									
Capital expenditures for property and equipment	—	(20,499)	(6,210)	—	(26,709				
Acquisition of businesses, net of cash acquired	_	(157,297)	(4,892)	_	(162,189				
Investment in unconsolidated subsidiary	—	(1,041)	—	—	(1,041				
Proceeds from sale of property and equipment	—	2,038	(67)	—	1,971				
Long-term loans and advances to affiliates	(86,097)	22,072	—	64,025	—				
Net cash used in investing activities	(86,097)	(154,727)	(11,169)	64,025	(187,968				
Cash flows from financing activities									
Borrowings of debt	107,431	—	—	—	107,431				
Repurchases of stock	(4,742)	—	—	—	(4,742				
Proceeds from stock issuance	1,491	—	—	—	1,491				
Payment of capital lease obligations	—	(1,147)	(40)	_	(1,187				
Deferred financing costs	(2,430)	—	—	—	(2,430				
Long-term loans and advances to affiliates	_	86,097	(22,072)	(64,025)	_				
Dividend paid to affiliates	_	_	(28,500)	28,500	_				
Net cash provided by (used in) financing activities	101,750	84,950	(50,612)	(35,525)	100,563				
Effect of evolutions rate changes on each			0.222		0.222				
Effect of exchange rate changes on cash			8,232		8,232				
Net decrease in cash, cash equivalents and restricted cash	(65)	(69,294)	(49,847)	—	(119,206				
Cash, cash equivalents and restricted cash at beginning of period	65	143,275	91,082		234,422				
Cash, cash equivalents and restricted cash at end of period	\$ —	\$ 73,981	\$ 41,235	\$ —	\$ 115,216				

Condensed consolidating statements of cash flows

	Year ended December 31, 2016								
	FET (Parent)		Guarantor Subsidiaries	Non-Guarantor Subsidiaries	Eliminations	Consolidated			
				(in thousands)					
Cash flows from operating activities	\$ (16,882) \$	31,055	\$ 73,772	\$ (23,203)	\$ 64,742			
Cash flows from investing activities									
Capital expenditures for property and equipment			(12,033)	(4,795)	—	(16,828)			
Acquisition of businesses, net of cash acquired			(4,072)	—	—	(4,072)			
Proceeds from sale of property and equipment			9,442	321	—	9,763			
Long-term loans and advances to affiliates	(69,340)	12,912	—	56,428	—			
Net cash provided by (used in) investing activities	(69,340)	6,249	(4,474)	56,428	(11,137)			
Cash flows from financing activities									
Repurchases of stock	(623)	—	—	—	(623)			
Proceeds from stock issuance	87,676		_	_	—	87,676			
Payment of capital lease obligations	_		(253)	161	—	(92)			
Deferred financing costs	(766)	_	—	—	(766)			
Long-term loans and advances to affiliates	_		69,340	(12,912)	(56,428)	_			
Dividend paid to affiliates			_	(23,203)	23,203	_			
Net cash provided by (used in) financing activities	86,287		69,087	(35,954)	(33,225)	86,195			
Effect of exchange rate changes on cash				(14,627)		(14,627)			
Net increase in cash, cash equivalents and restricted cash	65		106,391	18,717	_	125,173			
Cash, cash equivalents and restricted cash at beginning of period	_		36,884	72,365	_	109,249			
Cash, cash equivalents and restricted cash at end of period	\$ 65	\$	\$ 143,275	\$ 91,082	\$ —	\$ 234,422			

18. Quarterly Results of Operations (Unaudited)

The following tables summarize the Company's results by quarter for the years ended December 31, 2018 and 2017. The quarterly results may not be comparable primarily due to acquisitions in 2018, 2017 and 2016. Refer to Note 4 Acquisitions & Dispositions for further information.

	2018							
(in thousands, except per share information)		Q1		Q2		Q3		Q4
Revenues	\$	250,231	\$	274,003	\$	267,037	\$	272,948
Cost of sales		182,944		201,334		192,496		231,073
Gross profit		67,287		72,669		74,541		41,875
Total operating expenses (1)		73,030		84,721		72,764		422,995
Earnings (loss) from equity investment		(963)		350		659		94
Operating income (loss)		(6,706)		(11,702)		2,436		(381,026)
Total other expense (income), net (2)		(21,868)		2,001		6,598		6,025
Income (loss) before income taxes		15,162		(13,703)		(4,162)		(387,051)
Income tax expense (benefit)		(12,904)		1,646		(1,108)		(3,308)
Net income (loss)		28,066		(15,349)		(3,054)		(383,743)
Weighted average shares outstanding								
Basic		108,423		108,714		108,856		109,082
Diluted		110,857		108,714		108,856		109,082
Earnings (loss) per share								
Basic	\$	0.26	\$	(0.14)	\$	(0.03)	\$	(3.52)
Diluted	\$	0.25	\$	(0.14)	\$	(0.03)	\$	(3.52)

(1) Total operating expenses included \$14.5 million of intangible asset impairments for the Subsea and Downhole product lines in Q2, \$298.8 million of goodwill impairment charges in Q4 and \$50.2 million of intangible asset impairments in Q4. See Note 7 Goodwill and Intangible Assets for further information related to these charges.

(2) Total other expenses included a \$33.5 million gain on contribution of our subsea rentals business in Q1. See Note 4 Acquisitions & Dispositions for further information related to this gain.

	2017						
(in thousands, except per share information)	 Q1		Q2		Q3		Q4
Revenues	\$ 171,096	\$	201,115	\$	198,709	\$	247,700
Cost of sales	132,117		151,860		151,150		194,705
Gross profit	 38,979		49,255		47,559		52,995
Total operating expenses (1)	61,056		131,779		64,839		73,709
Earnings (loss) from equity investment	1,462		2,568		3,361		(6,391)
Operating loss	 (20,615)		(79,956)		(13,919)		(27,105)
Total other expense (income), net (2)	8,126		8,987		8,726		(112,155)
Income (loss) before income taxes	(28,741)		(88,943)		(22,645)		85,050
Income tax expense (benefit)	(12,973)		(11,070)		(7,817)		35,981
Net income (loss)	(15,768)		(77,873)		(14,828)		49,069
Weighted average shares outstanding							
Basic	95,860		96,170		96,275		105,947
Diluted	95,860		96,170		96,275		108,581
Earnings (loss) per share							
Basic	\$ (0.16)	\$	(0.81)	\$	(0.15)	\$	0.46
Diluted	\$ (0.16)	\$	(0.81)	\$	(0.15)	\$	0.45

(1) Total operating expenses in Q2 included a \$68.0 million goodwill impairment for our Subsea reporting unit. See Note 7 Goodwill and Intangible Assets for further information related to this charges.

(2) Total other expenses in Q4 included a \$120.4 million gain realized on our previously held equity investment. See Note 4 Acquisitions & Dispositions for further information related to this gain.